

Reconstruction Steel Work - East Bay (Contract No. 04-4030)

The as-built drawings, which are contained in these CDs, are scanned from drawings of the existing structure for the convenience of the contractor and as a means to convey to the contractor the available information regarding the existing structure. It is to be understood that no claim is being made as to the accuracy or completeness of the said information and that the State of California or its officers or agents shall not be responsible for the manner in which the contractor interprets and uses this information or for the accuracy, currency or completeness of these scanned as-built drawings. The contractor shall be responsible to obtain, at the contractor's expense, any additional information that the contractor deems necessary for completely and accurately assessing the existing conditions of the structure. The contractor shall not be entitled to any compensation for any claim arising from inaccuracy or insufficiency of these as-built drawings or in anyway related to these drawings.

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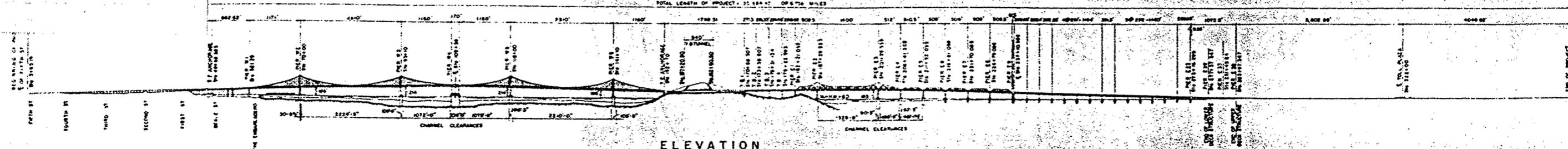
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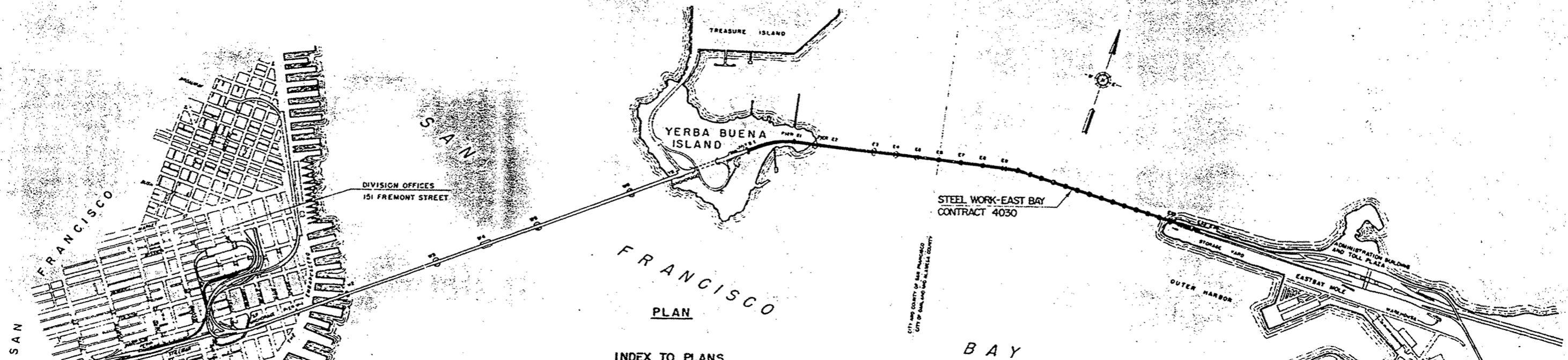
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Robert B. ...
 DIRECTOR OF PUBLIC WORKS

TOTAL LENGTH OF PROJECT - 31,694.42 OR 6.724 MILES



ELEVATION



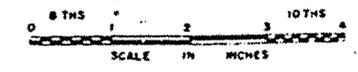
FRANCISCO PLAN

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APPROVAL RECOMMENDED BY *Al R. ...*
 SUPERVISING BRIDGE ENGINEER
 LICENSE 1107

LIMIT OF CONTRACT STA. 362+49.62



STATE OF CALIFORNIA
 DEPARTMENT OF PUBLIC WORKS
 DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO-OAKLAND BAY BRIDGE
 RECONSTRUCTION
 STEEL WORK - EAST BAY**

PROJECT PLAN AND ELEVATION

MARK	DATE	DESCRIPTION	BY	CHK

SCALE 1"=1000' BRIDGE 34-04 SHEET NO. 1 DRAWING C 4030-R

1 Removing concrete. 2-47 cubic yards

Shall consist of all concrete removal, except that the installation of shear brackets, as shown on the plans, shall be as specified.

Reinforcing steel exposed by the removal of concrete shall be carefully preserved during concrete removal. Reinforcing steel shall be cut except as may be necessary to fit into the remaining concrete. Exposed reinforcing steel shall be thoroughly cleaned of concrete and other foreign materials and full compensation therefor shall be included in the unit price paid for this item.

Full compensation for making saw cuts for removal of concrete where required under this item and as shown on the plans shall be included in the unit price paid for this item.

The quantity of concrete removal shall be computed from plan dimensions except that, where such dimensions are not shown, field measurements taken before removal shall be used.

2 Class 1 concrete. 76.50 cubic yards

Shall conform to the requirements of Section 25, Section 26, as modified hereafter, Section 27 and Section 28, except that the method of furnishing and placing all concrete as shown on the plans and as specified.

The unit weight (loose weight) of the lightweight fine aggregate, when tested in a saturated, surface dry condition in accordance with Test Method No. Calif. 212, shall be not more than 70 pounds per cubic foot nor less than 55 pounds per cubic foot.

The unit weight (loose weight) of the lightweight coarse aggregate, when tested in a saturated, surface dry condition in accordance with Test Method No. Calif. 212, shall be not more than 55 pounds per cubic foot nor less than 40 pounds per cubic foot.

Lightweight coarse aggregate and lightweight fine aggregate shall conform to the following requirements as determined by Test Method No. Calif. 202 subject to adjustment of percentages for variations in specific gravity of each size of material.

Sieve Size	Percentage (by Weight) Passing Sieves	
	5/8" x No. 4	Combined Aggregate
3/4"	100	100
5/8"	20-50	55-80
No. 4	0-10	40-60
No. 8	0-5	30-50
No. 16	---	45-75
No. 30	---	25-45
No. 50	---	5-15
No. 100	---	2-12
No. 200	0-2	0-5

Within the above limitations, the relative proportions of coarse and fine aggregates for lightweight concrete shall be adjusted as ordered by the Engineer to produce lightweight concrete of the weight and strength specified.

Lightweight aggregate shall be stored in covered bins and maintained in a saturated condition for at least 28 hours prior to being placed in a mixer.

Each batch of ready-mixed concrete delivered at the job site shall be accompanied by a ticket showing volume of concrete, the weight of cement in pounds, the weight of six water in pounds, and the total weight of all ingredients in pounds. The ticket shall also show the time of day at which the materials were batched and the reading of the revolution counter at the time the ticket mixer was charging.

Preformed expansion joint filler shall conform to the requirements of AASHTO Designation R153, Type I.

3 bar reinforcing steel. 10,972 pounds

Shall conform to the requirements of Section 28 for intermediate grade steel, except that plain bars for bar reinforcing steel trusses shall be structural grade steel with a maximum carbon content of 0.30 percent. Welding shall conform to the requirements of Section 67. Welds of bar reinforcing steel trusses shall be arc or resistance welds which shall resist without failure loads of 2,500 pounds in double shear.

4 structural carbon steel. 84,118 pounds

Shall conform to the requirements of Section 31 and 67 and shall consist of furnishing and installing all new structural and miscellaneous steel, except materials specifically provided under Bid Items 5, 6, 7, 8, 9, 12, 14, and 15, complete in place as shown on the plans and as specified. Measurement shall be by the pound, scale weight, including welds and galvanizing.

All steel shapes, plates, and bars to be furnished and installed under this item shall conform to the requirements of Section 31 and 67.

Where existing concrete is to be removed and replaced with dry-pack, as shown on the plans for the installation of shear brackets, such concrete removal, including the removal of the concrete to be replaced, shall be included in the unit price paid for this item.

Expansion dam assemblies and expansion gratings shall be dip galvanized after fabrication.

Welded studs shall be full size threaded studs, as specified, and shall be furnished and installed as shown on the plans and as specified, and shall be measured and paid for as specified in this item.

Reinforcing steel exposed by the removal of concrete shall be carefully preserved during concrete removal. Reinforcing steel shall be cut except as may be necessary to fit into the remaining concrete. Exposed reinforcing steel shall be thoroughly cleaned of concrete and other foreign materials and full compensation therefor shall be included in the unit price paid for this item.

Full compensation for making saw cuts for removal of concrete where required under this item and as shown on the plans shall be included in the unit price paid for this item.

The quantity of concrete removal shall be computed from plan dimensions except that, where such dimensions are not shown, field measurements taken before removal shall be used.

Materials designated to be removed and relocated, including the removal of all foreign material, ready for use or storage. Materials to be stored shall be transported to and stored in the Division's Storage Yard on the East Bay side in locations to be designated and approved by the Engineer. Any materials designated to be removed and relocated or stored which are unnecessarily damaged by the Contractor or by others while under his control, shall either be repaired to the Engineer's satisfaction or shall be replaced in kind at the Contractor's expense.

Materials designated to be stored shall be segregated according to type, shape or other category and shall be properly identified by tag, stencil mark, or other means approved by the Engineer. All bolts shall be stored with washers on and nuts run down.

5. The removal and disposal of materials not re-used or stored shall comply with the requirements of Section 10 and the following modifications.

Except as otherwise specifically provided, materials removed and reinstalled shall become the property of the Contractor and shall be disposed of by him outside of the contract limits and full compensation therefor shall be included in the unit and lump sum prices paid for the various items requiring such work.

Removed concrete shall be broken into pieces not larger than three feet in greatest dimension, reinforcing steel projecting therefrom cut off flush, and the concrete shall be crushed and spread evenly in locations designated by the Engineer on the East Bay Side.

Materials designated to be stored shall be segregated according to type, shape or other category and shall be properly identified by tag, stencil mark, or other means approved by the Engineer. All bolts shall be stored with washers on and nuts run down.

5. The removal and disposal of materials not re-used or stored shall comply with the requirements of Section 10 and the following modifications.

Except as otherwise specifically provided, materials removed and reinstalled shall become the property of the Contractor and shall be disposed of by him outside of the contract limits and full compensation therefor shall be included in the unit and lump sum prices paid for the various items requiring such work.

Removed concrete shall be broken into pieces not larger than three feet in greatest dimension, reinforcing steel projecting therefrom cut off flush, and the concrete shall be crushed and spread evenly in locations designated by the Engineer on the East Bay Side.

6. Full compensation for furnishing and installing any new materials and doing all the work required to adapt new or State-furnished materials to locations shown on the plans shall be included in the prices paid for the various items of work. Whenever suitable State-furnished materials are not available, the Contractor shall provide new materials as required in accordance with the specifications.

7. All portland cement concrete shall be Class 1, shall conform to the requirements of Sections 26 and 27 and shall have a minimum compressive strength of 3,000 psi at the end of 28 days.

8. All dry-pack grout shall conform to the requirements of Sections 26 and 27 and shall be placed in place by volume of Type II portland cement and shall be mixed with only enough water to permit proper placement. All grout shall have a compressive strength of 3,000 psi at the end of 28 days and shall be finished and finish the adjacent concrete.

9. Where existing concrete is to be removed and replaced with dry-pack, as shown on the plans for the installation of shear brackets, such concrete removal, including the removal of the concrete to be replaced, shall be included in the unit price paid for this item.

Expansion dam assemblies and expansion gratings shall be dip galvanized after fabrication.

Welded studs shall be full size threaded studs, as specified, and shall be furnished and installed as shown on the plans and as specified, and shall be measured and paid for as specified in this item.

GENERAL NOTES - ALL WORK

CONCRETE AND GROUT (Cont'd)

air-water jet so that a clean surface of sound concrete is exposed. Preparation for bonding new dry-pack grout to the deck concrete shall consist of wire brushing and such other cleaning of the existing concrete surface as is required to provide a clean surface of sound concrete. The surfaces to be grouted shall be kept continuously wet for not less than 24 hours before placing new concrete or grout and, at the time of placing, shall be clean and slightly damp. Holes drilled for grouting shall be treated in the same manner as provided for surfaces receiving grout or new concrete except that cleaning shall be performed by high pressure air-water jet, and shall be free of all foreign and loose material at the time of grouting. Areas to receive epoxy resin adhesive shall be allowed to dry.

EPOXY ADHESIVE AND MORTAR

10. An epoxy-thiokol adhesive coating to bond new concrete or grout to old concrete shall be applied to prepared surfaces of existing concrete as a brushed coating not less than 1/16-inch thick in areas where the finished surface is to be less than two inches above the surface of existing concrete, and shall be followed by placement of grout or concrete of 1-1/2 inch maximum slump at such times and in such a manner as to secure an effective bond between new concrete or grout and old concrete.

Mixing and application of all epoxy-thiokol adhesive coating shall be personally supervised by a qualified technical representative of the formulator. The procedures and materials to be used and the qualifications of the technical representative shall be subject to the approval of the Engineer and no adhesive coating shall be placed until such approval has been granted.

Epoxy-thiokol adhesive coating shall be prepared as follows:

Description	Each	Combined Mix
Can A	100%	66.7%
Shell Epon Resin 815, or equal	100%	66.7%
Can B		
Thiokol LP-3, or equal	60%	26.6%
DMP-30, or equal	20%	6.7%
	100%	100.0%

Into the combined mix of Cans A and B, add Purter White Silica, or equal, to produce the proper consistency for application as an adhesive coating. No epoxy-thiokol adhesive shall be applied when either the ambient or concrete temperature is lower than 60° F.

Epoxy-thiokol adhesive coating which sets up in the opinion of the formulator's representative or the Engineer before the concrete or grout is placed shall be removed by methods approved by the Engineer and fresh epoxy-thiokol adhesive coating shall be applied before the concrete or grout placed as shown on the plans and as specified; such work will not be measured but full compensation therefor shall be considered to be included in the unit price paid for removing concrete.

Should application of heat be required to complete the cure of the epoxy-thiokol adhesive coating, the heat shall be distributed evenly in such a manner that the temperature rise and fall of the concrete shall not exceed 20° F. per hour. Full compensation for application of heat required to complete the cure of epoxy-thiokol adhesive shall be included in the unit price paid for concrete removal.

Full compensation for furnishing and applying the required epoxy-thiokol adhesive coating shall be included in the price paid for concrete removal, and no additional allowance will be made therefor.

STEEL WORK

11. Where removing or removing and reinstalling existing structural steel is required to perform the work of this contract and such work is not specifically provided in the bid item descriptions, such removing or removing and reinstalling shall be performed by the Contractor as shown on the plans and as specified and will not be measured but full compensation therefor shall be considered to be included in the unit or lump sum prices paid for the bid items for which such removing or removing and reinstalling is required.

STEEL WORK (Cont'd)

12. Dimensions, weights and properties of rolled steel structural shapes shall match those set forth in the Steel Construction Manual of the American Institute of Steel Construction.

13. Welded steel members shall be fabricated to the dimensional tolerances set forth in the Standard Specifications for Welded Highway and Railway Bridges of the American Welding Society.

14. The Contractor shall provide a sufficient quantity of identified samples of A516, A541 and T-1 steel ordered under this contract to perform the tests required for qualification of welders, welding operators, and welding procedures. Such samples will not be measured but full compensation for furnishing and testing such samples shall be included in the unit prices paid for the structural steel bid items and no additional compensation will be allowed therefor.

15. High strength bearing bolts with their nuts and hardened washers shall be furnished and installed in accordance with the requirements of Section 31 except that nuts shall be tightened by the calibrated wrench method. High strength bearing bolts shall be of the interference-body type as manufactured by Lanson and Seasons.

All high strength bearing bolts with their nuts and hardened washers will be measured and paid for under Bid Item 7.

16. Heads of bolts installed on longitudinal members shall face the center line of the lower deck, and on transverse members shall face the traffic flow of the completed bridge.

ELECTRICAL AND MECHANICAL WORK

17. Electrical and mechanical work shall conform to the requirements of Sections 60 and 62, and the following modifications.

Full compensation for galvanizing required for electrical and mechanical work shall be considered as included in the unit prices paid for the various items of work.

Cleaning and painting of electrical and mechanical work shall conform to the requirements of Sections 32, 33, 60, and 62, except that full compensation therefor shall be included in the lump sum price paid for cleaning and painting.

18. All ferrous fastenings and supports shall be hot-dip galvanized. The Contractor shall furnish and install all fastenings and supports required to provide pipe and conduit complete in place and in operable condition and full compensation therefor shall be included in the prices paid for the various items of work.

The interior of each conduit shall be clean before installation of cable or wire, and full compensation for required cleaning shall be considered as included in the price paid per linear foot for the cable or wire to be installed.

19. The Contractor shall furnish and install an approved insulating material between dissimilar metals to prevent galvanic action.

20. Full compensation for all additional labor and materials not shown on the plans or called for herein and for furnishing and installing materials shown on the plans but not covered under specific bid items, but which are necessary to provide the electrical and mechanical work complete and in satisfactory operating condition shall be considered as included in the prices paid for the electrical and mechanical work or units thereof and no additional compensation will be allowed therefor. The use of State-furnished materials does not relieve the Contractor of his responsibility to provide the electrical and mechanical systems complete and in satisfactory operating condition.

17. Electrical and mechanical work shall conform to the requirements of Sections 60 and 62, and the following modifications.

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21. All new materials and equipment in electrical and mechanical work furnished by the Contractor shall match existing materials in the project.

22. Existing electrical and mechanical systems and other utilities shall be maintained in operable condition equivalent in the opinion of the Engineer to that existing at the time construction is begun, and full compensation for such maintenance including the installation and removal of temporary facilities required to provide uninterrupted services shall be considered as included in the prices paid for the various contract items of work and no additional payment will be allowed therefor.

USE OF STATE-OWNED TRAVELER SCAFFOLDS

23. Two State-owned traveler scaffolds, No. 1, B&I and B&I on the east bay spans and two State-owned traveler scaffolds, No. 2, B&I and B&I, on the west bay spans are available for use by the Contractor at his option subject to the following requirements:

A. Not less than two State-owned traveler scaffolds shall be available at all times for use by bridge maintenance forces on the east bay spans.

B. Prior to any use by the Contractor of State-owned scaffolds B&I and B&I, the installation of air, electric, water, and control systems under bid item 9 shall be completed.

C. Whenever the Contractor in the progress of his work needs a scaffold used by the maintenance forces, he shall trade it for the last of his train, transfer materials and equipment from one to the other, and put both scaffolds into the condition suitable for the changed occupancy and use. The transfer shall be accomplished with the least possible interference with maintenance operations.

D. The State will furnish the Contractor extension beams, hangers, and accessories required in moving the scaffolds across expansion joints. This material shall be returned to the State in good condition immediately following each use.

E. The State-owned traveler scaffolds and the traveler rail system were designed to be used for maintenance purposes. Their capacities for performing the work of this contract safely without adaptation are limited. Therefore, it shall be the Contractor's responsibility to determine the capacities of the State-owned traveler scaffolds B&I, B&I, B&I, and B&I and the existing and altered traveler rail system and to design and construct any additional alterations required thereon to insure their safety under any loads that may be imposed upon them, to construct any other structural, mechanical, electrical, or other alteration required in the performance of the contract work, and to repair and maintain the scaffolds in operable condition during the contract period. Upon completion of the work, the traveler scaffolds shall remain in place on the east bay spans at locations designated by the Engineer and the Contractor shall restore the traveler scaffolds and traveler rail system to a condition suitable for maintenance use as approved by the Engineer. Furnishing all materials and doing all work required to move and adapt the scaffolds and adapt the traveler rail system as required in this note and which are not provided under Bid Items 8 and 9 will not be measured but will be considered to be for the Contractor's convenience and full compensation therefor will be considered to be included in the unit and lump sum prices paid for the various items of work.

A. Not less than two State-owned traveler scaffolds shall be available at all times for use by bridge maintenance forces on the east bay spans.

B. Prior to any use by the Contractor of State-owned scaffolds B&I and B&I, the installation of air, electric, water, and control systems under bid item 9 shall be completed.

C. Whenever the Contractor in the progress of his work needs a scaffold used by the maintenance forces, he shall trade it for the last of his train, transfer materials and equipment from one to the other, and put both scaffolds into the condition suitable for the changed occupancy and use. The transfer shall be accomplished with the least possible interference with maintenance operations.

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21. All new materials and equipment in electrical and mechanical work furnished by the Contractor shall match existing materials in the project.

22. Existing electrical and mechanical systems and other utilities shall be maintained in operable condition equivalent in the opinion of the Engineer to that existing at the time construction is begun, and full compensation for such maintenance including the installation and removal of temporary facilities required to provide uninterrupted services shall be considered as included in the prices paid for the various contract items of work and no additional payment will be allowed therefor.

TRAVELER SCAFFOLD AND RAIL SYSTEM MODIFICATIONS

21. Detailed plans of modifications of State-owned traveler scaffolds and of the traveler rail system and construction details of all other scaffolds which will be used by the Contractor, together with proposed loadings and procedures of use, shall be submitted to the Engineer for approval.

APPROVAL RECOMMENDED BY: [Signature]

DATE: [Blank]

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION

STEEL WORK-EAST BAY

CONTRACT WORK - BID ITEMS 1 TO 4

MARK	DATE	DESCRIPTION	REVISION	BY	CHK

SCALE NONE BRIDGE 34-04 SHEET NO. 2 DRAWING C-4030-2R

NO	BID ITEM	QUAN.	UNIT	DESCRIPTION																														
5	high strength structural steel.	1,265,000	pounds	<p>Appendix D, Table I-1---</p> <table border="1"> <tr> <th>Actual Thickness</th> <th>Test Plate Thickness</th> <th>Number of Tests</th> <th>Type of Tests</th> <th>Required</th> </tr> <tr> <td>3/8-inch</td> <td>1/8-inch</td> <td>2</td> <td>2</td> <td>2</td> </tr> <tr> <td>Over 3/8-inch</td> <td>Thickness</td> <td>2</td> <td>2</td> <td>4</td> </tr> </table> <p>Appendix B, Fig. I-10.--Order of Removal of Test Specimens from Welded Test Plate (for Plate over 3/8-inch Thick)</p> <p>Appendix B, paragraph 1109(a).--The tensile strength shall not be less than the following:</p> <p>Thicknesses 3/4-inch and under ultimate strength . . . 70,000 psi min. Thicknesses over 3/4-inch to 1-1/2 inch inclusive ultimate strength . . . 67,000 psi min.</p> <p>In lieu of the number of sample joints (test welds) required for qualification of welding procedures set forth in Test Method No. Calif. 601-C, Part II, paragraph B.3., not less than one sample joint (test weld) shall be made for each procedure and position in each thickness of material to be welded in construction.</p> <p>Physical property requirements for the mechanical properties of weld metal test set forth in Test Method No. Calif. 601-C, Part II, are as follows:</p> <p>free bend specimens . . . 25% min. elongation round tensile specimen . . . 70,000 psi min. tensile str. side bend specimens . . . 25% min. elongation side bend specimens . . . 50% min. reduction in area side bend specimens . . . pass</p> <p>In lieu of the number of sample joints (test welds) required for qualification of welding procedures set forth in Test Method No. Calif. 601-C, Part II, paragraph B.3., not less than one sample joint (test weld) shall be made for each procedure and position in each thickness of material to be welded in construction.</p> <p>Physical property requirements for the mechanical properties of weld metal test set forth in Test Method No. Calif. 601-C, Part II, are as follows:</p> <p>free bend specimens . . . 18% min. elongation round tensile specimen . . . 115,000 psi min. tensile str. side bend specimens . . . 18% min. elongation side bend specimens . . . 50% min. reduction in area side bend specimens . . . pass</p> <p>The State will furnish two stressing devices as shown on the plans for the Contractor's use during stressing operations. The stressing devices are available at the Division's office, 151 Fremont Street, San Francisco.</p> <p>The Contractor will be required to furnish grip seats and rods and such other items as may be required for his operations. All Contractor furnished items will be considered as being furnished for the Contractor's convenience, shall be approved by the Engineer and shall remain the property of the Contractor.</p> <p>The State-furnished stressing devices shall be adapted as required during the course of the work, maintained in working condition at all times and stored on completion of the work.</p> <p>The Contractor shall conduct tests, to be witnessed by the Engineer, to demonstrate that the jacks are capable of rated operation and that the State-furnished stressing devices are each capable of developing a tension of 400,000 pounds in actual use. Gages shall be re-calibrated and calibration curves shall be delivered to the Engineer before the devices are used.</p> <p>The T-1 steel cover plates shall be stressed within a tolerance of plus five percent to minus zero percent of the initial prestress force specified on the plans.</p> <p>T-1 steel cover plates that cannot be drawn tight to the existing flange by tightening the high strength bearing bolts (due to the presence of burrs, trapped drilling refuse or other obstruction) shall be separated from the flange and the interfaces cleaned of all obstructing material. After cleaning of the interfaces, the plates shall be retensioned and rebolted.</p> <p>Red lead paste shall consist of red lead and linseed oil conforming to the requirements of Section 32 thoroughly ground together to form a paste of such consistency that it can be molded without crumbling but will not flow. Where application of red lead paste is indicated on the plans or required by the Engineer, voids shall be completely filled with red lead paste and such red lead paste will not be measured but full compensation for furnishing and placing all materials and doing all work required therefor shall be included in the unit price paid for T-1 steel under this bid item.</p> <p>Appendix C, paragraph D105(a).--Not less than one test weld shall be made for each procedure and position in each thickness of material to be welded in construction.</p> <p>Appendix E, Table I-1---</p> <table border="1"> <tr> <th>Actual Thickness</th> <th>Test Plate Thickness</th> <th>Number of Tests</th> <th>Type of Tests</th> <th>Required</th> </tr> <tr> <td>3/8-inch</td> <td>3/8-inch</td> <td>2</td> <td>2</td> <td>2</td> </tr> <tr> <td>Over 3/8-inch</td> <td>Thickness</td> <td>2</td> <td>2</td> <td>4</td> </tr> </table> <p>Appendix B, Fig. I-10.--Order of Removal of Test Specimens from Welded Test Plate (for Plate over 3/8-inch Thick)</p> <p>Appendix B, paragraph 1109(a).--Tensile strength shall not be less than 115,000 psi.</p> <p>Appendix C, paragraph 1109(b).--The elongation shall not be less than 18 percent.</p>	Actual Thickness	Test Plate Thickness	Number of Tests	Type of Tests	Required	3/8-inch	1/8-inch	2	2	2	Over 3/8-inch	Thickness	2	2	4	Actual Thickness	Test Plate Thickness	Number of Tests	Type of Tests	Required	3/8-inch	3/8-inch	2	2	2	Over 3/8-inch	Thickness	2	2	4
Actual Thickness	Test Plate Thickness	Number of Tests	Type of Tests	Required																														
3/8-inch	1/8-inch	2	2	2																														
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Actual Thickness	Test Plate Thickness	Number of Tests	Type of Tests	Required																														
3/8-inch	3/8-inch	2	2	2																														
Over 3/8-inch	Thickness	2	2	4																														
6	structural steel, T-1.	222,867	pounds	<p>Shall conform to the applicable requirements of Section 31 and shall consist of furnishing and installing all steel designated on the plans to be T-1 steel including stressing and all other work required to provide the T-1 steel complete in place as shown on the plans and as specified.</p> <p>T-1 steel shall be a heat-treated, constructional alloy steel of firebox quality as manufactured by the United States Steel Corporation, or equal, conforming to the following provisions:</p> <p>T-1 steel shall conform in all respects to the requirements of Section 63, paragraph (b)(1). Testing of T-1 steel shall conform to the requirements of Section 63, paragraph (b)(4).</p> <p>Welding of T-1 steel shall conform to the requirements of Section 67, Chapter I; Section 67, Chapter III, articles (c), (h), and (i); and the following modifications:</p> <p>In the qualification of welders, welding operators, and welding procedures, the standard guided-bend test jig of the American Welding Society shall be modified to use a 1-1/4 inch radius mandrel instead of a 3/8-inch radius mandrel.</p> <p>In lieu of the requirements of the indicated provisions of the Standard Specifications for Welded Highway and Railway Bridges of the American Welding Society the following shall apply:</p> <p>Appendix C, paragraph D105(a).--Not less than one test weld shall be made for each procedure and position in each thickness of material to be welded in construction.</p> <p>Appendix E, Table I-1---</p> <table border="1"> <tr> <th>Actual Thickness</th> <th>Test Plate Thickness</th> <th>Number of Tests</th> <th>Type of Tests</th> <th>Required</th> </tr> <tr> <td>3/8-inch</td> <td>3/8-inch</td> <td>2</td> <td>2</td> <td>2</td> </tr> <tr> <td>Over 3/8-inch</td> <td>Thickness</td> <td>2</td> <td>2</td> <td>4</td> </tr> </table> <p>Appendix B, Fig. I-10.--Order of Removal of Test Specimens from Welded Test Plate (for Plate over 3/8-inch Thick)</p> <p>Appendix B, paragraph 1109(a).--Tensile strength shall not be less than 115,000 psi.</p> <p>Appendix C, paragraph 1109(b).--The elongation shall not be less than 18 percent.</p>	Actual Thickness	Test Plate Thickness	Number of Tests	Type of Tests	Required	3/8-inch	3/8-inch	2	2	2	Over 3/8-inch	Thickness	2	2	4															
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3/8-inch	3/8-inch	2	2	2																														
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NO	BID ITEM	QUAN.	UNIT	DESCRIPTION
7	steel curb alterations.	5,283.78	linear feet	<p>Shall conform to the requirements of Section 31 and shall consist of removing, altering, and reinstalling steel curb, including making all connections, plugging holes and furnishing and installing all plates, angles, anchor bolts and other fastenings, and all other new materials required and doing all work required to provide the reinstalled steel curb complete in place as shown on the plans and as specified. Steel curb materials not reinstalled shall be removed and stored.</p> <p>New structural steel shall conform to the requirements of ASTM Designation: A7. New raised pattern floor plates, if required, shall be United States Steel Pattern M41 or Central Knoty as required to match existing.</p> <p>Measurement shall be by the linear foot along the face of the curb after reinstallation.</p>
8	Remodeling and adjusting traveler rails.	LUMP SUM		<p>Shall conform to the requirements of Section 31 and shall consist of: removing, altering, and reinstalling traveler rail connections and hangers; furnishing and installing bent plates, angles, clips, angles, rods, and all other new materials required; making all adjustments of the traveler rail system required to perform the work; and, upon completion of the work, providing the rails aligned and set to the specified grade with hanger rods adjusted to share the loads, all as shown on the plans and as specified.</p>
9	altering traveler scaffolds.	2	each	<p>Shall consist of altering the State-owned traveler scaffolds as required to furnish and install the air, electrical, water and control systems and all other new materials required to provide the scaffolds complete and in operating condition as shown on the plans and as specified.</p> <p>All miscellaneous materials, parts, and equipment shall match corresponding materials, parts, and equipment on the West Bay upper deck scaffolds.</p>
10	Cleaning and painting.	LUMP SUM		<p>Cleaning systems designated in the steel cleaning and painting schedule are: 1, sandblast cleaning; 11, steam cleaning.</p> <p>Painting systems designated in the steel cleaning and painting schedule are as follows:</p> <ol style="list-style-type: none"> No paint, except that steel to be embedded in concrete or grout and which will be exposed more than 48 hours between sandblast cleaning and placement of concrete or grout shall be protected by one coat of G-52. In no case shall such time of exposure exceed 14 days. One coat G-52, and not less than two coats G-53. One coat G-52, not less than two coats G-53, and one coat G-80. Before erection; one coat G-52, one coat G-53, additional coats G-53 as required to provide a maximum elapsed time between coats of G-53 of six weeks and; after erection; one spot coat G-53, one full coat G-53, and one coat G-80. <p>Paints designated under painting systems, above, are as follows:</p> <p>G-52 is pretreatment vinyl wash primer, State Specification 52-G-52.</p> <p>G-53 is paint, primer, red lead, semi-quick drying, State Specification 58-G-53.</p> <p>G-80 is aluminum paint finish coat, State Specification 54-G-80.</p> <p>Pipe interiors and cast iron need not be sandblast cleaned or painted except that conduit shall conform to the requirements of Section 60.</p> <p>Where sandblast cleaning of contact surfaces between existing members, T-1 steel cover plates, and of fill plates incidental to the cover plates is required, such sandblast cleaning shall be performed not more than 48 hours before fit-up.</p> <p>Paint, if sprayed on, shall be brushed out around rivet and bolt heads and exposed edges to avoid bridging over crevices and re-entrant corners and to ensure even paint coats of the specified thickness.</p> <p>Lower deck luminaires to be relocated and their ballasts shall not be painted except as required to touch up damaged paint.</p>
STEEL CLEANING AND PAINTING SCHEDULE				
Description of Surface		Cleaning and Painting Systems Required		
existing, reinstalled, or ungalvanized new, metal surfaces to be embedded in concrete or grout		I-a		
contact surfaces not designated to receive red lead paste between T-1 steel cover plates, existing members, and of fill plates incidental to the T-1 steel cover plates		I-a		
existing painted steel surfaces designated to receive red lead paste		II-a		
T-1 steel contact surfaces designated to receive red lead paste		I-b		
new galvanized surfaces to be embedded in concrete		II-a		
new galvanized surfaces not to be embedded in concrete		II-c		
existing steel paint surfaces damaged by construction operations		I-c		
existing painted or bare surfaces exposed by removal of materials		I-c		
interior surfaces of luminaire poles to be reinstalled		I-c		
exposed surfaces of all new and reinstalled steel not covered in the above description		I-d		

NO	BID ITEM	QUAN.	UNIT	DESCRIPTION
11	recovering steel deck drains.	20,400	pounds	<p>Shall consist of removing six and eight inch diameter steel drain pipe, together with drain outlets, flanges, fittings, and all materials incidental thereto as shown on the plans and as specified. All metallic materials removed and not reinstalled under bid item 12 shall be stored. Measurement shall be by the pound, scale weight, of metallic materials removed except that computed weights may be used where expressly permitted by the Engineer.</p>
12	installing steel deck drains.	20,400	pounds	<p>Shall consist of modifying and reinstalling State-furnished steel deck drains, including new and State-furnished flanges, fittings, and materials incidental thereto, together with furnishing and installing new asbestos gaskets and any new pipe, fittings, flanges, or other new materials required to provide the steel deck drains complete in place as shown on the plans and as specified. All pipe gaskets shall be new asbestos Johns Mansville No. 60, or equal. All other new materials shall conform to the requirements of Section 31.</p> <p>Measurement shall be by the pound, scale weight, of metallic materials installed, including new and State-furnished flanges, fittings, and materials incidental thereto as shown on the plans and as specified except that computed weights may be used where expressly permitted by the Engineer.</p>
13	removing and storing electrical materials.	15,000	pounds	<p>Shall consist of removing and storing conduit, wires, cables, traffic signal heads, and junction boxes with their supports and fastenings, and all other electrical materials required to be removed and stored as shown on the plans and as specified. Measurement shall be by the pound scale weight.</p>
14	removing, altering, and relocating upper deck pole-mounted luminaires.	24	each	<p>Shall consist of: removing, altering, and reinstalling steel pipe handrailing; removing the existing pole-mounted luminaires together with their poles, lumps, and all other appurtenant materials; performing the required alterations; and installing the luminaires, including furnishing and installing electrical and structural connections, new secondary wiring, and all other materials required to provide the reinstalled luminaires complete in place and in operating condition as shown on the plans and as specified.</p> <p>Removing, altering, and reinstalling steel pipe handrailing incidental to reinstalling the luminaires shall consist of removing existing handrailing, performing the required alterations and reinstalling the handrailing complete in place as shown on the plans and as specified including furnishing and installing all new materials required therefor with the following exceptions: The Contractor may, at his option, use State-furnished tees, flanges, and ball ornaments which are available on the East Bay Mole, subject to approval by the Engineer.</p>
15	removing and relocating lower deck luminaires.	47	each	<p>Shall consist of removing and temporarily relocating the lower deck sodium vapor luminaires as required to permit modifications of lower flanges of floor beams and subsequently relocating the luminaires on the modified floor beams, including furnishing and installing new secondary wiring, conduit, fastenings, fillers, and all other materials required to provide the relocated luminaires complete in place and in operating condition upon completion of the work as shown on the plans and as specified.</p>

APPROVAL RECOMMENDED BY: [Signature] LICENSE 1517

DATE: [Blank] TIME: [Blank] PLACE: [Blank]

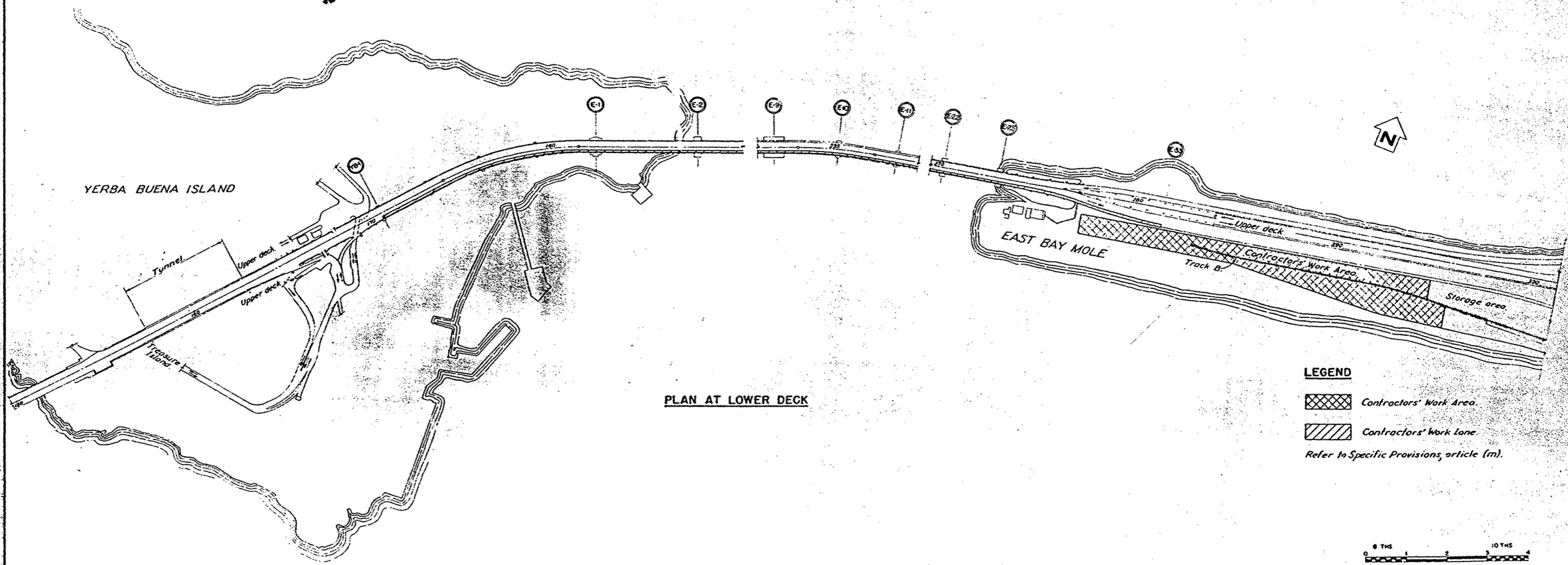
STATE OF CALIFORNIA
DIVISION OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY**

CONTRACT WORK-BID ITEMS 5 TO 15

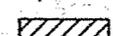
33-25	BY: [Signature]	CHK: [Signature]
34-03	DESCRIPTION	
34-04	REVISION	

SCALE NONE BRIDGE 34-04 SHEET NO 3 DRAWING 41-10-19



PLAN AT LOWER DECK

LEGEND

-  Contractors' Work Area.
 -  Contractors' Work Lane.
- Refer to Specific Provisions, article (m).



APPROVAL RECOMMENDED BY: *M. Beckley*
 PROJECT ENGINEER - LICENSE 1477

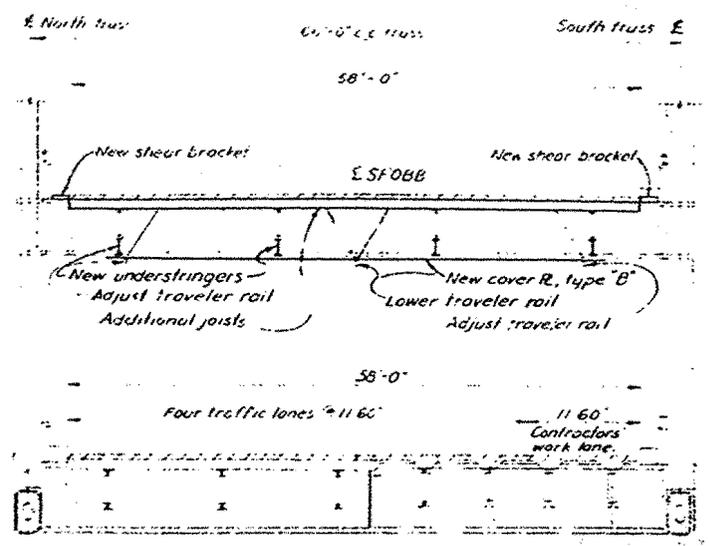
DATE	DESCRIPTION	BY
11/1/03	As built without revisions	EEF
3/3/04		GRK

STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK-EAST BAY			
CONTRACTORS' WORK AREA			
SCALE 1" = 200'	BRIDGE 34-04	SHEET No 4	DRAWING C 4030-4R

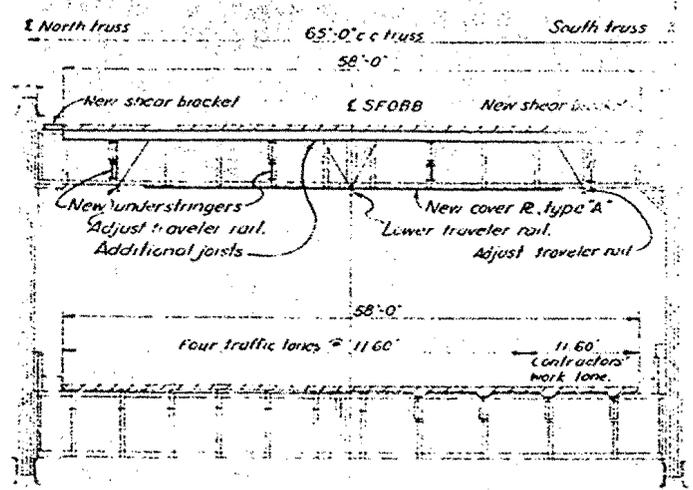
MARK	DATE	DESCRIPTION	BY
	11.1.03	As built without revisions	EEF
	3.3.04		GRK

DESIGN NOTES

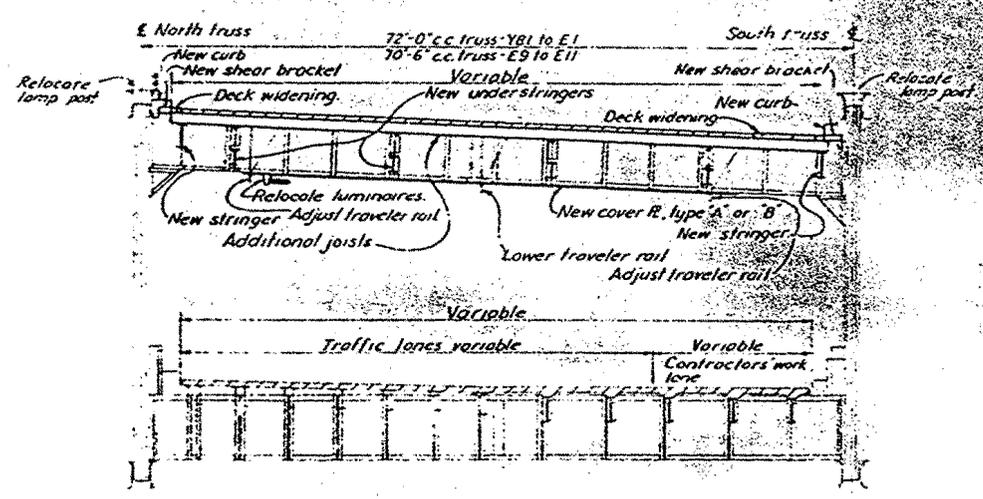
- 1957 Standard Specifications for Highway Bridges of the American Association of State Highway Officials, (AASHTO) modified and specified as follows:
 - (a) weight concrete, reinforced, 120 lbs/cu ft.
 - (b) concrete, light weight, $f_c' = 3000$ p.s.i., $f_c = 1200$ p.s.i., $n = 18$
 - (c) steel, structural grade, $f_s = 10000$ p.s.i.
 - (d) steel, structural steel
 - (1) AISC modified, $f_s = 24000$ p.s.i., $f_y = 45000$ p.s.i., $f_u = 72000$ p.s.i. min.
 - (2) AISC, 1 and less, $f_s = 27000$ p.s.i., $f_y = 52000$ p.s.i., $f_u = 72000$ p.s.i. min.
 - (3) AISC, 2 and less, $f_s = 27000$ p.s.i., $f_y = 52000$ p.s.i., $f_u = 72000$ p.s.i. min.
 - (4) AISC, 3 and less, $f_s = 27000$ p.s.i., $f_y = 52000$ p.s.i., $f_u = 72000$ p.s.i. min.
 - (e) bearing bolts, Specifications for Structural Bolts using ASTM A305 bolts approved by the Research Council on Bolting Structural Joints of the Engineering Foundation, March, 1960.
- 2) The loading capacity of the stringers will be increased by bolting understringers to the bottom flange of the stringers.
- 3) The loading capacity of the floor beams will be increased:
 - (a) by bolting prestressed high strength steel cover plates to the bottom flange;
 - (b) by the addition of metal will reduce the tensile stresses of the existing material under live load.
 - (c) by prestressing the new cover plate an initial compressive force will be exerted on the bottom flange resulting in a reduction of the dead load tensile stresses. A greater portion of the working stresses of the existing material will thus be available for the live load.
 - (d) by bolting shear brackets to both ends of the top (compression) flange, bearing laterally against the concrete deck, a partial composite action of steel and concrete will be obtained, thus, reducing the live load stresses in the top flange.
- 4) The loading capacity of the joists will be increased by addition of new joists.



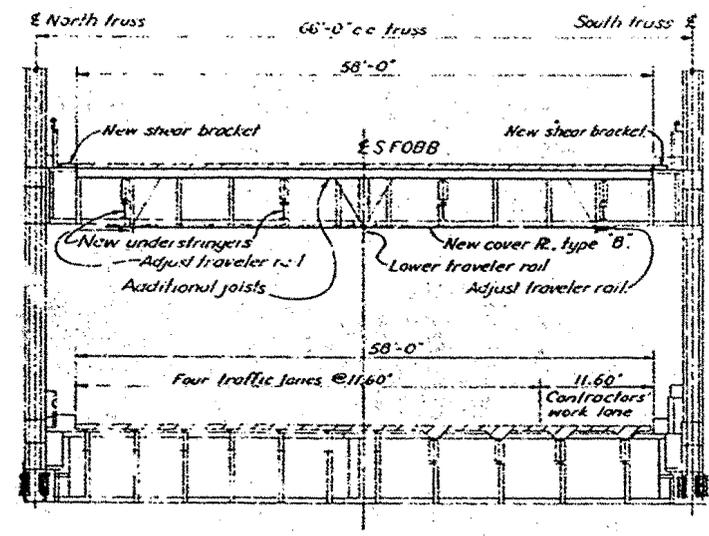
CANTILEVER STRUCTURE - PIER E1 TO E4



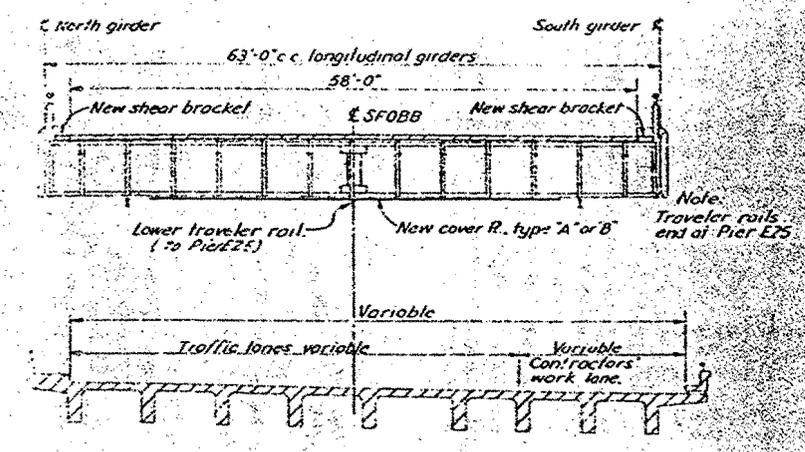
288 FT. SPANS - PIER E11 TO E23



288 FT. SPANS - PIER YB1 TO E1 AND PIER E9 TO E11



504 FT. SPANS - PIER E4 TO E9



GIRDER SPANS - PIER E23 TO E33



APPROVAL RECOMMENDED BY: Willie Key

DATE: 10/1/64
BY: LTT
CHECKED: LTT
DESIGNED: LTT
DRAWN: LTT
SCALE: AS SHOWN

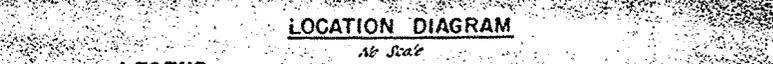
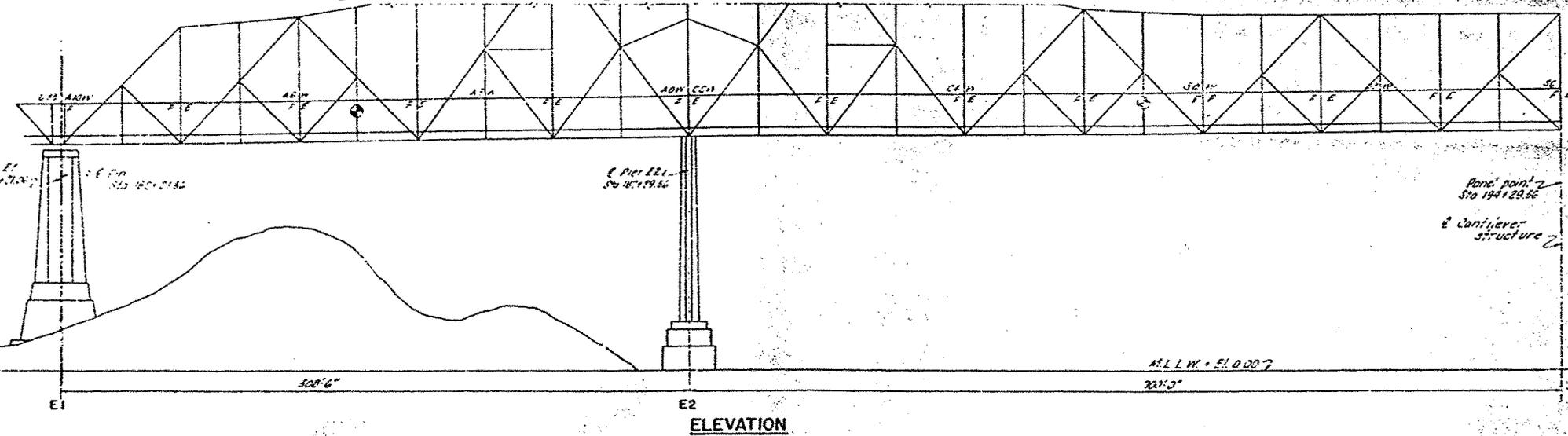
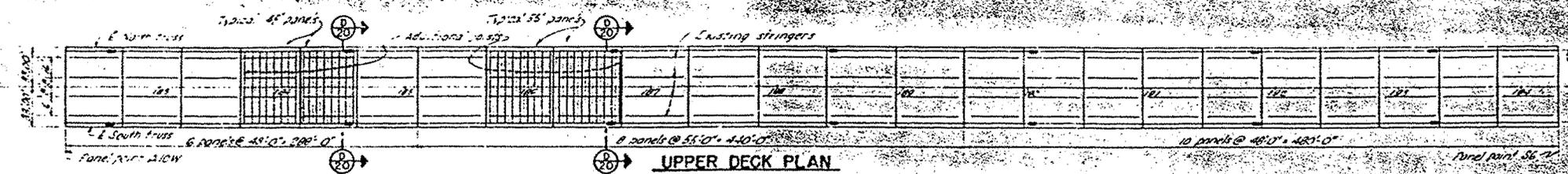
DATE	DESCRIPTION	BY	CHK
10/1/64	As built without revisions	EEF	CHK

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLLS CROSSINGS

**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY**

TYPICAL SECTIONS

BRIDGE	33-25 34-03 34-04	SHEET No	5	DRAWING	NC-4030-5R
SCALE	1" = 1'-0"				



LEGEND
 ○ Existing lane signal center lights
 - Existing deck drains
 △ Indicates location where quantities, dimensions or numbers are changed due to revision

NOTES
 1. Exact location of work will be determined in the field
 2. For sizes of type 'B' cover plates see Sheet No. 57
 3. For work on cantilever structure see Sheet No. 2 & 2-C

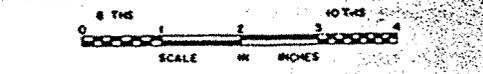
TABULATION OF QUANTITIES

UPPER DECK PANEL POINT	A10W	A9W	A8W	A7W	A6W	A5W	A4W	A3W	A2W	A1W	ADM CON	C1W	C2W	C3W	C4W	C5W	C6W	C7W	S01W	S1W	S2W	S3W	S4W	S5W	SC	TOTAL THIS SHEET	TOTAL ALL SHEETS
1. Existing concrete	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	10.39	
2. Class 2 concrete	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	191.52	
3. Reinforcing steel	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	97.417	
4. Structural carbon steel	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	1362	37,534	
5. High strength structural steel	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	27,330	674,751	
6. Structural steel - I.I.	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	1,680	40,642	
7. Steel web alterations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2,269.77	
8. Altering transfer splices	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
9. Cleaning and painting	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10. Vertical steel deck plate	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
11. Install steel deck drains	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
12. Altering and change structural members	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
13. Altering upper deck luminaires	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
14. Replacing luminaires	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
15. Replacing luminaires	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

FLOOR STRENGTHENING REQUIREMENTS

REQUIREMENT	A10W	A9W	A8W	A7W	A6W	A5W	A4W	A3W	A2W	A1W	ADM CON	C1W	C2W	C3W	C4W	C5W	C6W	C7W	S01W	S1W	S2W	S3W	S4W	S5W	SC
Existing stringers (carbon steel)	36CB115	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
New stringers (A41 steel) req	36CB115	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
Top Flange	8 x 1/2	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
Bottom Flange	11 x 1/2	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11	11
Number of 3/8 connecting bolts	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

MARK	DATE	DESCRIPTION	BY	CHK
△	11-63	As built with revisions	ELS	EEF



STATE OF CALIFORNIA
 DEPARTMENT OF PUBLIC WORKS
 DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

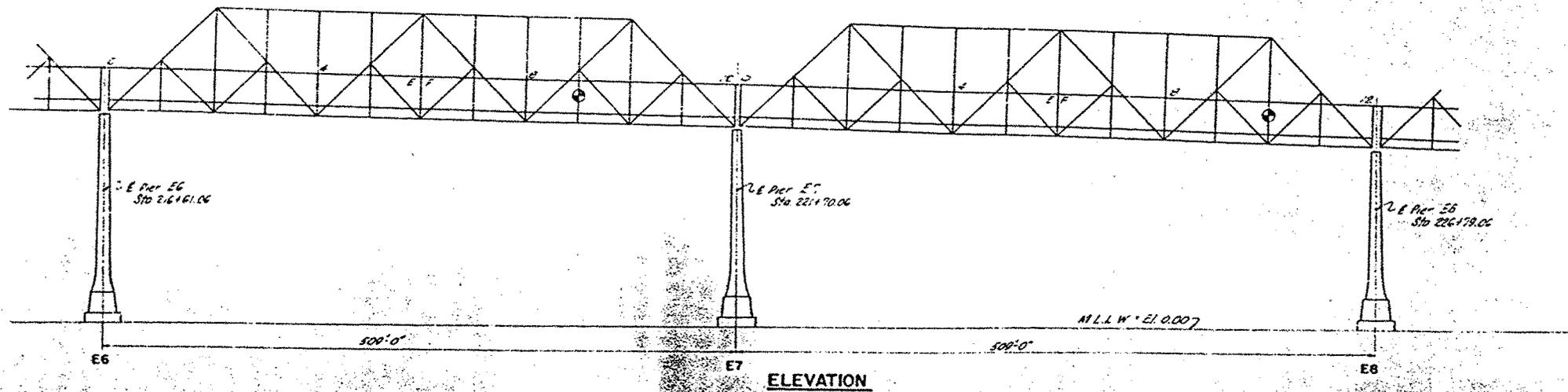
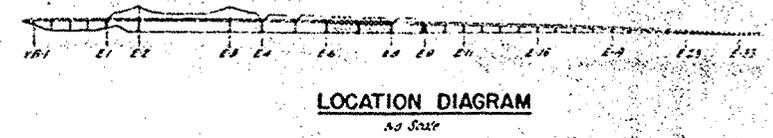
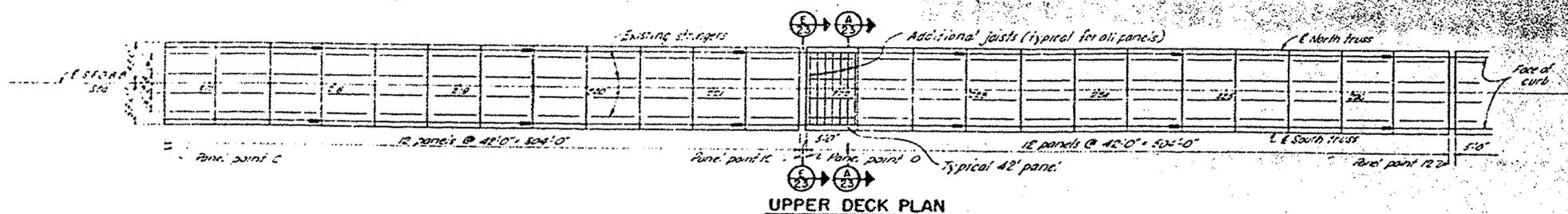
**SAN FRANCISCO - OAKLAND BAY BRIDGE
 RECONSTRUCTION
 STEEL WORK - EAST BAY**

PLAN AND ELEVATION STA. 182+22 TO STA. 194+30

UNLESS NOTED
 SCALE 1" = 50'

BRIDGE 34-04 SHEET No 7 DRAWING C-4030 '68

APPROVAL RECOMMENDED BY: *W.A. Rice*
 PROJECT ENGINEER - LICENSE NO. 1010



LEGEND

- ⊙ Existing lane signal control lights
- Existing deck drains
- △ * Indicates location where quantities, dimensions or denominations are changed due to revision.

NOTES

1. Exact location of work will be determined in the field.
2. See Sheet No. 97 for type 'B' cover plate sizes.
3. For work on 50' spans, see sheets No. 23, 24.

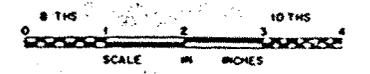
TABULATION OF QUANTITIES

UPPER DECK PANEL POINT	UNIT	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	TOTAL	PERCENTAGE	
1. Remaining concrete	cu yd	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	18.99	
2. Clear concrete	cu yd	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	18.99	
3. Bar reinforcing steel	lbs	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	63,487	
4. Structural carbon steel	lbs	5291	1954	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	1443	1954	212,458
5. High strength structural steel	lbs	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	24,412	295,900
6. Structural steel, P1	lbs	4408	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	1728	21,362
7. Steel curb alterations	sq ft	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5,269.77
8. Adjusting transfer rails	sq ft	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9. Altering traveler scaffolds (mfr)	sq ft	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10. Cleaning and painting	sq ft	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
11. Removing steel deck drains	lbs	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	12,697
12. Installing steel deck drains	lbs	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3,440
13. Removing and storing electrical panels	lbs	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	4,476
14. Installing temporary electrical panels	lbs	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	16
15. Removing lower deck luminaires	ea	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

FLOOR STRENGTHENING REQUIREMENTS

Item	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
Existing stringer - North (silicon steel)	30 #108	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Existing stringer - South (silicon steel)	30 #108	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
New understringer - North (A440 steel)	51# 78	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Number of #4 connecting bars	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
New understringer - South (A440 steel)	51# 78	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Number of #4 connecting bars	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00

Item	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
Existing web (silicon steel)	89 #4	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Existing large angle (silicon steel)	64 #4	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Existing small angle (silicon steel)	18 #4	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Number of #4 connecting bars	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
New web plate (A440 steel)	10 #4	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Number of #4 connecting bars	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
Number of joists	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7
Number of plates	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Number of splices	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0



STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO - OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY**

PLAN AND ELEVATION STA. 216+1 TO STA. 226+79

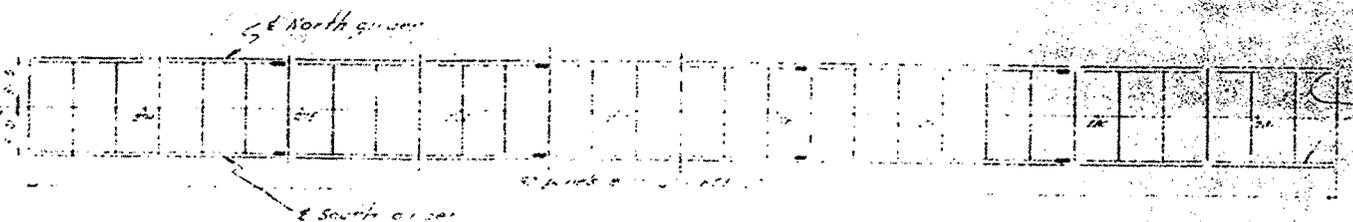
UNLESS NOTED
SCALE 1" = 50'

BRIDGE 33 - 25
34 - 03
SHEET NO 10
DRAWING C 4030-10R

MARK	DATE	DESCRIPTION	BY	CHK
△	11-69	As built with revisions	L.A.S	EEF

APPROVAL RECOMMENDED BY: [Signature]

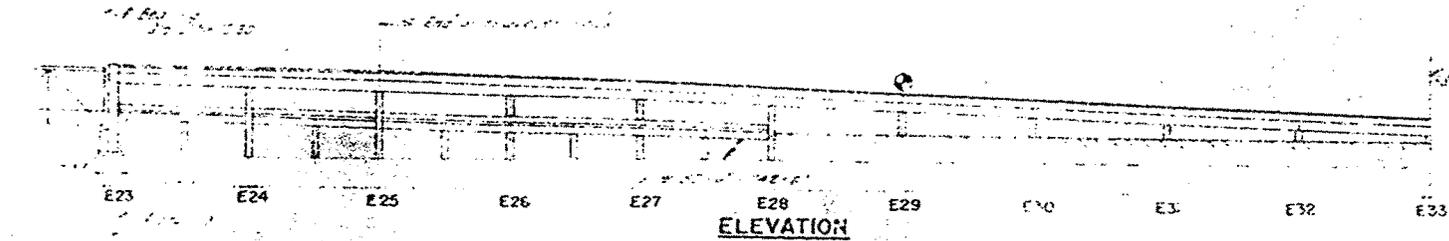
QUANTITIES CHECKED BY: [Signature]



UPPER DECK PLAN

LOCATION DIAGRAM

- LEGEND**
- Existing lane signal control lights
 - Existing deck drains
 - Indicates location where quantities, dimensions or denominations are changed due to revision.



ELEVATION

- NOTES**
1. Existing lane signal control lights
 2. Existing deck drains
 3. Indicates location where quantities, dimensions or denominations are changed due to revision.

TABULATION OF QUANTITIES

ITEM	E-23		E-24		E-25		E-26		E-27		E-28		E-29		E-30		E-31		E-32		E-33		TOTAL
	QTY	UNIT																					
...	0		0		0		0		0		0		0		0		0		0		0		0
...	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	470	10,538
...	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	1,174	26,338
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
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...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
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...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
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...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
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...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0		0		0		0		0		0		0		0		0		0		0
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...	0		0		0		0		0		0		0		0		0		0		0		0
...	0		0																				

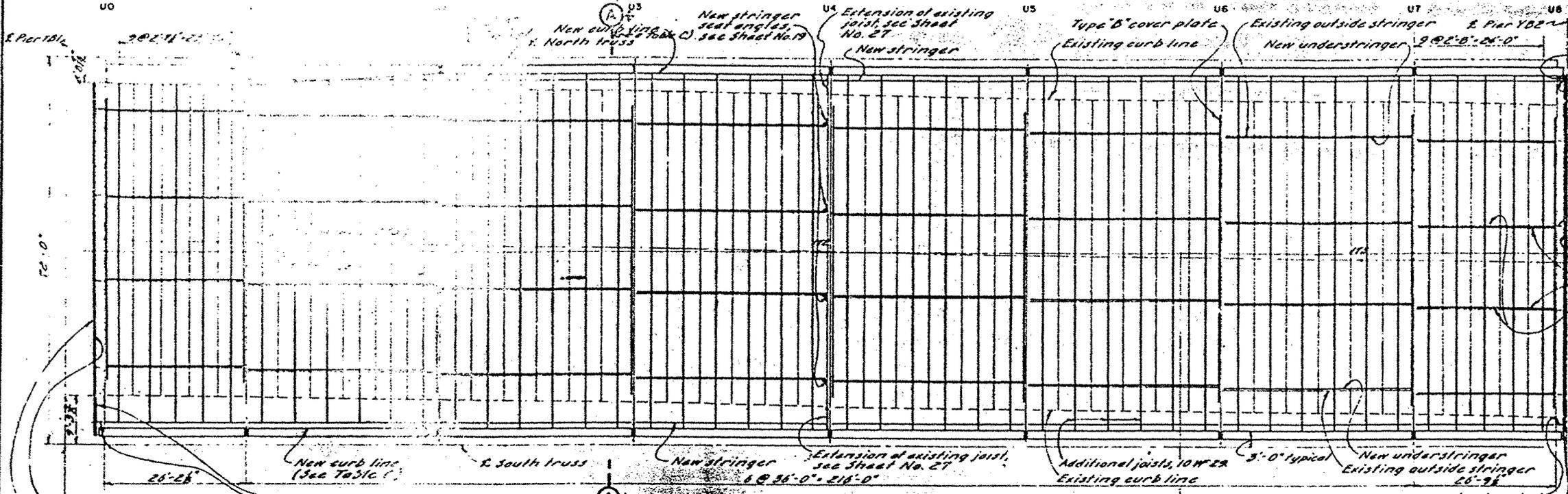
DISTANCE BETWEEN EXISTING AND NEW CURB LINES									
PANEL POINT	U0	U1	U2	U3	U4	U5	U6	U7	U8
NORTH	0-0	0-0	2-7 1/2	5-1 1/2	5-7 1/2	4-1 1/2	4-7 1/2	5-1 1/2	5-6 1/2
SOUTH	0-2 1/2	5-10 1/2	5-4 1/2	4-10 1/2	4-4 1/2	5-10 1/2	5-4 1/2	2-10 1/2	2-5 1/2

TABLE C - DECK WIDENING

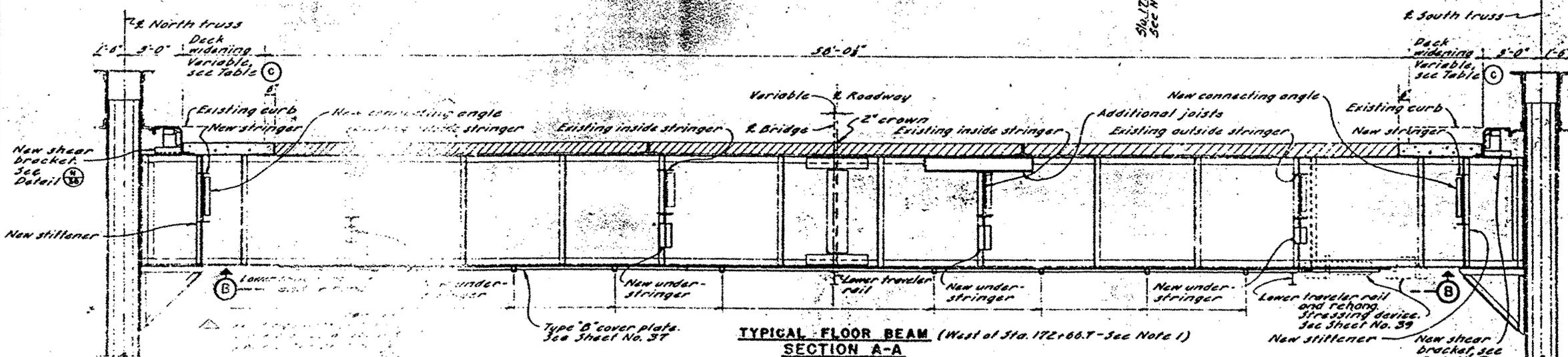
- Existing expansion bracket.
- Existing expansion dam
- Expansion dam truss, see Sheet No. 10
- New understringers
- Existing inside stringers

NOTES

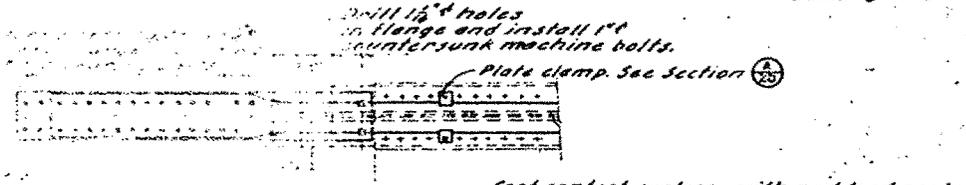
- Deck sections East of Sta. 172+86.7 are transitional between those shown on this sheet and on Sheet No. 17.
- For understringers, see Sheet No. 36. Shapes of understringers in end panels are to be the same as those in the 36 panels.
- For new stringer connections, see Sheet No. 27
- For joist details, see Sheet No. 34.
- For curb alterations, see Sheets No. 20 and 29.
- For expansion dam extensions, see Sheet No. 20. For new expansion brackets, see Sheet No. 27.
- For erection procedure of floor beam cover plates, see Sheet No. 20.
- For work on stringer seats, see Sheet No. 19.
- For traveler rail adjustment, see Sheet No. 42.



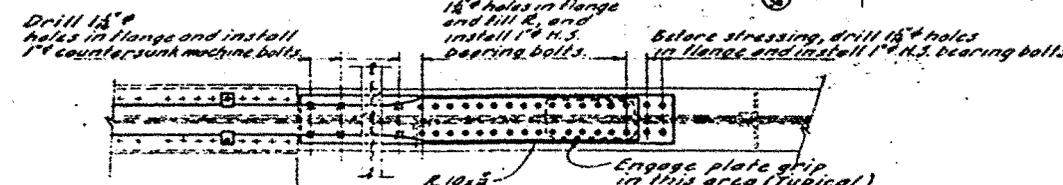
FRAMING PLAN - SPAN YB1-YB2
Scale: 1"=10'-0"



TYPICAL FLOOR BEAM SECTION A-A
Scale: 3/8"=1'-0"



VIEW B-B
Scale: 3/8"=1'-0"



STRESSING END
(South side shown)

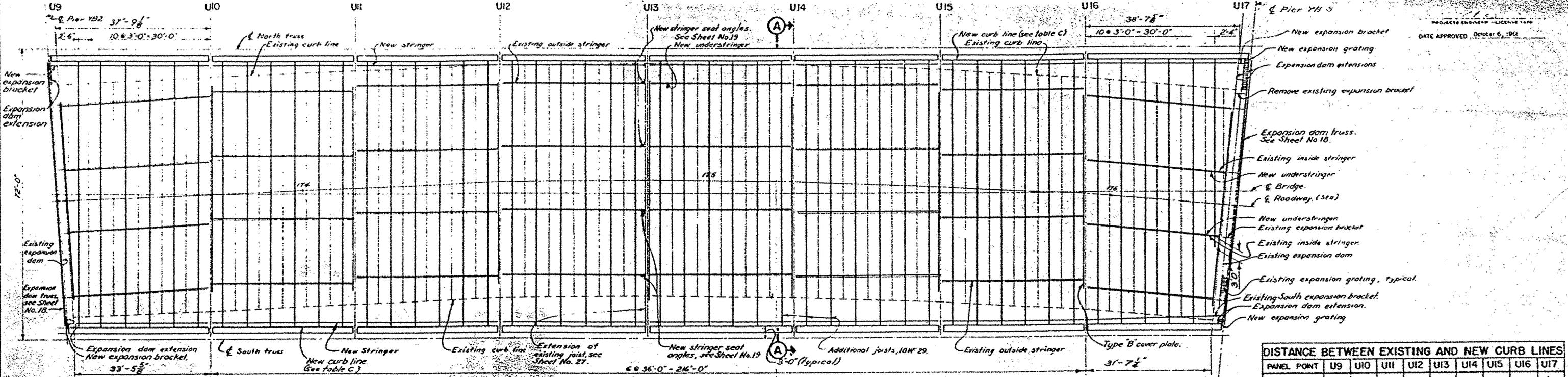


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY			
SPAN YB1-YB2		DECK FRAMING	
SCALE AS SHOWN	BRIDGE 33-25 34-03	SHEET No 16	DRAWING-C-4030-16R

MARK	DATE	DESCRIPTION	BY	CHK
		As built with revisions	J.L.R.	EEF
		REVISION		GWK

APPROVAL RECOMMENDED BY: *[Signature]*

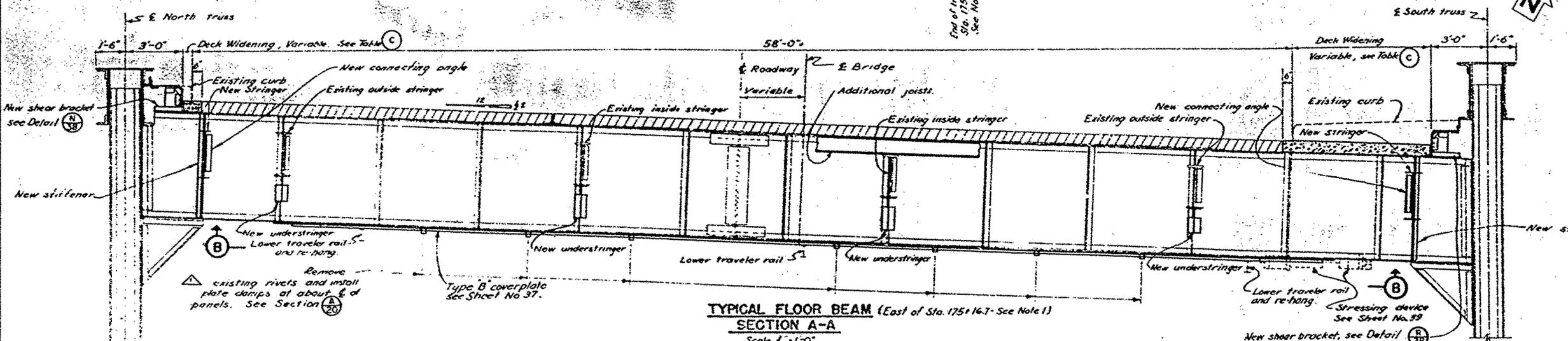
DATE: 10/6/61



FRAMING PLAN - SPAN YB2-YB3
Scale 1"=10'-0"

DISTANCE BETWEEN EXISTING AND NEW CURB LINES									
PANEL POINT	U9	U10	U11	U12	U13	U14	U15	U16	U17
NORTH	5'-7 1/2"	3'-10 1/2"	2'-2 1/2"	0'-11 1/2"	0'-6"	0'-10 1/2"	2'-2"	4'-3 1/2"	7'-4 1/2"
SOUTH	2'-6 1/2"	4'-0 1/2"	5'-8 1/2"	7'-0 1/2"	7'-6"	7'-0 1/2"	5'-9 1/2"	3'-6 1/2"	0'-10 1/2"

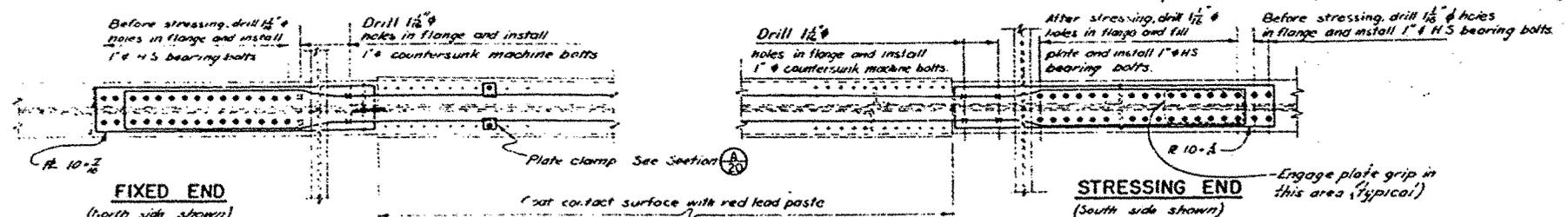
TABLE C - DECK WIDENING



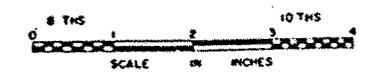
TYPICAL FLOOR BEAM SECTION A-A
Scale 1/2"=1'-0"

NOTES

- Deck sections West of Sta 175+16.7 are transitional between those shown on this sheet and on Sheet No. 16.
- Notes 2, 3, 4, 7, 8 and 9 on Sheet No. 16 apply except that understringers in end panel at YB3 are shaped as shown on Sheet No. 18.
- For work on existing expansion brackets at Pier YB3 see Sheet No. 18. For new expansion grating and expansion dam extensions at Pier YB3 see Sheet No. 26. For new expansion brackets, see Sheet No. 27.
- For curb alterations, see Sheet No. 28.



VIEW B-B
Scale 3/4"=1'-0"



STATE OF CALIFORNIA
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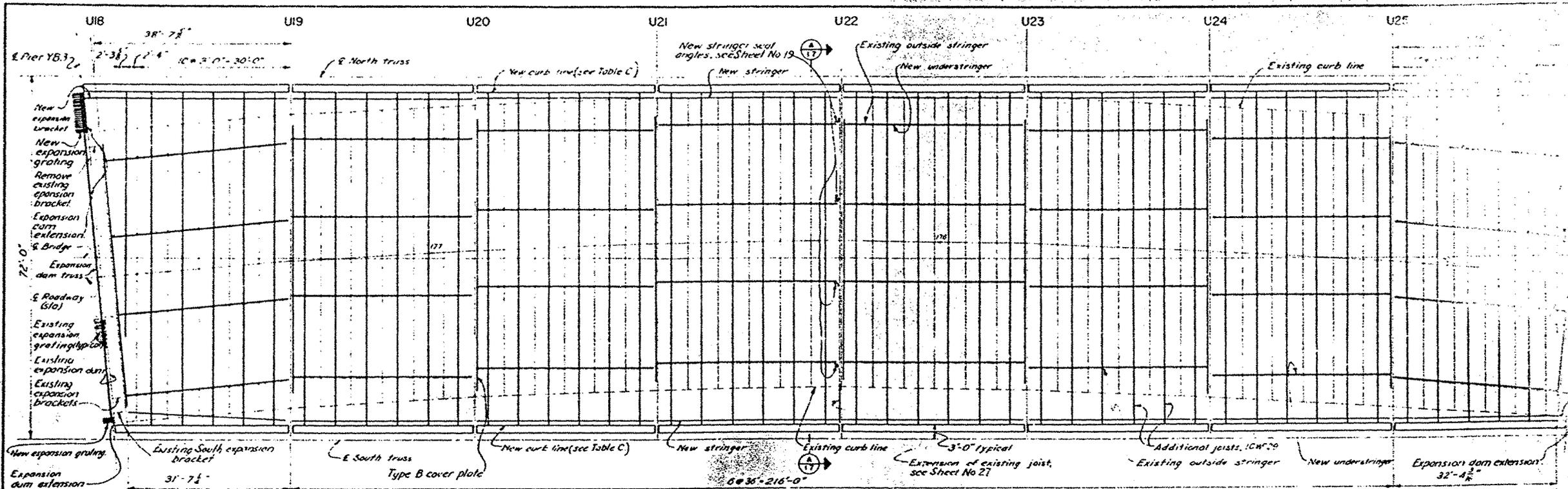
**SAN FRANCISCO - OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY**

SPAN YB2-YB3 DECK FRAMING

SCALE AS SHOWN | B'DGE 34-04 | SHEET NO 17 | DRAWING 4030-17R

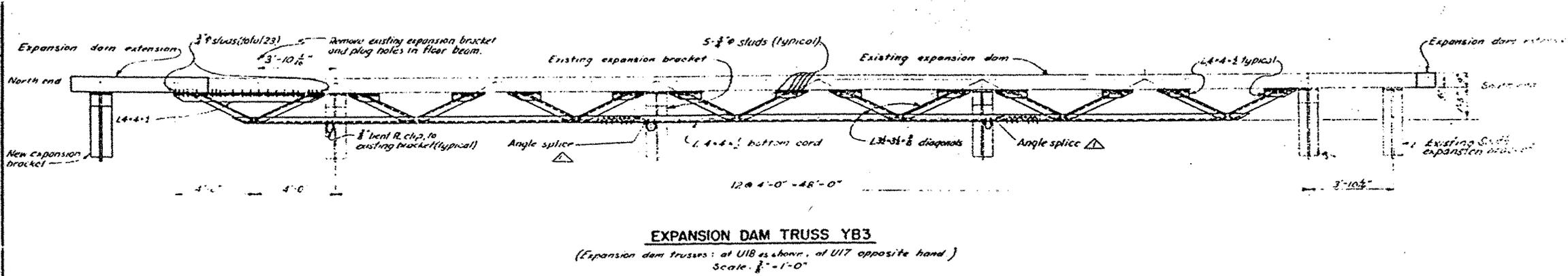
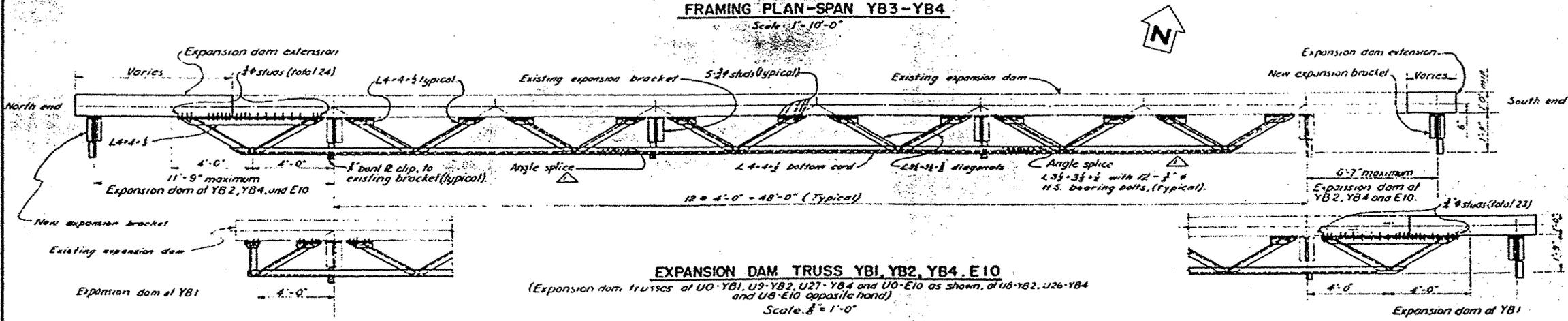
MARK	DATE	DESCRIPTION	BY	CHK
1	4.1.65	As built with provisions	J.S.	EEF
		REVISION		

APPROVAL RECOMMENDED BY: [Signature]



DISTANCE BETWEEN EXISTING AND NEW CURB LINES									
FRAME POINT	U18	U19	U20	U21	U22	U23	U24	U25	U26
NORTH	7'-6"	4'-4"	2'-2"	0'-11"	0'-6"	0'-10"	2'-2"	4'-3"	7'-6"
SOUTH	0'-9"	3'-5"	5'-6"	7'-0"	7'-6"	7'-0"	5'-9"	3'-6"	0'-5"

TABLE C - DECK WIDENING



NOTES

1. For floor beams see section 1-1
2. Notes 2, 3, 4, 7, 8 and 9 on Sheet No. 16 apply, except that understringers in end panel of YB3 are shaped as shown on Sheet No. 19.
3. For work on existing expansion brackets of Pier YB3, see Sheet No. 17. For new expansion grating of Pier YB3 and expansion dam extensions, see Sheet No. 26. For new expansion brackets, see Sheet No. 27.
4. For typical expansion dam truss details, see Sheet No. 34.
5. For curb alterations see Sheets No. 28 and 30.
6. All connections to existing expansion dam: to be 3/8" full base threaded studs (Nelson H.F.B. or equal).



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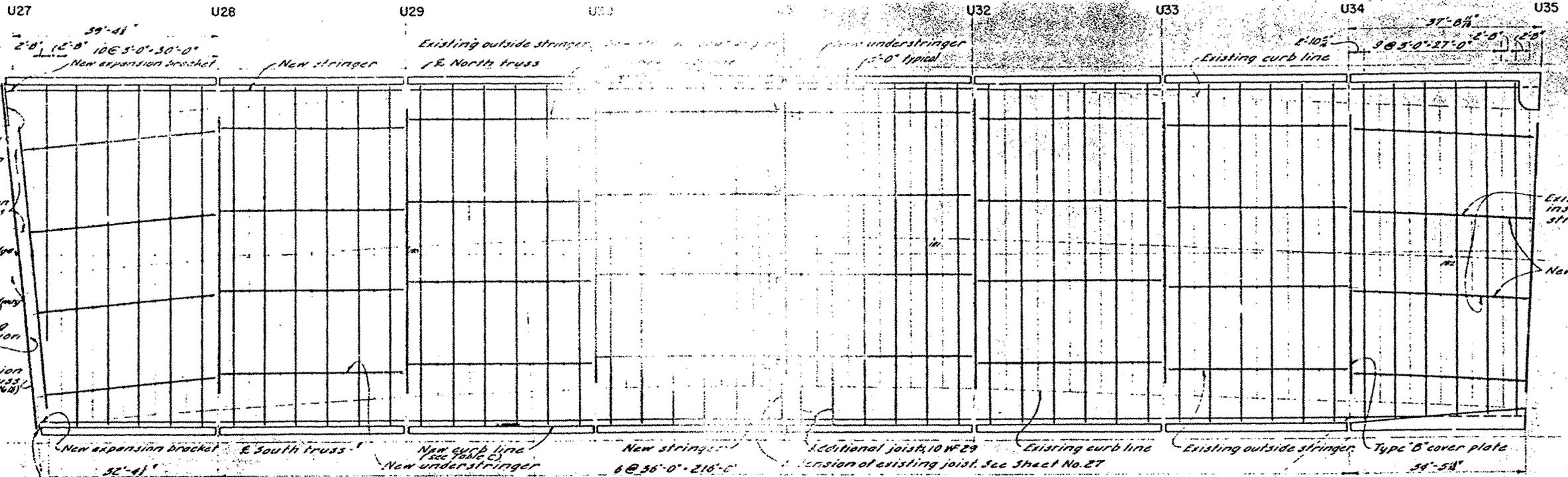
**SAN FRANCISCO - OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY**

SPAN YB3-YB4 DECK FRAMING AND DETAILS

SCALE AS SHOWN BRIDGE 34-04 SHEET NO. 18 DRAWING 4030-16R

APPROVAL RECOMMENDED BY
DATE: 10/1/56
BY: [Signature]

MARK	DATE	DESCRIPTION	BY
11.63			



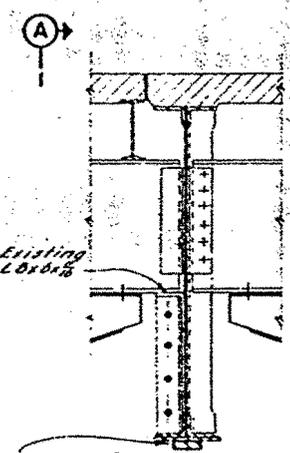
DISTANCE BETWEEN EXISTING AND NEW CURB LINES									
PANEL POINT	U27	U28	U29	U30	U31	U32	U33	U34	U35
NORTH	7 1/2"	4 1/2"	2 2/3"	0 1 1/2"	0 6"	0 10 3/4"	2 2 1/2"	3 9 1/2"	5 0 1/2"
SOUTH	0 9 1/2"	5 4 1/2"	5 0 1/2"	7 0 1/2"	7 6"	7 0 1/2"	5 9 1/2"	4 1 1/2"	0 0"

TABLE C - DECK WIDENING

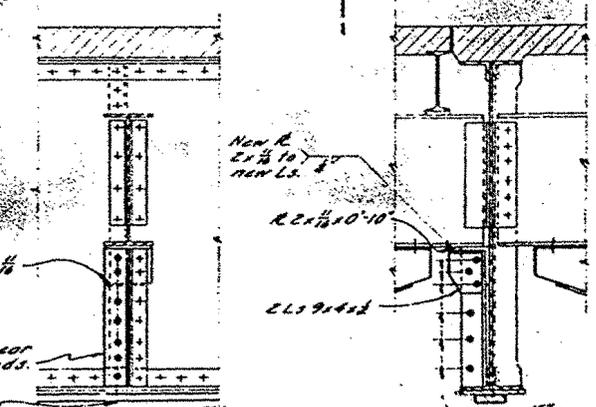
NOTES

1. For deck sections West of 3 1/2 180+22 0 see Section Deck sections East of 3 1/2 180+22 0 are transitions between those shown on Sheet No. 16 and 17.
2. Notes 2, 3, 4, 7, 8 and 9 on Sheet No. 16 apply.
3. For expansion dam extensions see Sheet No. 26. For new expansion brackets see Sheet No. 27.
4. For curb alterations, see Sheets No. 28 and 30.
5. Replace one rivet at a time.

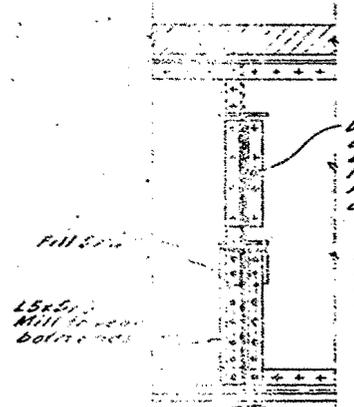
FRAMING PLAN - SPAN YB4-EI
Scale: 1/4" = 1'-0"



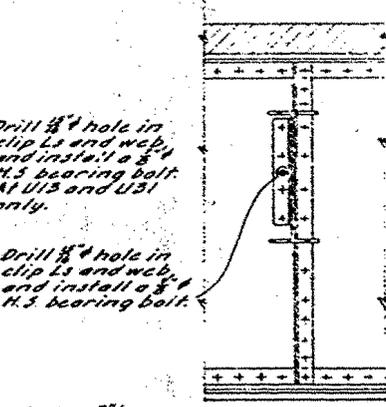
OUTSIDE STRINGERS



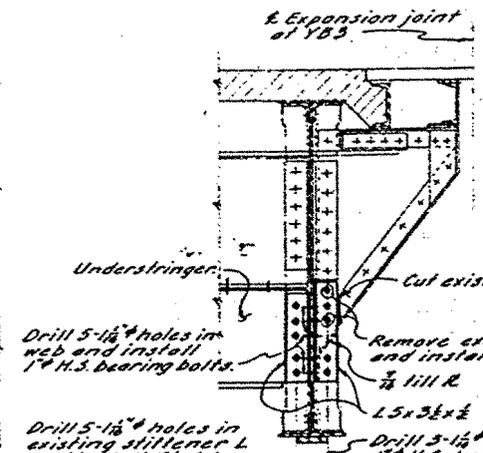
STRINGER SEAT STRENGTHENING
(At floor beams U4, U13, U22 and U31)



INSIDE STRINGERS



CLIP ANGLE STRENGTHENING
(At floor beams U10, U11, U14, U15, U16, U20, U29, U30, U32, U33 and U34)



EXPANSION BRACKETS AT YB3
(Total 0)



APPROVAL RECOMMENDED BY: *[Signature]*

DESIGNED BY: *[Signature]*
CHECKED BY: *[Signature]*
DATE: *[Date]*

DATE	DESCRIPTION	BY	CHK

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSING

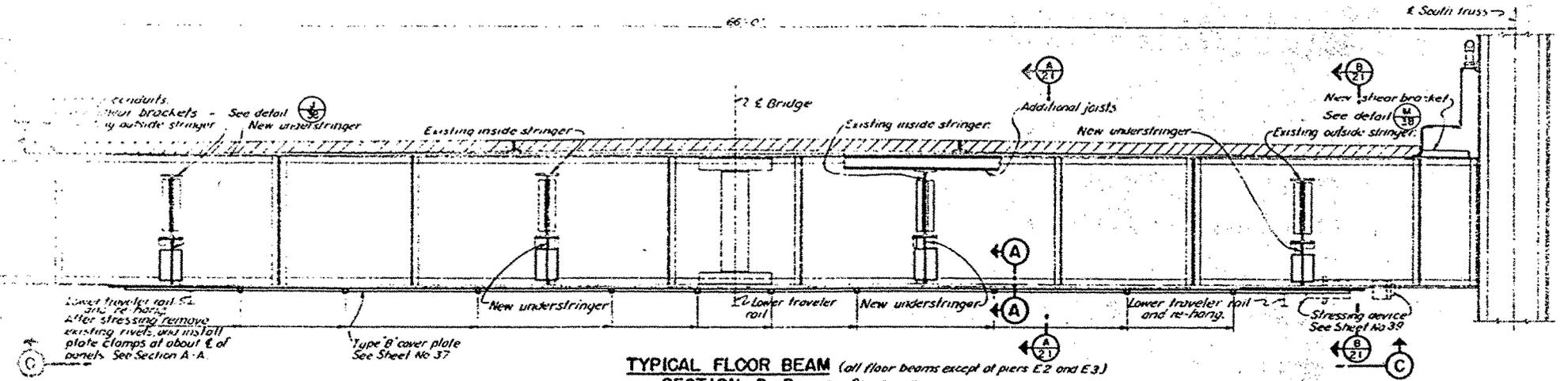
**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY**

SPAN YB4-EI DECK FRAMING AND DETAILS

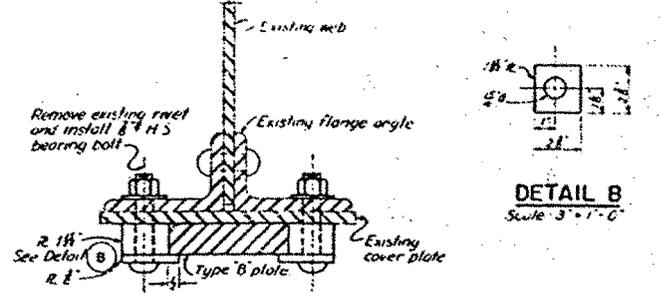
UNLESS NOTED SCALE 3/4" = 1'-0" BRIDGE 34-04 SHEET NO 19 DRAWING C-4030-19R

NOTES

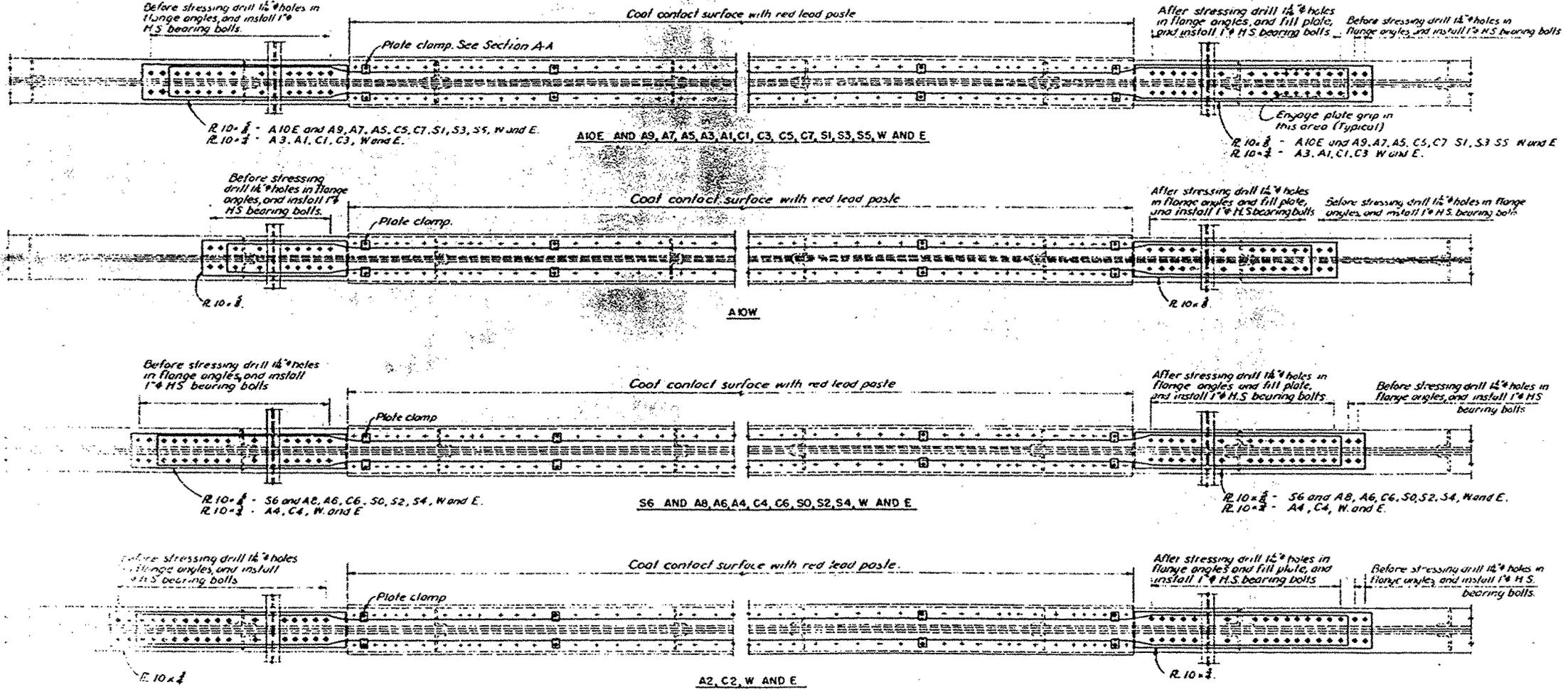
1. For stringer seat strengthening see Sheet No. 22.
2. For understringers see Sheet No. 21.
3. For traveler rail adjustment see Sheet No. 42.
4. For panel point designation see Sheet No. 7 and 8.



TYPICAL FLOOR BEAM (all floor beams except at piers E2 and E3)
SECTION D-D See Sheet No. 7
 Scale: 3/4" = 1'-0"



DETAIL B
 Scale: 3/4" = 1'-0"



FIXED END
 (North side shown)

VIEW C-C

STRESSING END
 (South side shown)

SUGGESTED ERECTION PROCEDURE FOR FLOOR BEAM COVER PLATES

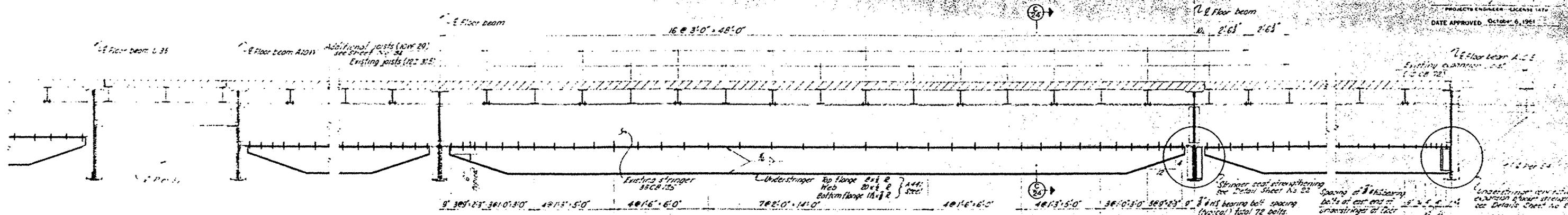
1. Lower traveler rail to clear plate.
2. Drill flange holes at fixed end through template.
3. Clean contact areas of flange angles as specified.
4. Coat specified contact area of cover plate with red lead paste.
5. Erect cover plate, bolt fixed end to floor beam flange.
6. Erect stressing device (see Sheet No. 39).
7. Stress cover plate by jacking in increments, allowing time for inspection after each increment. Lock jacks when the specified initial prestress is reached (see Sheets No. 6-15).
 Note: Prestress tolerances: +3%, no understress.
8. While plate is held under full prestress drill holes in floor beam flange, using accessible holes of plate as template. Install H.S. bearing bolts.
 Note: If plates cannot be bolted tight due to presence of burrs or trapped drilling refuse, remove bolts, release jacks, separate plate from flange, clean contact surfaces, refasten and rebolt.
9. Remove stressing device, drill flange holes thru remaining plate holes and install remaining bolts.



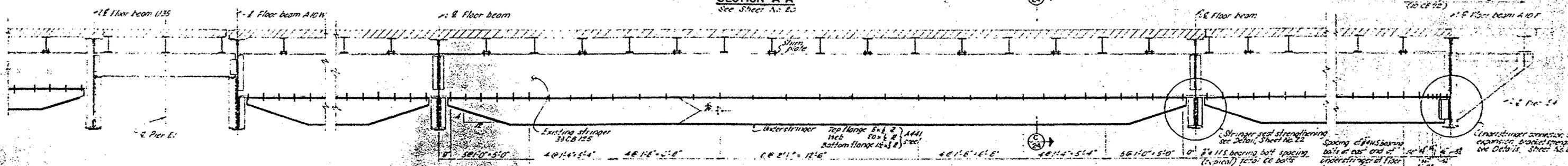
STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION			
STEEL WORK - EAST BAY			
CANTILEVER STRUCTURE-FLOOR BEAMS			
UNLESS NOTED	33-25		
SCALE 3/4" = 1'-0"	BRIDGE 34-04	SHEET NO. 20	DRAWING 4030 20R

MARK	DATE	DESCRIPTION	BY	CHK
11.1.63		As built without revisions	CE	EEF
			GWR	

APPROVAL RECOMMENDED BY: *W. J. Lee* LICENSE NO. 1151

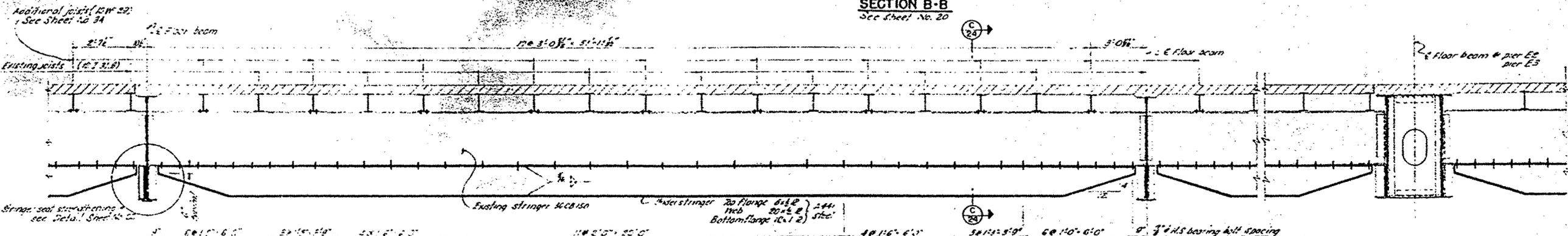


INSIDE STRINGERS - 48 FOOT SPANS
SECTION A-A
See Sheet No. 20

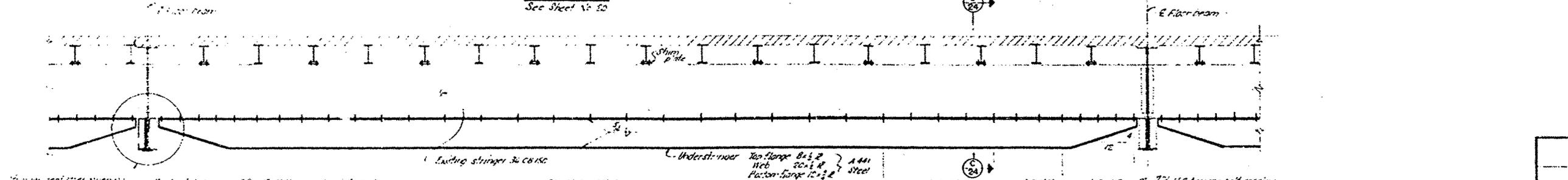


OUTSIDE STRINGERS - 48 FOOT SPANS
SECTION B-B
See Sheet No. 20

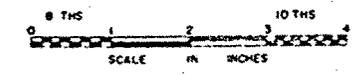
NOTES
1. For the number of inside understringers see Sheets No. 9 and 1. For erection procedure of understringers see Sheet No. 24.
2. For joint details see Sheet No. 24.



INSIDE STRINGERS - 55 FOOT SPANS
SECTION A-A
See Sheet No. 20



OUTSIDE STRINGERS - 55 FOOT SPANS
SECTION B-B
See Sheet No. 20



APPROVAL RECOMMENDED BY
H.A. Beckley
SUPERVISOR OF BRIDGE CONSTRUCTION

DATE	DESCRIPTION	BY
11/1/63	As built without revisions	CE/EEF
34-03		BY/CMK
34-03		
REV	SIGN	

STATE OF CALIFORNIA
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**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY**

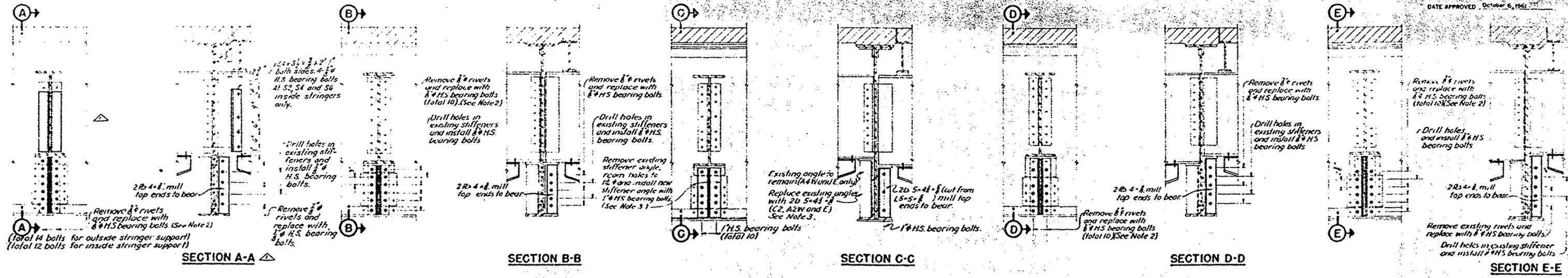
CANTILEVER STRUCTURE-STRINGERS

UNLESS NOTED
SCALE 3/4" = 1'-0" BRIDGE 34-03

33-25
34-03

SHEET NO 21

DRAWING NO 4030-21R



STRINGERS
(At floor beams C6, S0, S2, S4, W and E and S6)

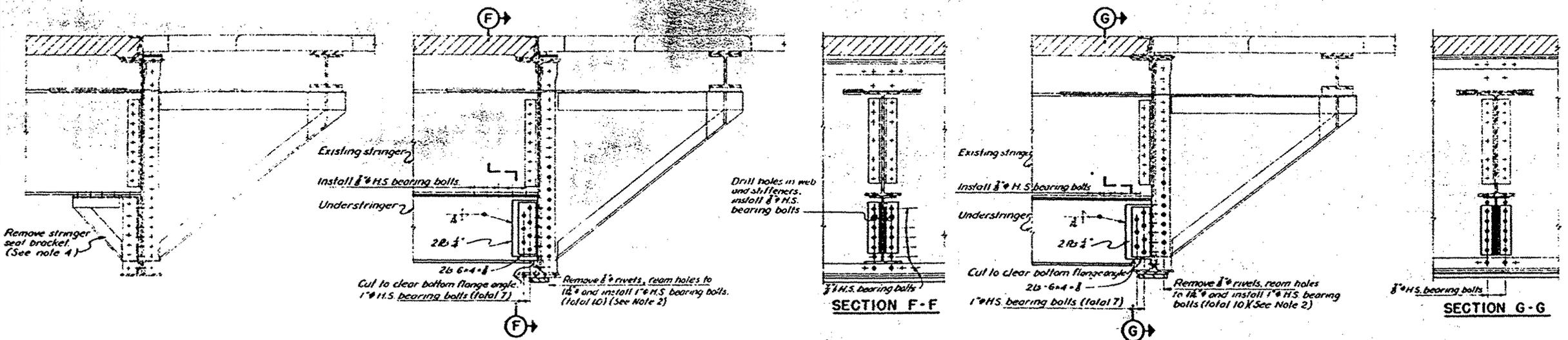
OUTSIDE STRINGERS
(At floor beams C2, A2, W and E)

INSIDE STRINGERS
(At floor beams C2, A2, A4 W and E)
OUTSIDE STRINGERS
(At floor beams A4 W and E)

OUTSIDE STRINGERS
(At floor beams C4 W and E)

INSIDE STRINGERS
(At floor beams C4, W and E)

STRINGER SEAT STRENGTHENING



EXISTING EXPANSION BRACKET

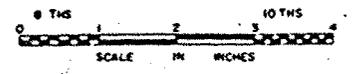
INSIDE EXPANSION BRACKETS

OUTSIDE EXPANSION BRACKETS

EXPANSION BRACKET STRENGTHENING AT PIER E4

NOTES

- 1 For designation and location of panel parts (eg. A2, C2), see sheet Nos 7 and 8.
- 2 Replace one rivet at a time.
- 3 Replace one stiffener angle at a time. Provide temporary support during erection.
- 4 Provide temporary bracing for the expansion bracket during and after removal of stringer seat bracket.



MARK	DATE	DESCRIPTION	BY	CHK
11163		As built with revisions	CG	EEF
		REVISION		

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SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION
STEEL WORK - EAST BAY

CANTILEVER STRUCTURE-DETAILS

UNIFORMS NOTES: 33-25, 34-03, 34-74
 SCALE: 3/4" = 1'-0" BRIDGE
 SHEET No 22
 DRAWING: 4030-22

APPROVAL RECOMMENDED BY: [Signature]

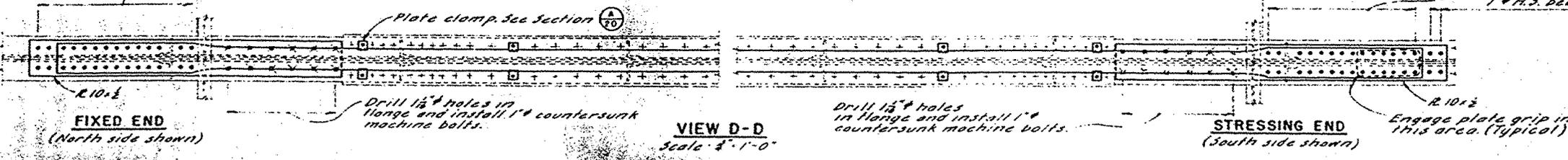
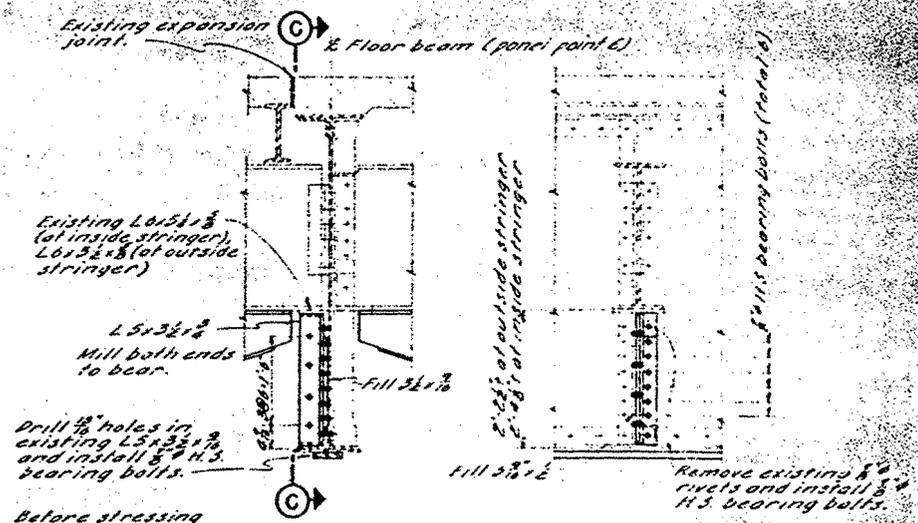
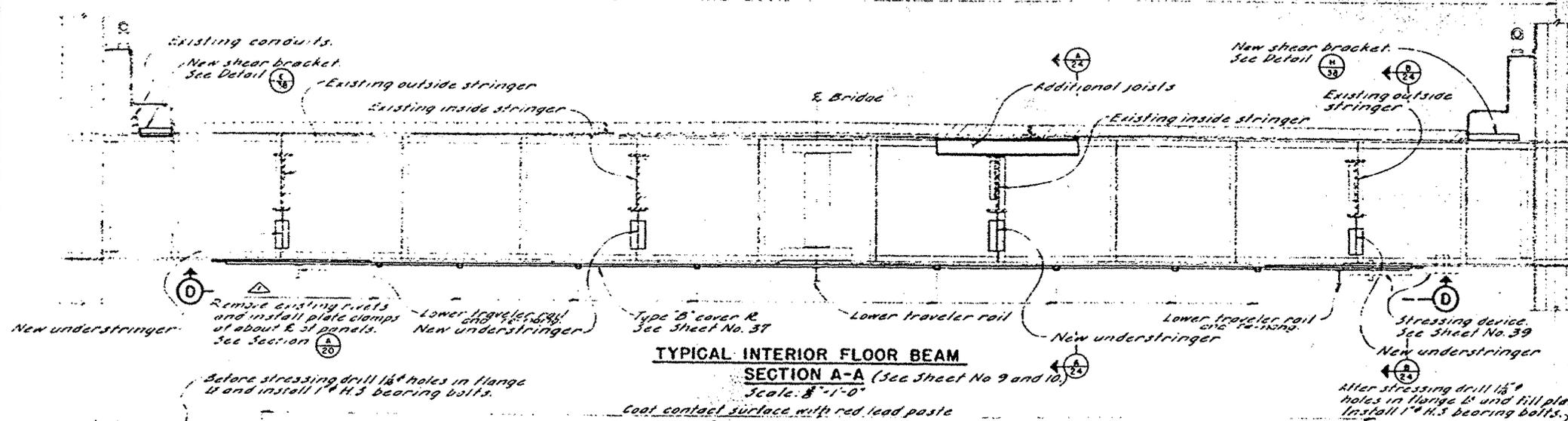
DATE: [Blank]

E North truss

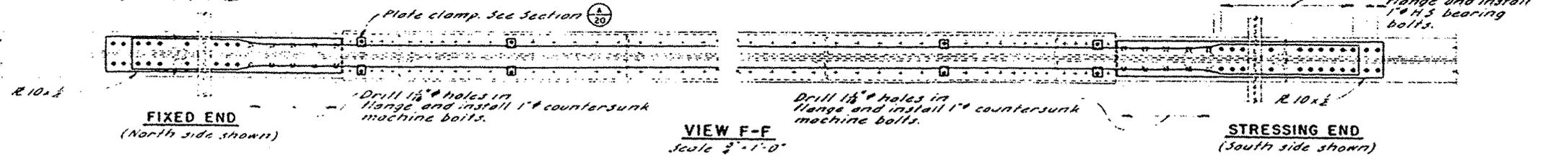
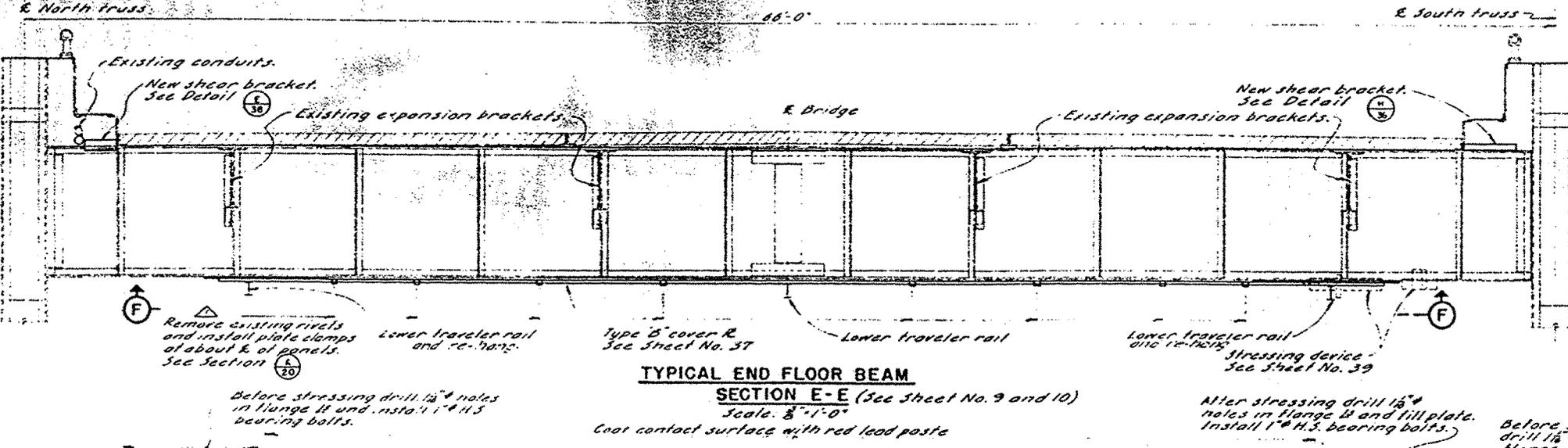
66'-0"

E South truss

PROJECT ENGINEER - LICENSE NO. 1017
DATE APPROVED - OCTOBER 6, 1961



- NOTES**
1. For erection procedure of cover plates, see Sheet No. 20.
 2. For understringers, see Sheet No. 26.
 3. For traveler rail adjustment, see Sheet No. 43.



1163	As built with revisions	78	EEF
MARK	DATE	DESCRIPTION	BY
		REVISION	CHK

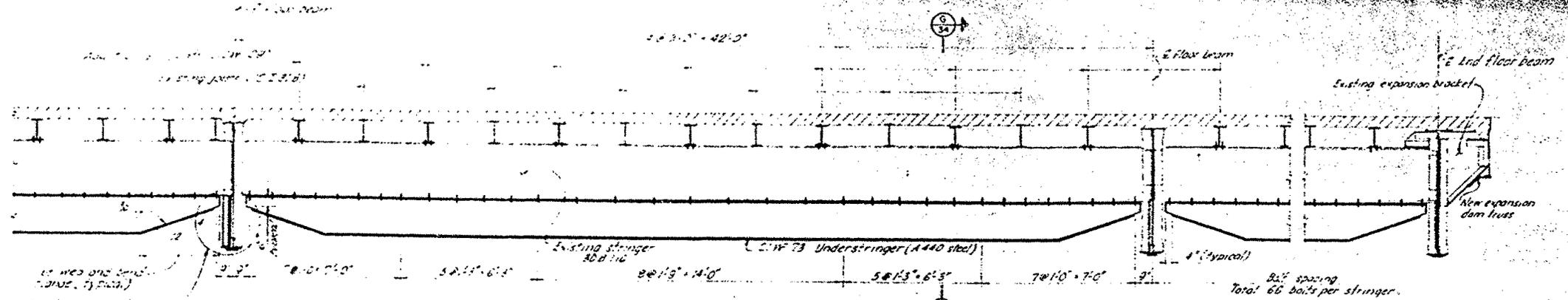
STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CAHOSSIDE

SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY

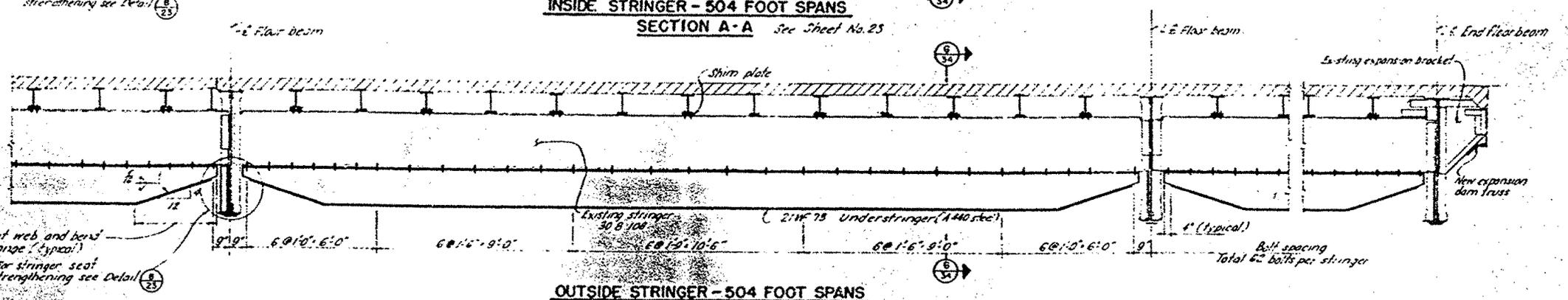
504 FOOT SPANS - FLOOR BEAMS

SCALE AS SHOWN | BRIDGE 33-25
34-06 | SHEET NO 23 | DRAWING C-403C-23M

APPROVAL RECOMMENDED BY: *[Signature]* LICENSE NO. 1017

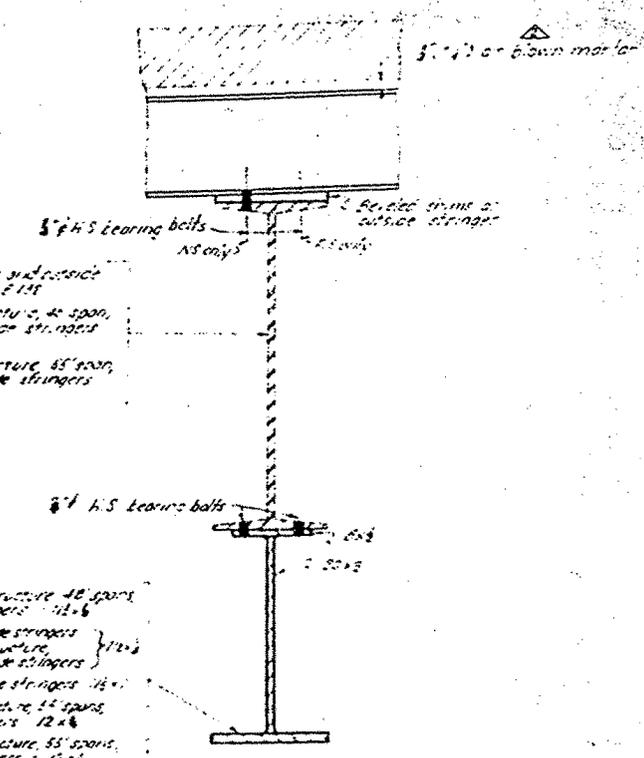


INSIDE STRINGER - 504 FOOT SPANS
SECTION A-A See Sheet No. 25



OUTSIDE STRINGER - 504 FOOT SPANS
SECTION B-B See Sheet No. 25

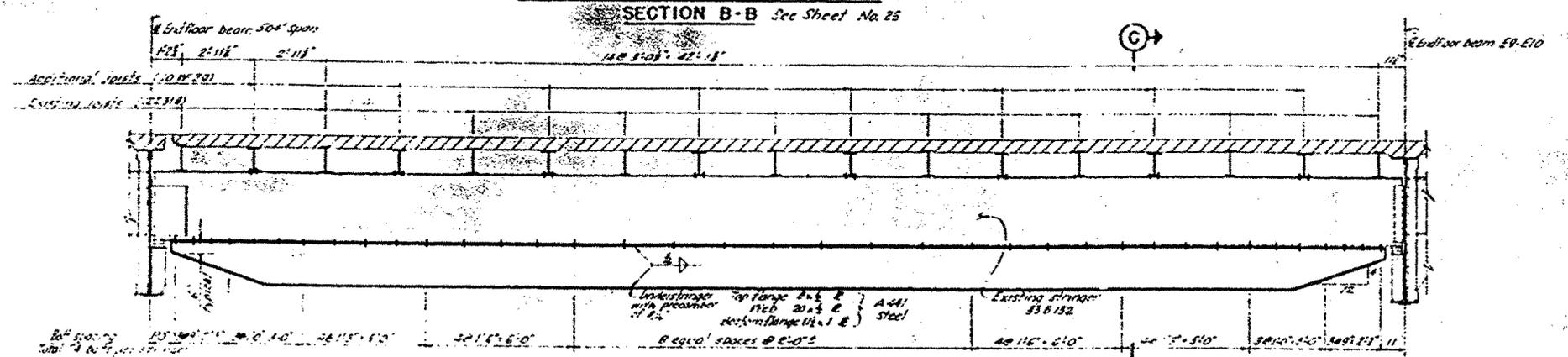
Tower E9 inside and outside stringers - 32 E 132
 Cantilever structure 48 spans inside and outside stringers - 33 CB 172
 Cantilever structure 55 spans inside and outside stringers - 30 CB 150



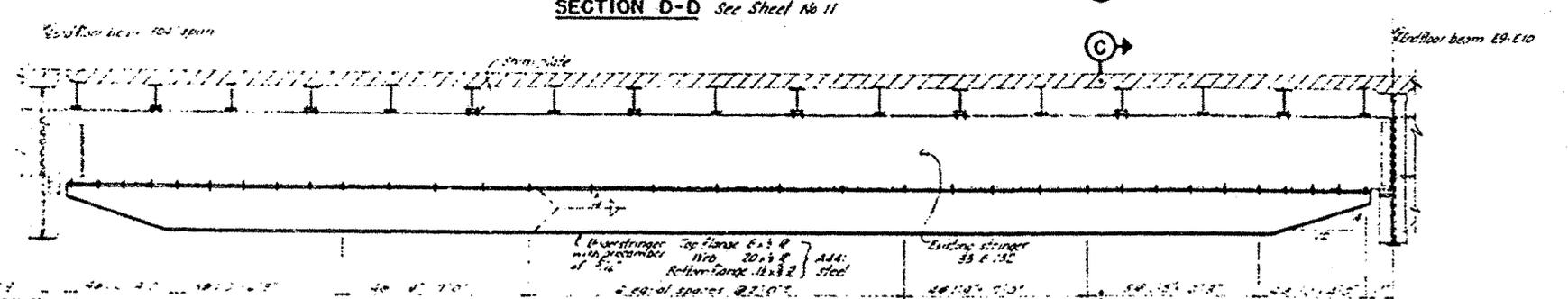
SECTION C-C
 Scale 1/2" = 1'-0"

Cantilever structure 48 spans outside stringers - 12-6
 Tower E9 outside stringers Cantilever structure 48 spans inside stringers - 12-6
 Tower E9 inside stringers Cantilever structure 55 spans outside stringers - 12-6
 Cantilever structure 55 spans inside stringers - 12-6

- NOTES**
1. For erection procedure of understringers see Sheet No. 34
 2. For additional notes see Sheet No. 34
 3. For expansion dam trusses of E9, E6, E7 and E8 see Sheet No. 34



INSIDE STRINGER - TOWER E9
SECTION D-D See Sheet No. 11



OUTSIDE STRINGER - TOWER E9
SECTION E-E See Sheet No. 11



SUPPLEMENTAL CONTRACT DRAWING

STATE OF CALIFORNIA
 DEPARTMENT OF PUBLIC WORKS
 DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO - OAKLAND BAY BRIDGE
 RECONSTRUCTION
 STEEL WORK - EAST BAY**

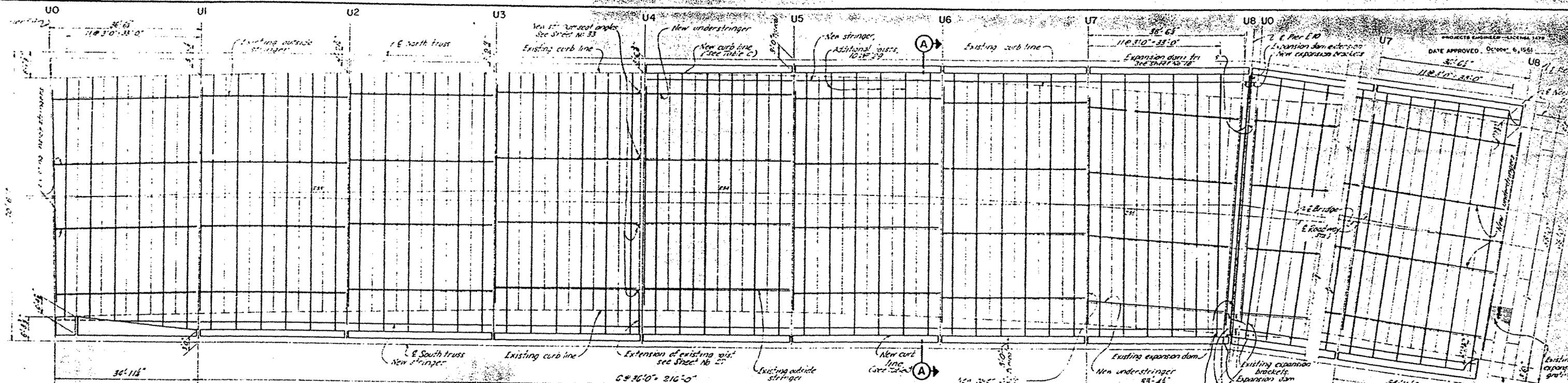
504 FOOT SPANS AND TOWER E9 - STRINGERS	
UNLESS NOTED	33-25
SCALE 3/8" = 1'-0"	BRIDGE 34-03
SHEET No 24	DRAWING 4030-24R

111 G3 As built with revisions	08	EEF
111 G1 Existing stringer designation corrected	EEF	AL
MARK DATE	DESCRIPTION	BY
	REVISION	CHK

APPROVAL RECOMMENDED BY: *A. P. ...*

DESIGN	DATE
QUANTITIES	DATE
TRACKING	DATE
CHECK AND DETAILS	DATE

APPROVAL RECOMMENDED BY: **H. A. Riceley** LICENSED PROFESSIONAL ENGINEER

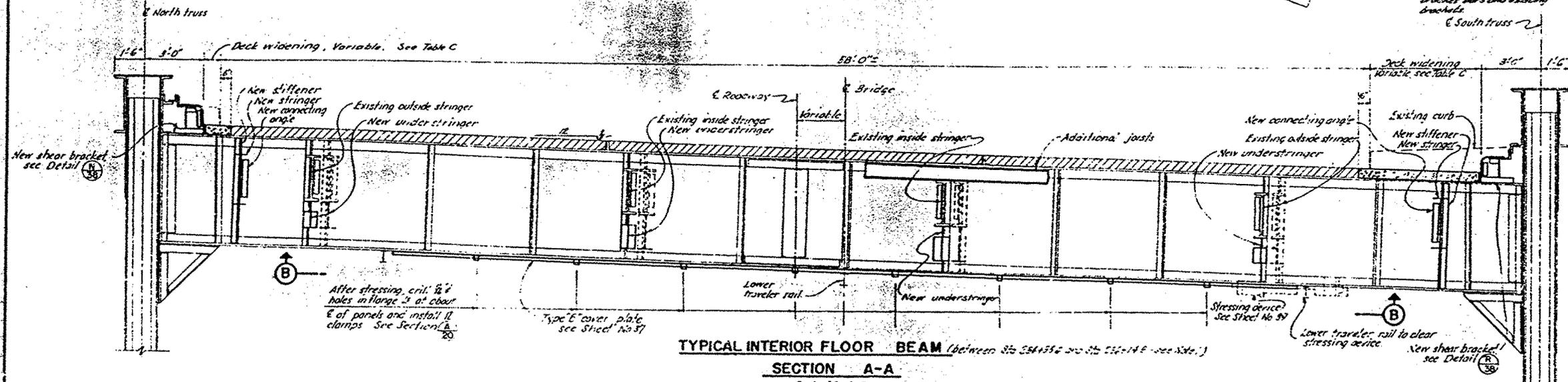


FRAMING PLAN - SPANS E9-E11
Scale 1/4" = 10'-0"

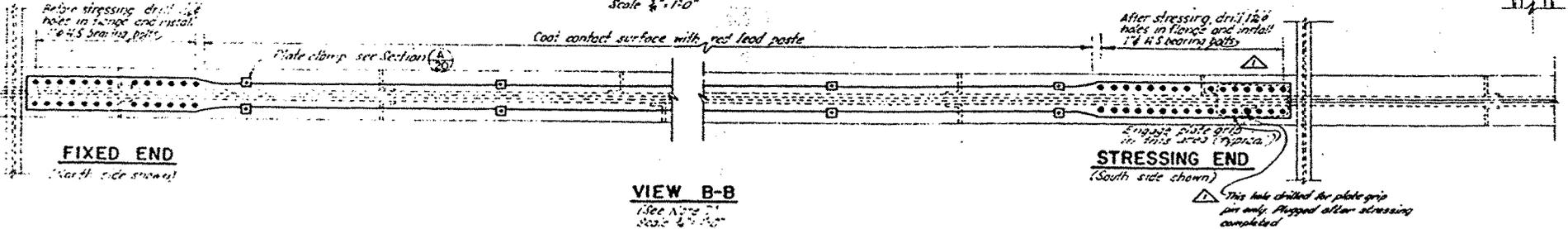
SPAN	PANEL POINT	SPAN E9-E10								
		U0	U1	U2	U3	U4	U5	U6	U7	U8
E9-E10	NORTH	0-0	0-0	0-0	0-0	0-0	0-10	1-10	5-5 1/2	5-10 1/2
	SOUTH	0-0	4-0 1/2	4-10 1/2	5-7 1/2	5-11 1/2	5-7 1/2	4-7 1/2	3-11 1/2	0-5 1/2
E10-E11	NORTH	5-8 1/2	3-4 1/2	1-8 1/2	0-9 1/2	0-6 1/2	0-10 1/2	1-7 1/2	2-5 1/2	0-0
	SOUTH	0-12 1/2	3-0 1/2	4-8 1/2	5-7 1/2	5-11 1/2	5-7 1/2	4-10	4-0 1/2	0-0

TABLE C - DECK WIDENING
DISTANCE BETWEEN EXISTING AND NEW CURB LINES

- NOTES**
1. Interior deck sections West of Sta. 224+55.6 and East of Sta. 226+14.6 are transitional between those shown on this sheet and on Sheet No. 16.
 2. For understringers see Sheet No. 34. Spacing of understringers in end panels to be equal to those in 56' panels.
 3. For new stringers see Sheet No. 27.
 4. For joint details see Sheet No. 54.
 5. For curb alterations see Sheet No. E2 and S1.
 6. For expansion dam extensions see Sheet No. E6. For new expansion brackets see Sheet No. 27.
 7. For erection procedure of floor beam coverplate see Sheet No. 56. For box beam see view BB, Sheet No. 16. For floor beams E9-E10-E11 see view 5'E on Sheet No. 37 and for floor beam U8 of E11 see view 5' on Sheet No. 37.
 8. For work on stringer seats see Sheet No. 37.
 9. For traveler rail adjustment see Sheet No. 42.



TYPICAL INTERIOR FLOOR BEAM (between Sta. 224+55.6 and Sta. 226+14.6 - see Note 1)
Scale 1/4" = 10'-0"



VIEW B-B
Scale 1/4" = 10'-0"



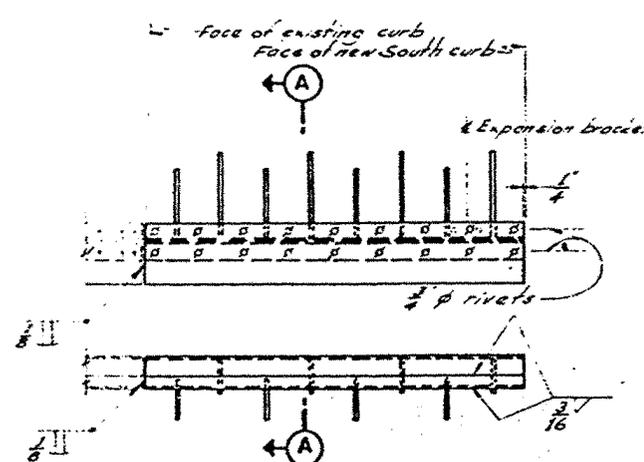
STATE OF CALIFORNIA
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SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION
STEEL WORK - EAST BAY

SPANS E9-E11 DECK FRAMING

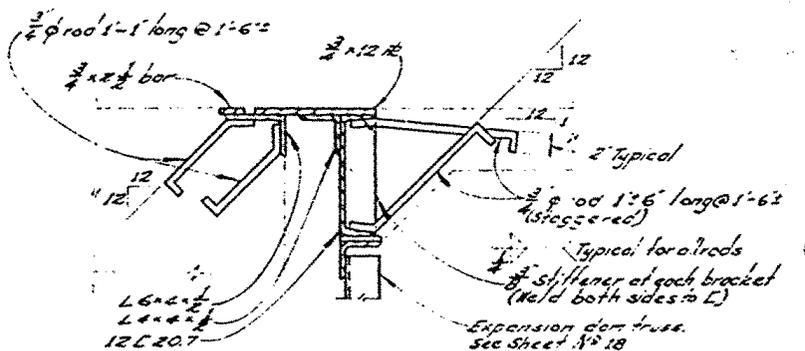
33-25
34-03
SCALE AS SHOWN BRIDGE 34-04 SHEET NO 25 DRAWING-C-4030-25R

MARK	DATE	DESCRIPTION	BY	CHK.
11.68		As built with revisions	A.S.	EEF

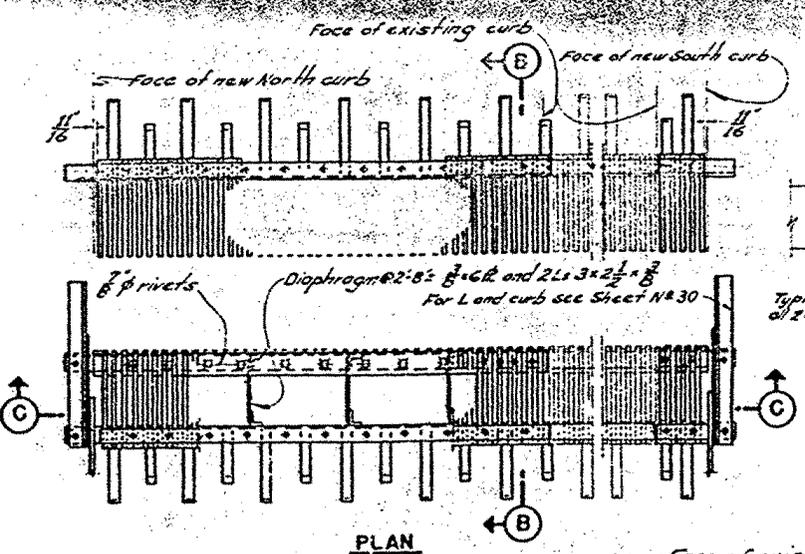


PLAN

PIER YB1

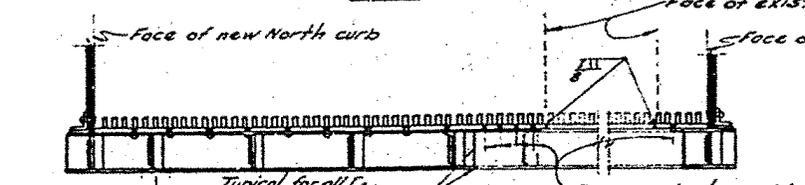


SECTION A-A
Scale 1/2" = 1'-0"

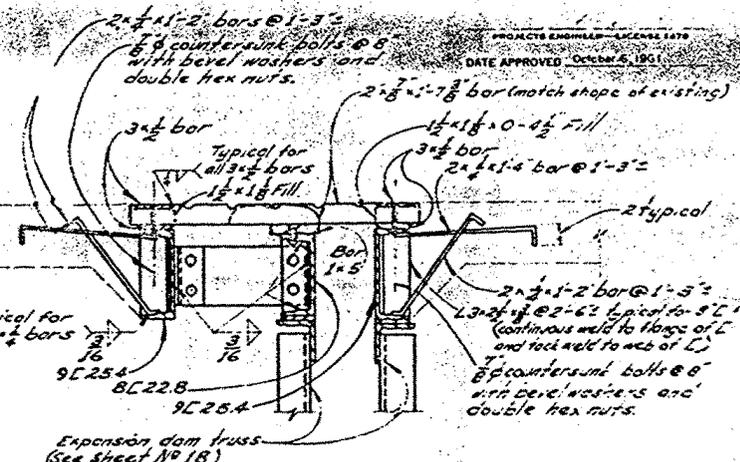


PLAN

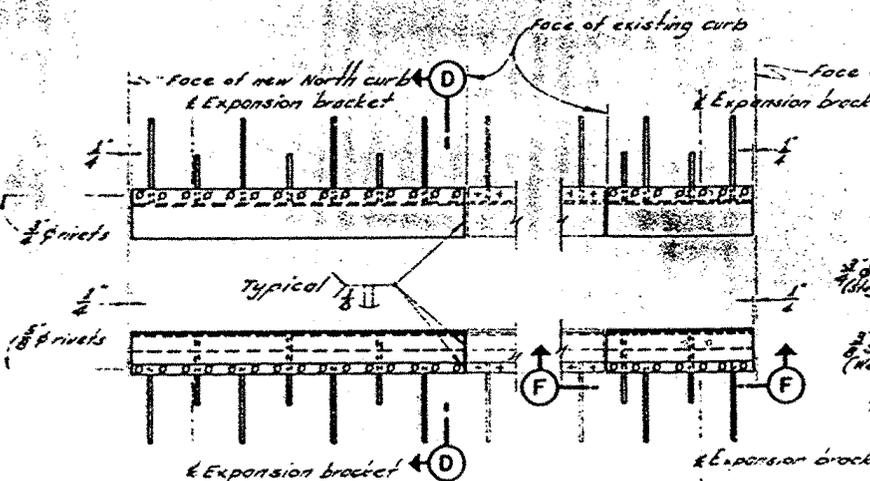
PIER YB3



SECTION C-C
Expansion dam truss not shown

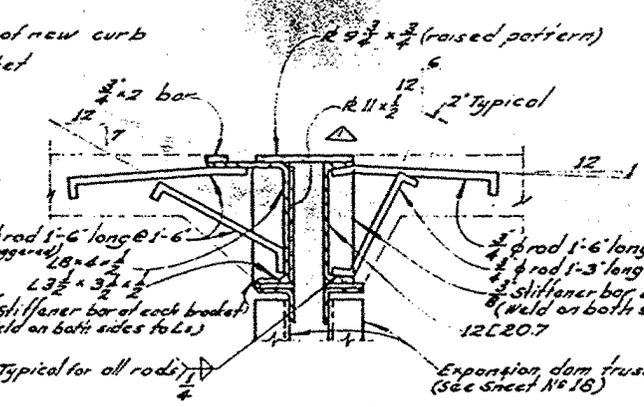


SECTION B-B
Scale: 1/2" = 1'-0"

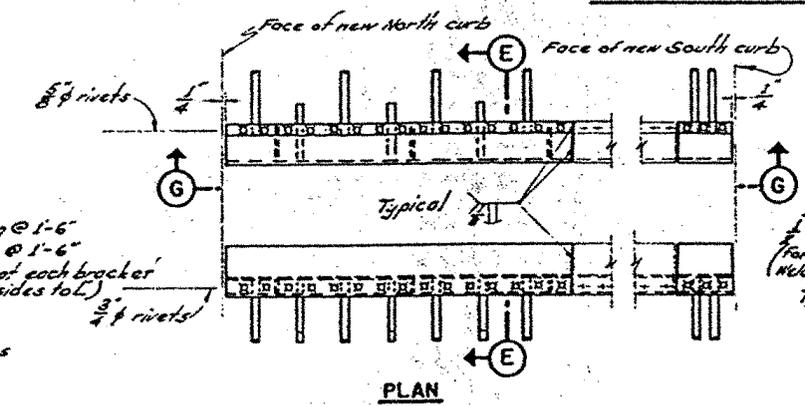


PLAN

PIER YB2 AND YB4
South side shown. North side similar

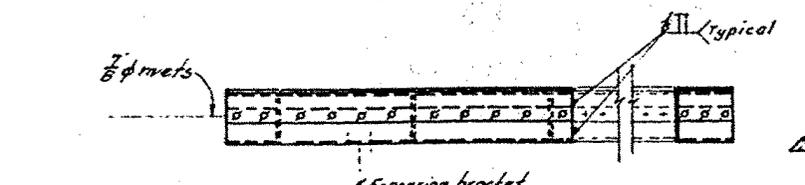


SECTION D-D
Scale 1/2" = 1'-0"

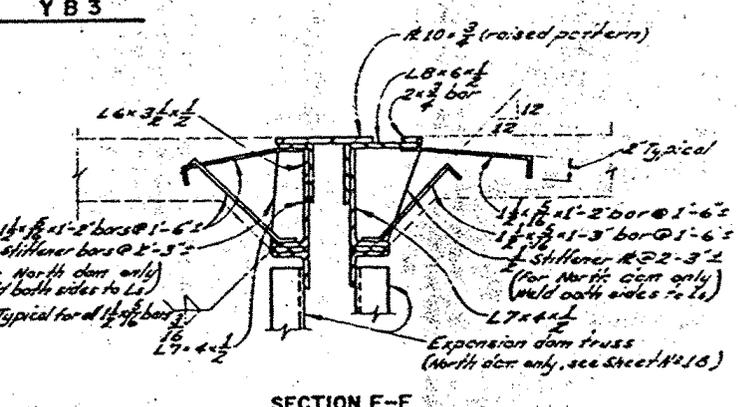


PLAN

PIER E10

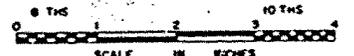


SECTION G-G
Expansion truss not shown



SECTION E-E
Scale: 1/2" = 1'-0"

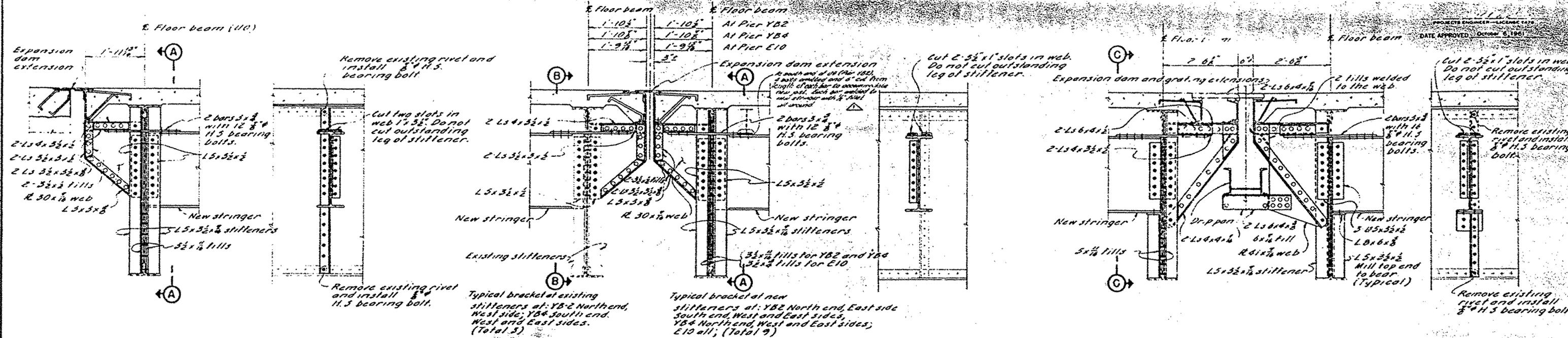
NOTES:
 1. All holes 1/2" for 3/4" U.S. bearing bolts unless noted.
 2. For expansion brackets see Sheet No. 27.
 3. The bottom surface of grating bars shall be in one plane, free of warps or distortions after fabrication and each bar shall have full bearing on supports.
 4. For as-built record see shop drawings.



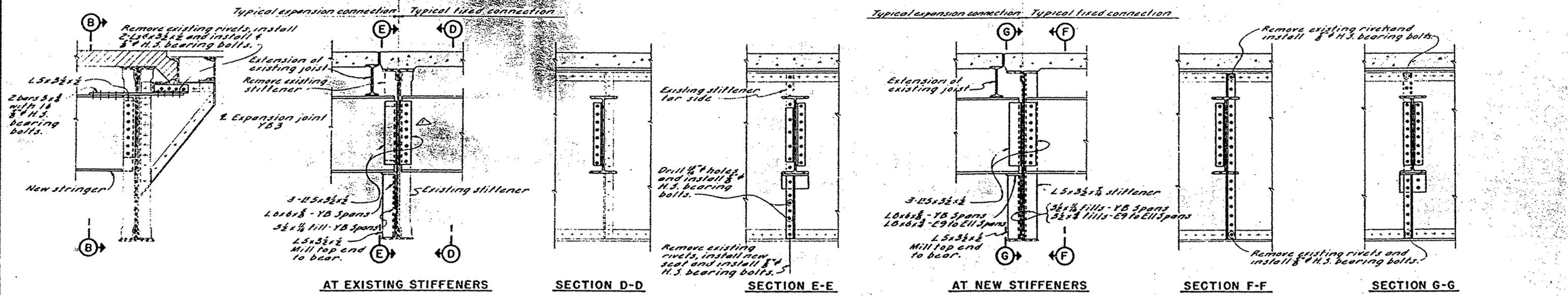
SUPPLEMENTAL CONTRACT DRAWING

STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY			
EXPANSION DAM EXTENSIONS			
UNLESS NOTED	37-25	BY: CLK	DRAWING C-4030 26R
SCALE 1/2" = 1'-0"	BRIDGE 34-04	SHEET No 26	

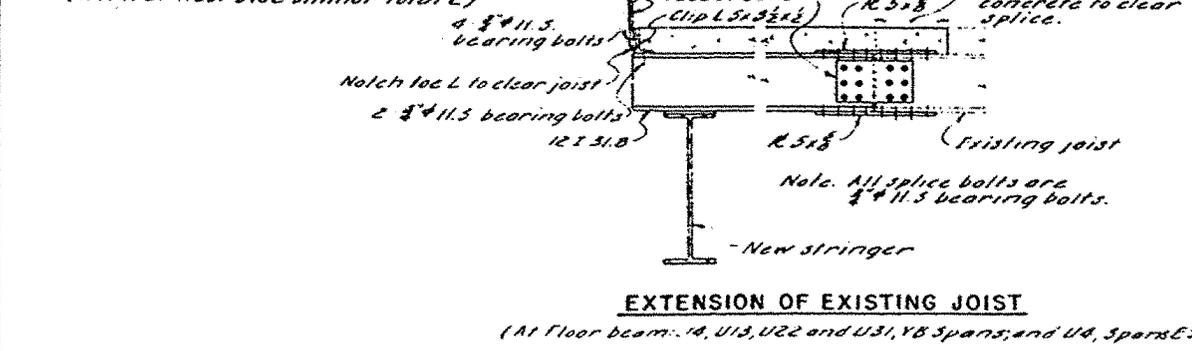
11-65	As built with revisions	11-65	EEF
11-67	New plate designation added	11-67	AL
MARK	DATE	DESCRIPTION	BY
		REVISION	



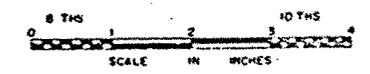
NEW EXPANSION BRACKET AT YB1 (South side only) **SECTION A-A** **NEW EXPANSION BRACKETS AT YB2, YB4 AND E10 (North and South side)** **SECTION B-B** **NEW EXPANSION BRACKET AT YB3 (North side only)** **SECTION C-C**



SOUTH EXPANSION BRACKET AT YB3 **SECTION D-D** **SECTION E-E** **AT NEW STIFFENERS** **SECTION F-F** **SECTION G-G**



- NOTES**
- All new rivets to be 8 H.S.
 - All new field connections to be 8 H.S. bearing bolts unless noted.
 - For expansion dam extensions see Sheet No. 26.
 - For work on drip pan at YB3 see Sheet No. 45.
 - New stringer end connections to floor beams to be 4 feet (±6") from E Truss at YB Spans, and 5 feet (±3") from E Truss at E9-E11 Spans. Existing stiffener angles may be used for stringer connections if feasible and practical.
 - For location of joist extensions see Sheet Nos. 16, 17, 18, 19 and 25.
 - For sizes of new stringers see Sheet Nos. 6 and 11.
 - For as-built record see shop drawings.

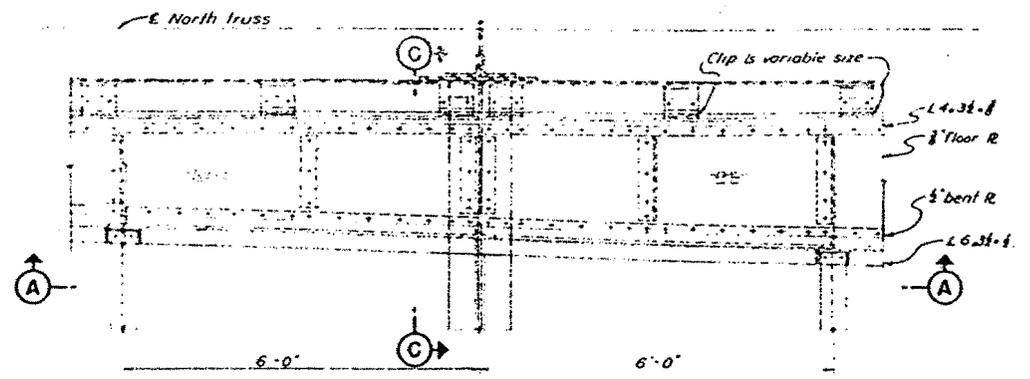


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK-EAST BAY			
STEEL WORK-DECK WIDENING			
33-25	BRIDGE	34-04	SHEET No 27
DRAWING-4030-27A		SCALE 3/4"=1'-0"	

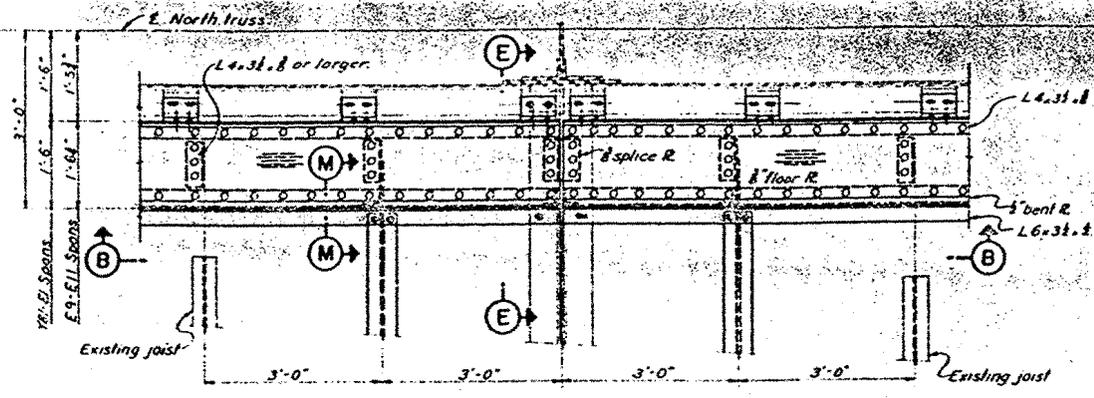
7/1/63	As built with revisions	LLS	EEF
MARK	DATE	DESCRIPTION	BY
		REVISION	CHK

APPROVAL RECOMMENDED BY: [Signature]

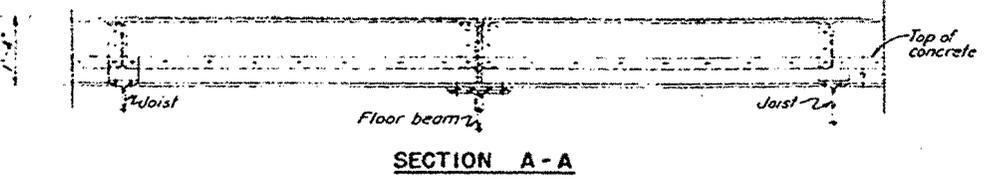
DATE: [Blank] DRAWN BY: [Blank] CHECKED BY: [Blank] DESIGNED BY: [Blank] SCALE: [Blank] SHEET: [Blank] OF: [Blank]



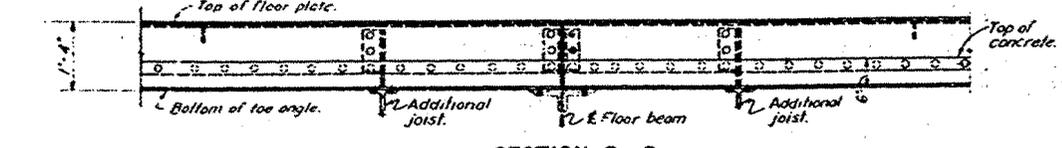
PLAN - NORTH CURB



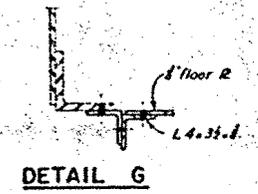
PLAN - NORTH CURB



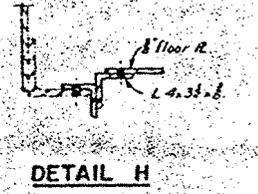
SECTION A-A



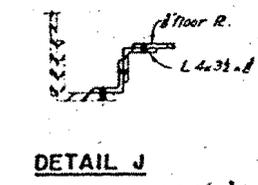
SECTION B-B



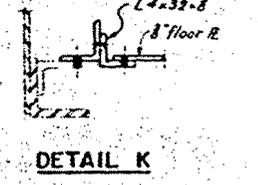
DETAIL G



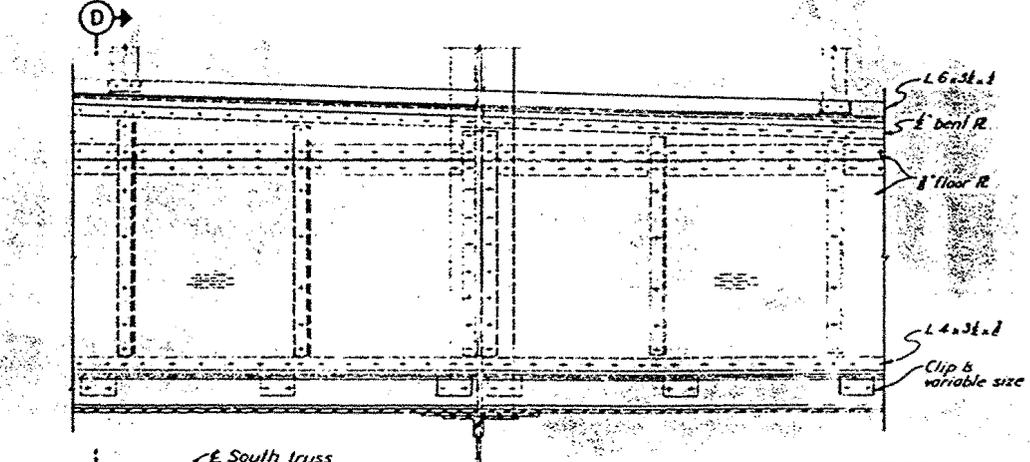
DETAIL H



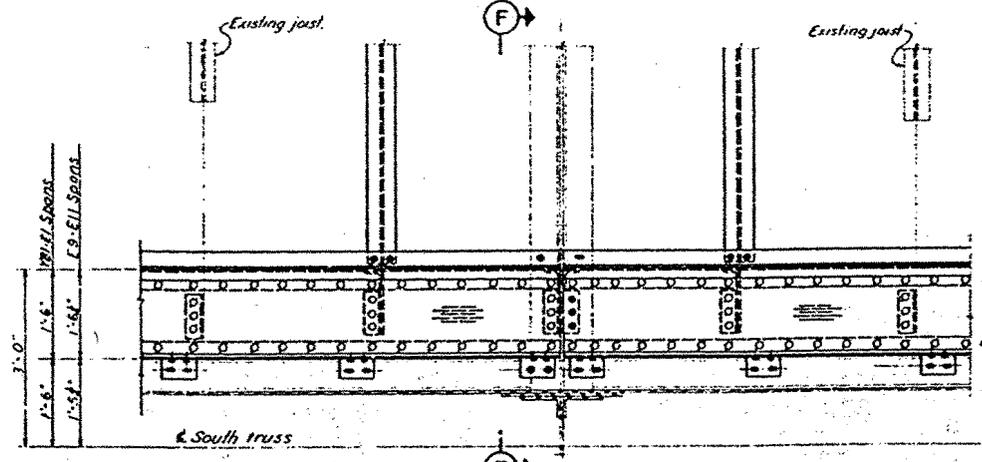
DETAIL J



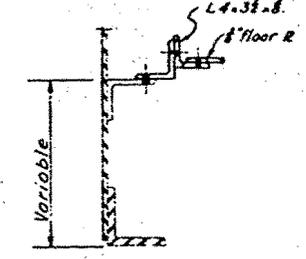
DETAIL K



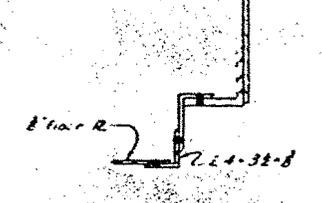
PLAN - SOUTH CURB



PLAN - SOUTH CURB



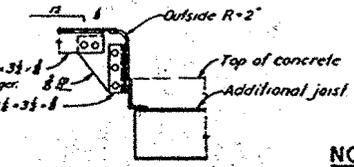
DETAIL L



DETAIL N

ALTERNATIVE CHORD CONNECTIONS

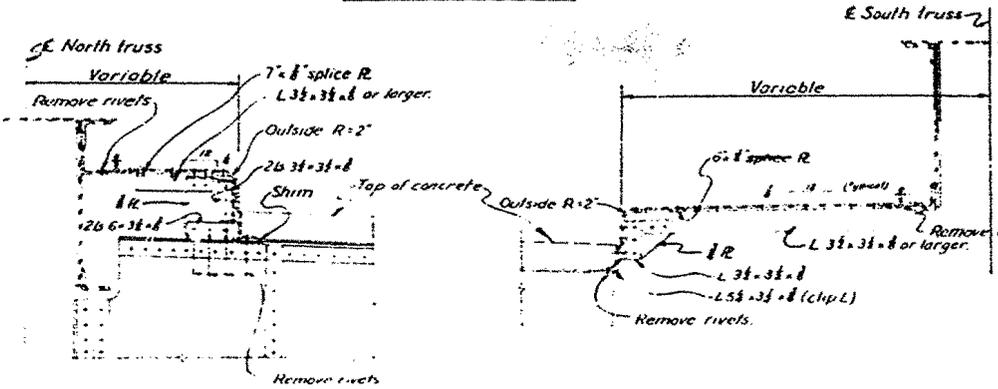
Scale: 1 1/2" = 1'-0"



SECTION M-M
Typical curb detail of additional joist.

NOTES

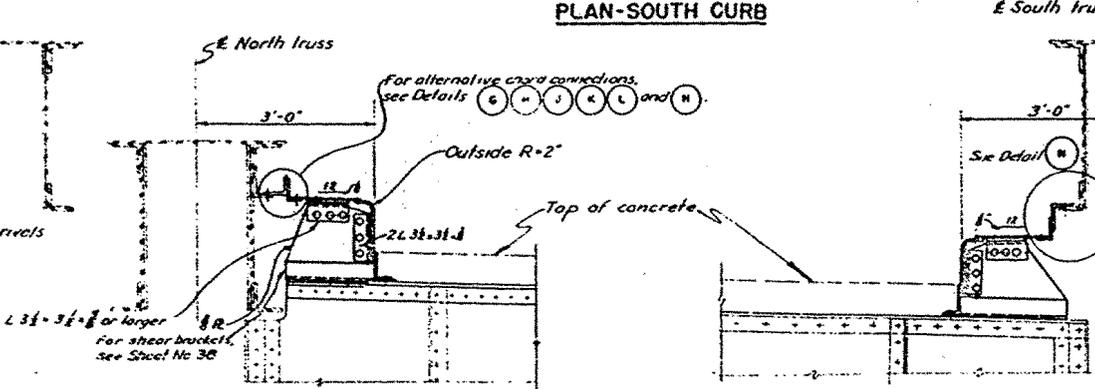
1. All shop rivets 3/8", countersunk heads not over 8" high
 2. All field connections of floor plate and of bent curb plate 3/4" flat head bolts except as noted.
 3. For curb to chord connections use either 8" bent plates or clip angles and 3/8" machine bolts except for existing 1/2" holes use 1/2" machine bolts.
 4. For curb to floor beam and curb to joist connections use 8" machine bolts.
 5. Deck slab concrete is omitted on all plan views.
 6. Details (G), (H), (J), (K), (L) and (N) show various connections between curb and chord.
- △ ? for as-built record see shop drawings



SECTION C-C
(At floor beam)

SECTION D-D
(At joist)

EXISTING CURB



SECTION E-E
(At floor beam)

SECTION F-F
(At floor beam)

NEW CURB

Curb material same as shown in Section (E)

APPROVAL RECOMMENDED BY: [Signature]

DATE: [Blank]

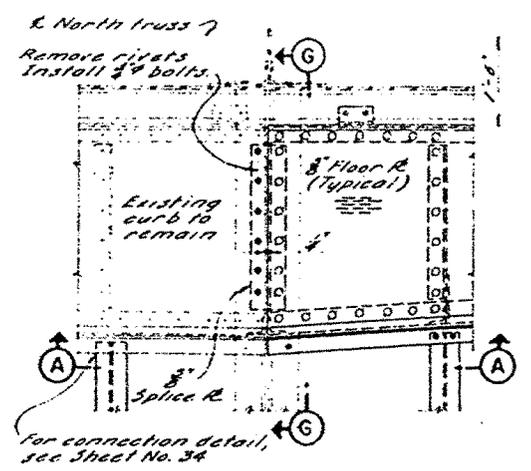
MARK	DATE	DESCRIPTION	BY	CHK
△	R188	As built with revisions	L.L.S.	E.E.P.
		UNLESS NOTED		
		REVISION		

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

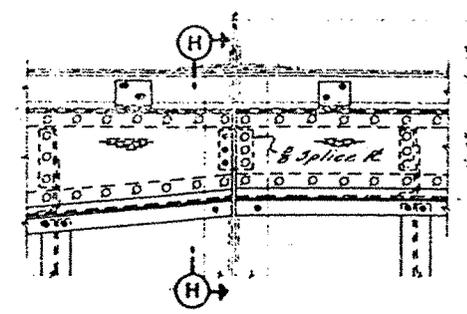
**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY**

YB1-EI AND E9-EII TYPICAL CURB DETAILS

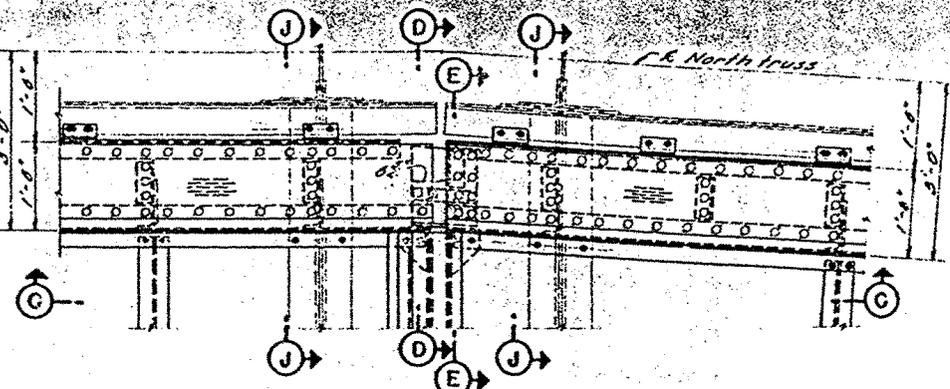
SCALE 3/4" = 1'-0" BRIDGE 34-04 SHEET No. 28 DRAWING: 4030-28A



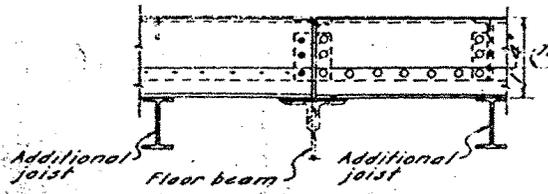
PLAN-NORTH CURB AT U1



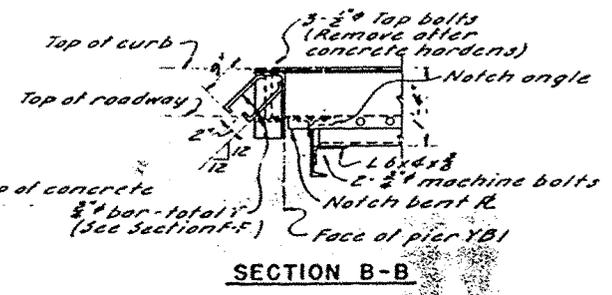
PLAN-NORTH CURB AT U2



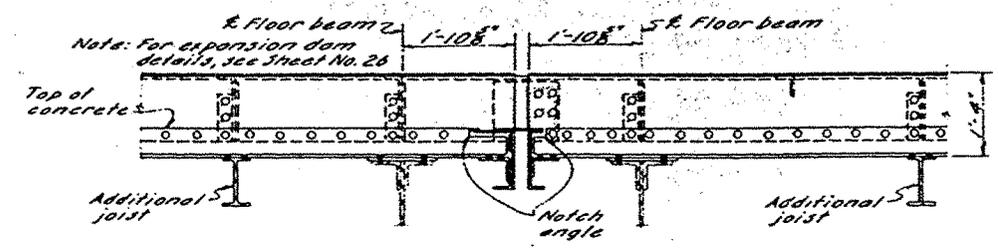
PLAN-NORTH CURB AT YB2 (U8 AND U9)



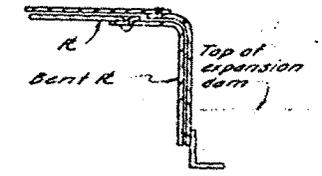
SECTION A-A



SECTION B-B

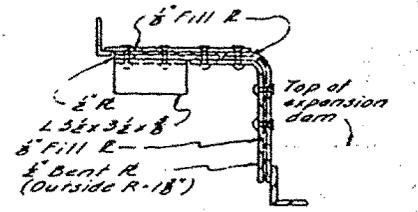


SECTION C-C



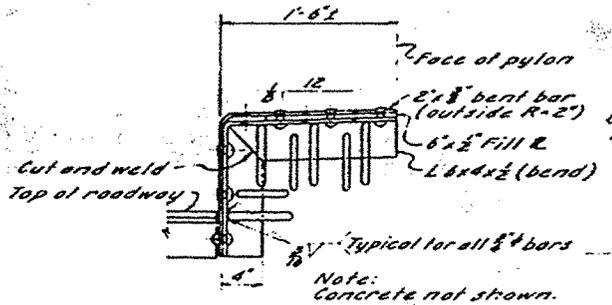
SECTION D-D

Scale: 1 1/2" = 1'-0"



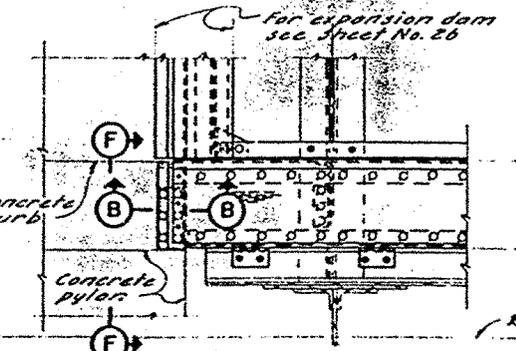
SECTION E-E

Scale: 1 1/2" = 1'-0"

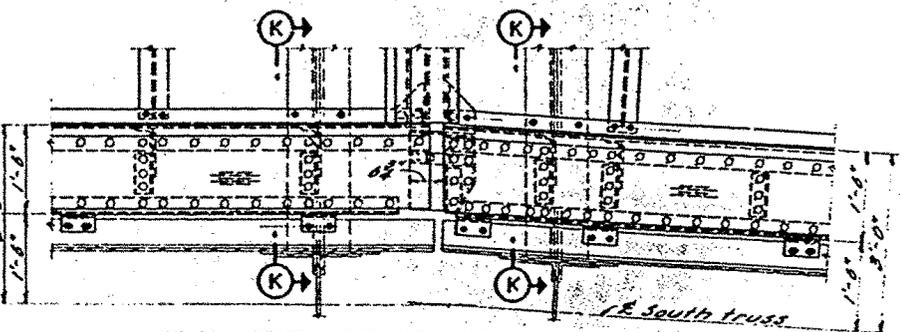


SECTION F-F

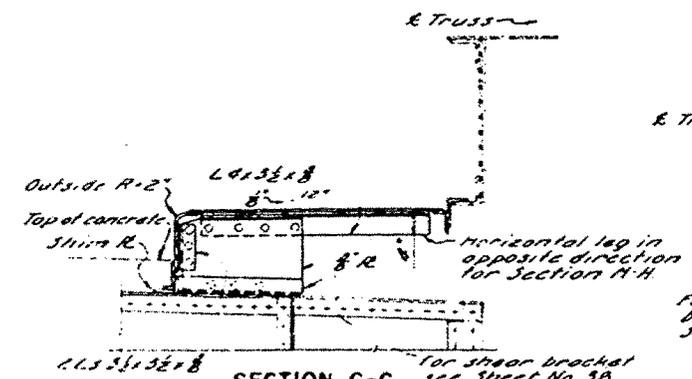
Scale: 1 1/2" = 1'-0"



PLAN-SOUTH CURB AT YB1 (U0)



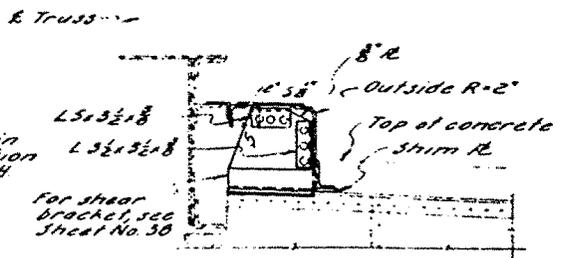
PLAN-SOUTH CURB AT YB2 (U8 AND U9)



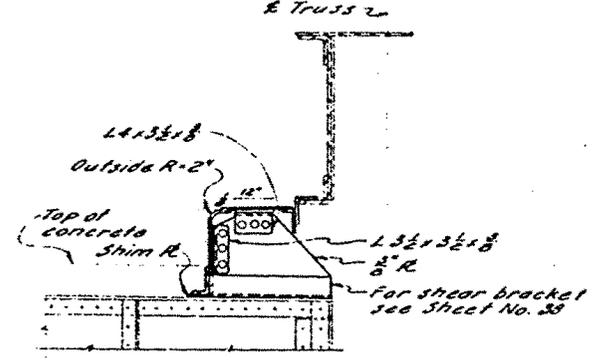
SECTION G-G

SECTION H-H

opposite hand.



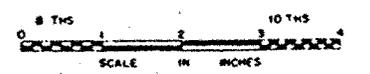
SECTION J-J



SECTION K-K

NOTES

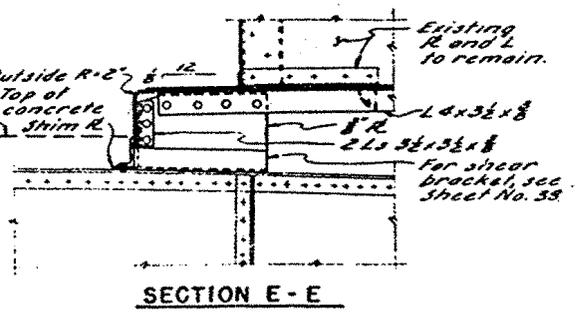
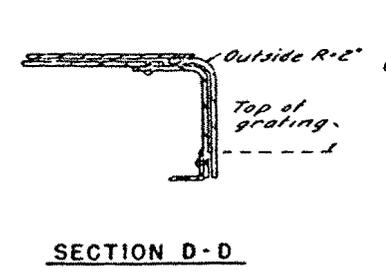
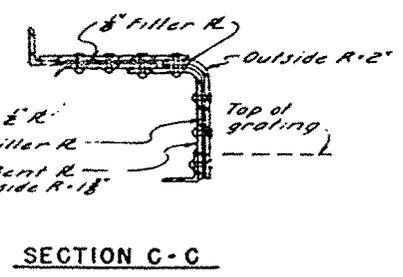
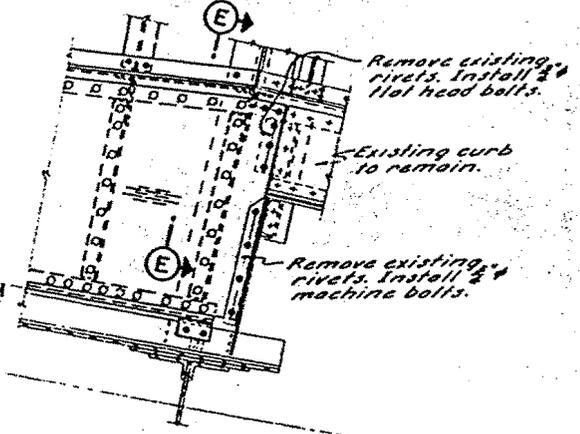
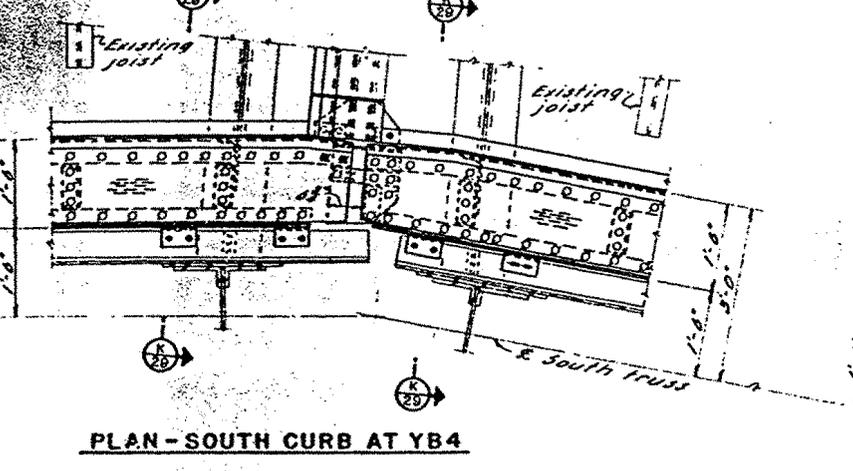
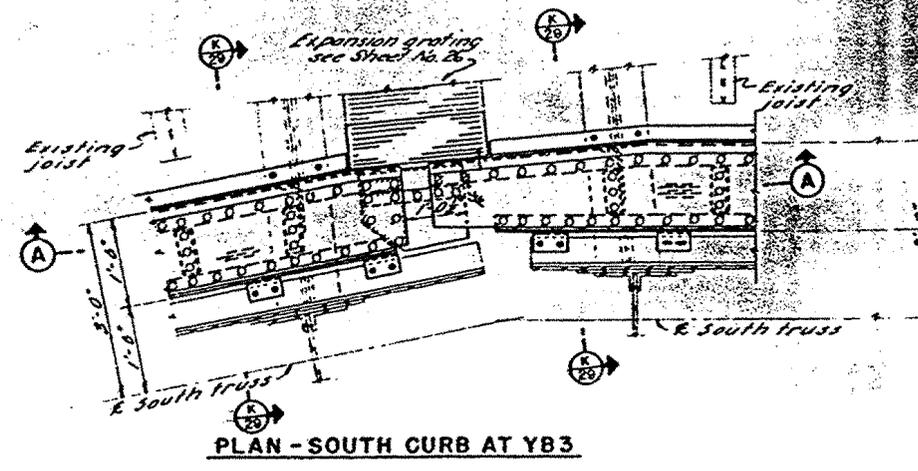
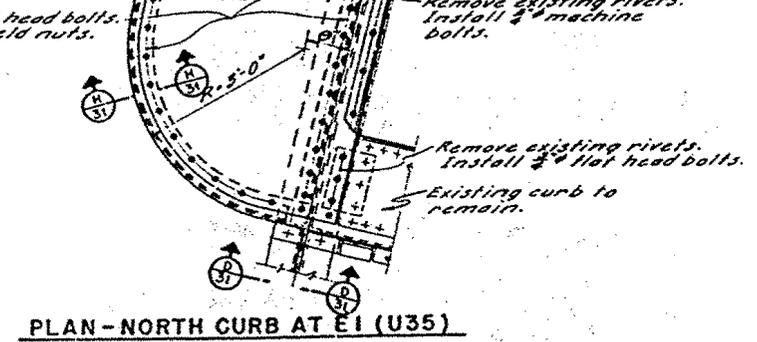
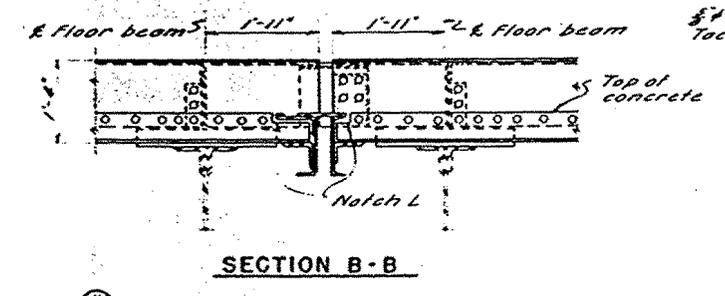
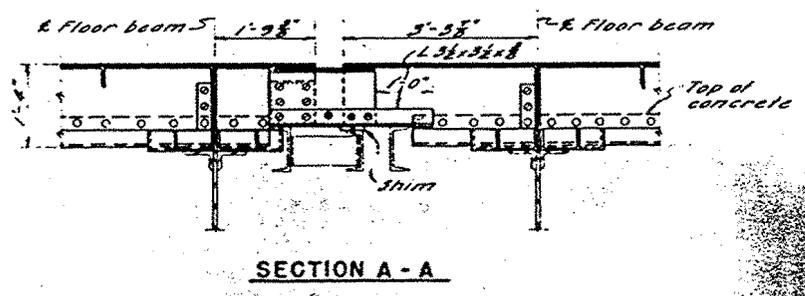
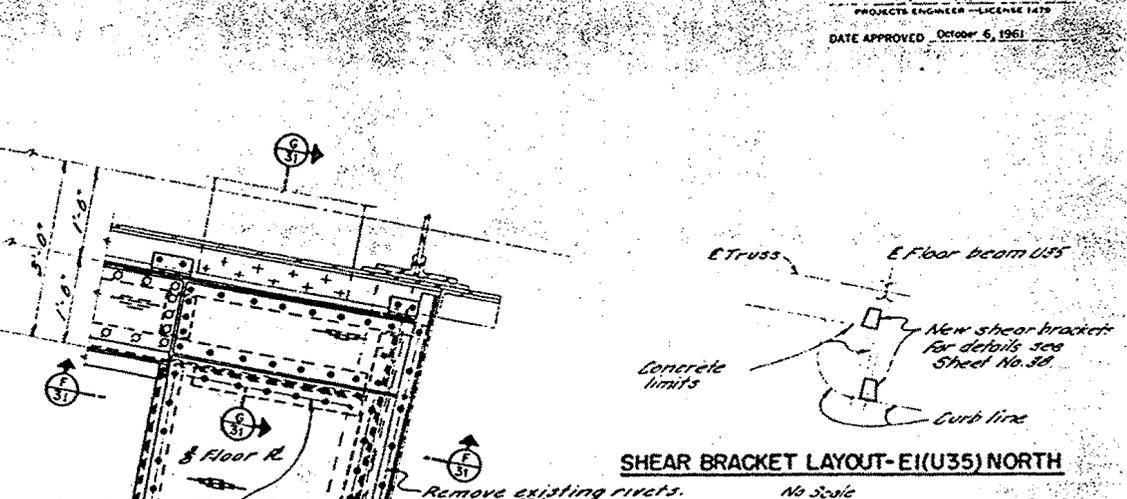
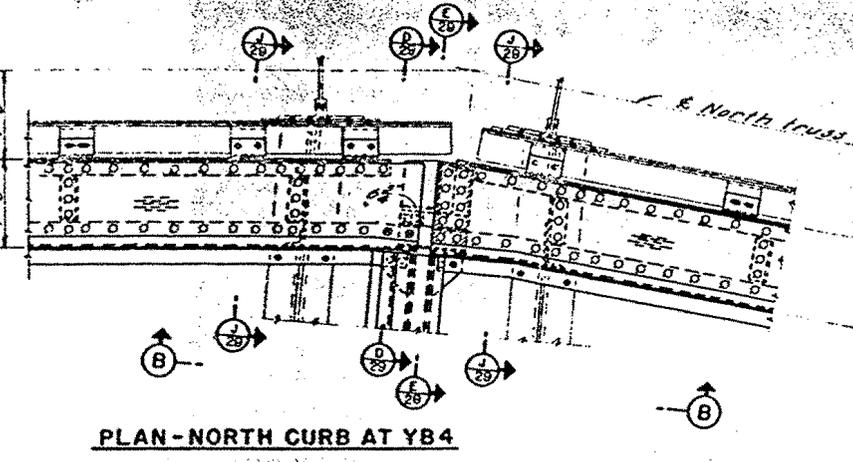
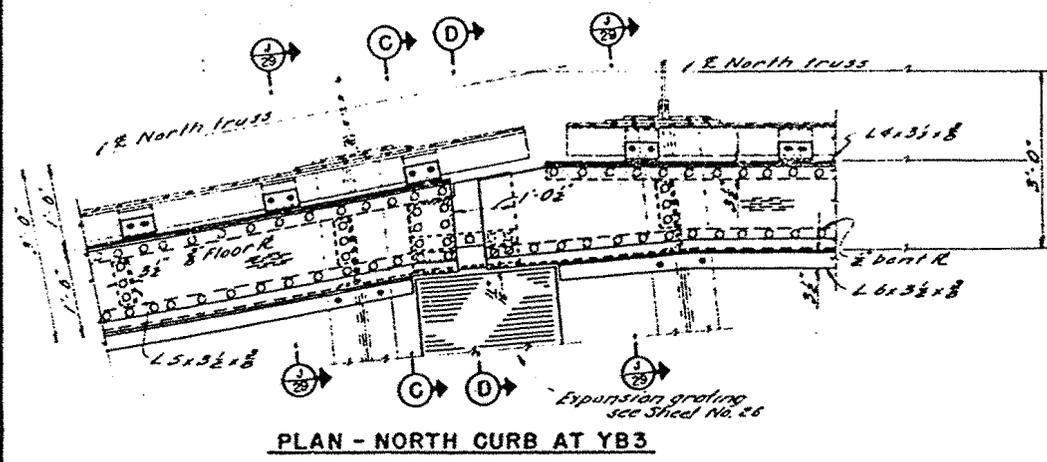
- 1. Notes 1 to 6 on Sheet No. 26 apply.
- 2. For as-built record see shop drawings.



STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK-EAST BAY			
YB1-YB2 CURB DETAILS			
UNLESS NOTED	33-25	LLS ELP	
SCALE 3/4" = 1'-0"	BRIDGE 34-C-4	BY CH'K	
	1-2-54		
			SHEET No 29
			DRAWING 4030 25R

MARK	DATE	DESCRIPTION	BY	CHK
		REVISION		

APPROVAL RECOMMENDED BY
[Signature]
DATE: 10/11/51



- NOTES**
- Notes 1 to 6 on Sheet No. 28 apply.
 - For material not called out, see Sheet No. 28.
 - For as built record see shop drawings.



APPROVAL RECOMMENDED BY
 [Signature]
 LICENSE 1479

DATE	DESCRIPTION	BY	CHK

STATE OF CALIFORNIA
 DEPARTMENT OF PUBLIC WORKS
 DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

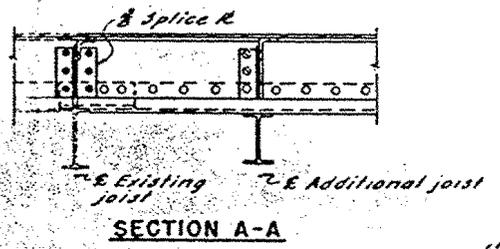
**SAN FRANCISCO - OAKLAND BAY BRIDGE
 RECONSTRUCTION
 STEEL WORK - EAST BAY**

YB3 - EI CURB DETAILS

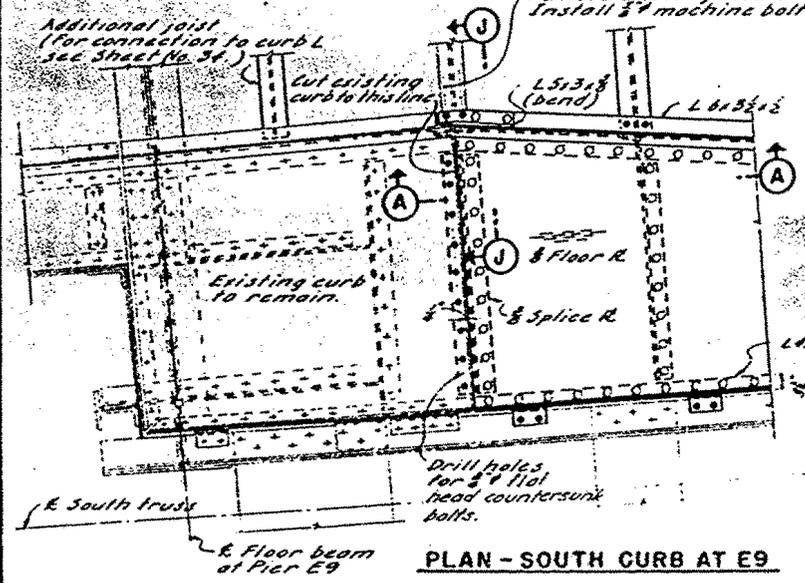
UNLESS NOTED	SCALE 3/4" = 1'-0"	BRIDGE 34-04	SHEET No 30	DRAWING C-4030-30A
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MARK	DATE	DESCRIPTION	BY	CHK

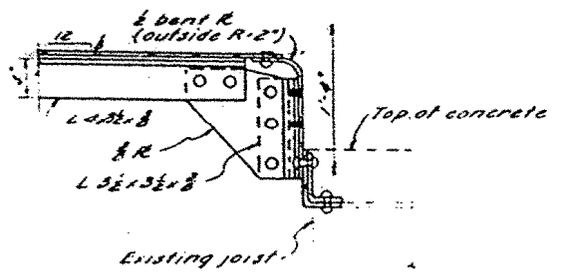
SHEAR BRACKET LAYOUT-E11 NORTH
Similar at E11 South
No Scale



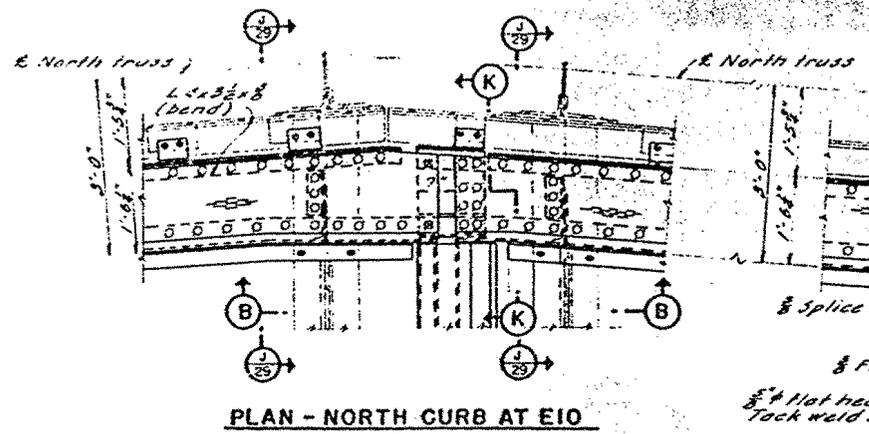
SECTION A-A



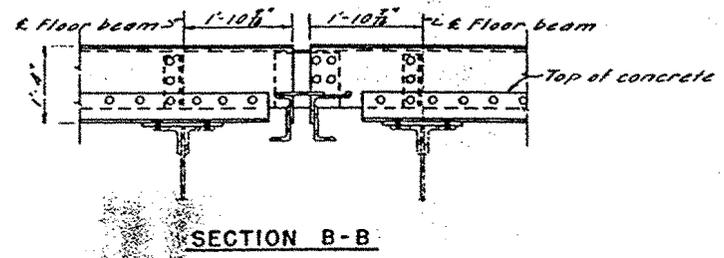
PLAN - SOUTH CURB AT E9



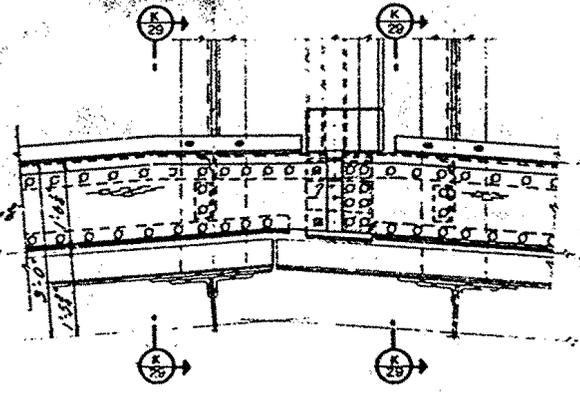
SECTION J-J
Scale: 1/2" = 1'-0"



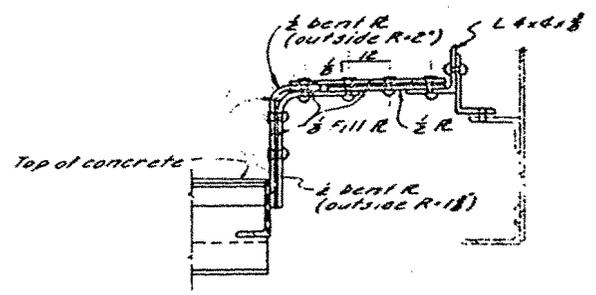
PLAN - NORTH CURB AT E10



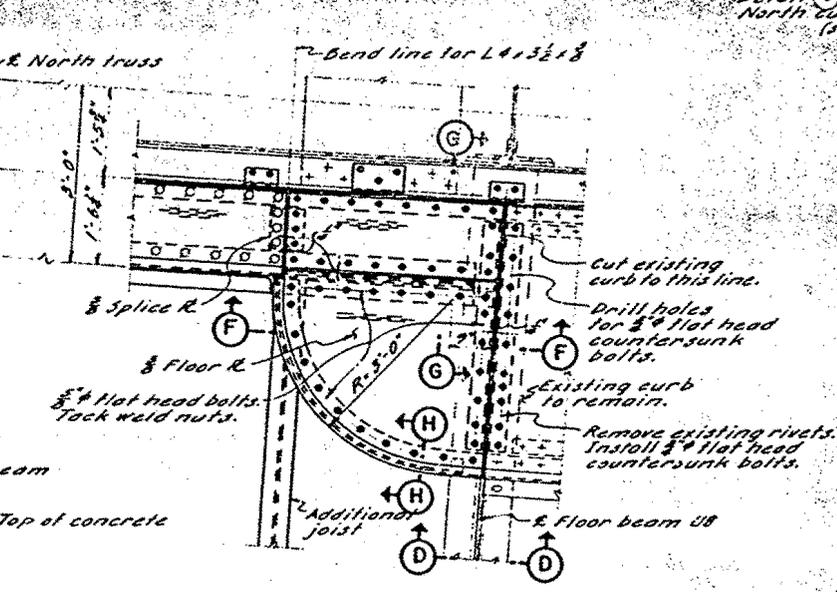
SECTION B-B



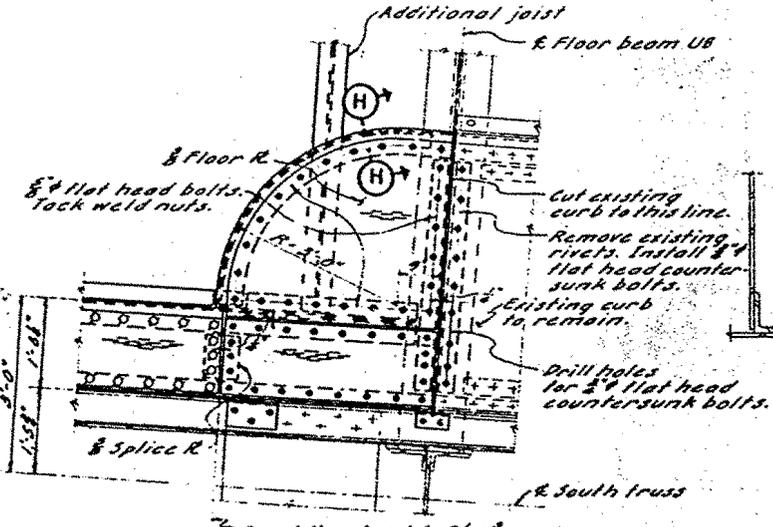
PLAN - SOUTH CURB AT E10



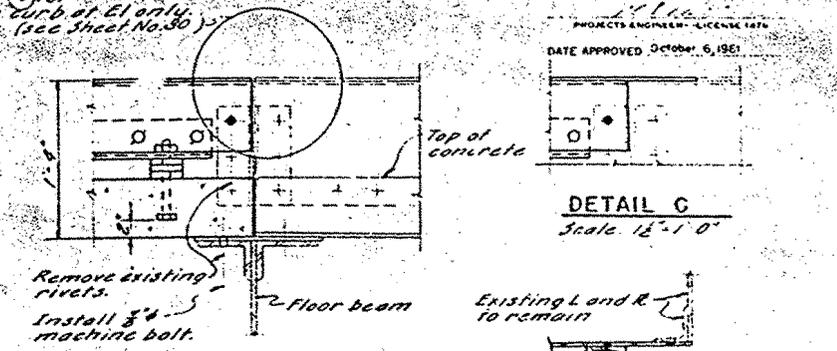
SECTION K-K
Scale: 1/2" = 1'-0"



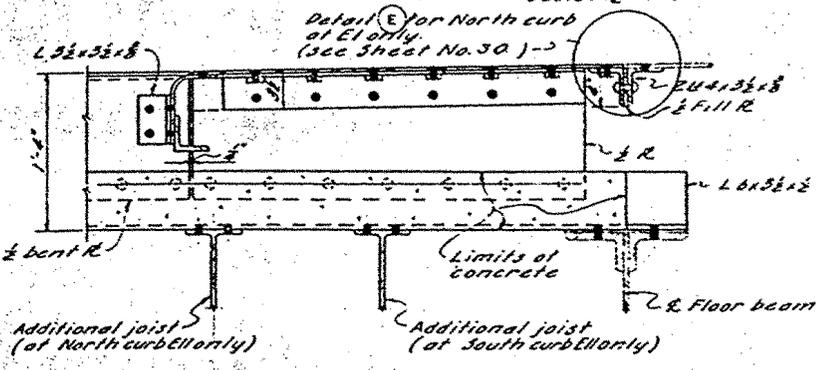
PLAN - NORTH CURB AT E11



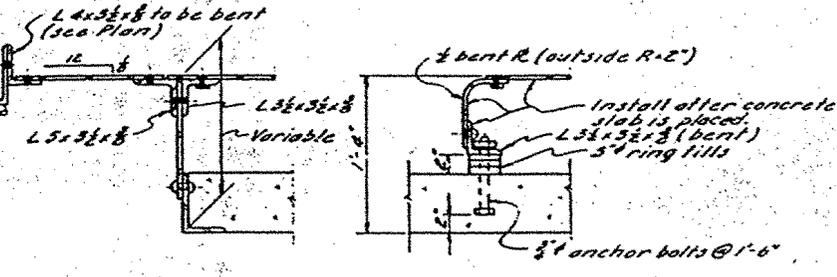
PLAN - SOUTH CURB AT E11



SECTION D-D
Scale: 1/2" = 1'-0"



SECTION F-F
Scale: 1/2" = 1'-0"

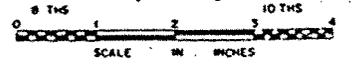


SECTION G-G
Scale: 1/2" = 1'-0"

SECTION H-H
Scale: 1/2" = 1'-0"

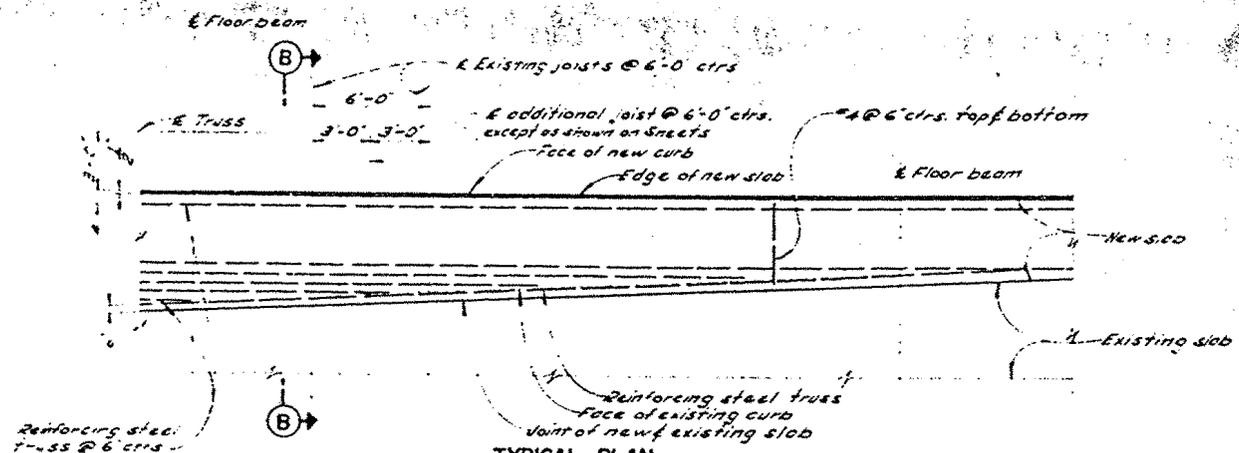
NOTES

- Notes 1 to 6 on Sheet No. 28 apply.
- For material not called out, see Sheet No. 28.
- For as-built record see shop drawings.

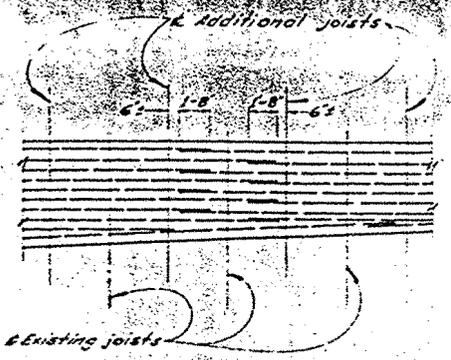


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS	
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY	
E9 - E11 CURB DETAILS	
UNLESS NOTED SCALE 3/4" = 1'-0"	33-25 34-03 BRIDGE 34-04
SHEET No 31	094-N.C-4030-319

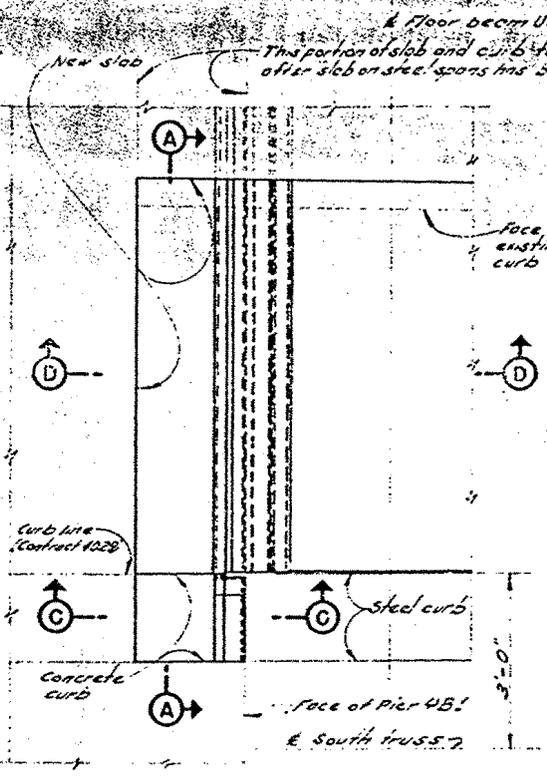
4103	As built with revisions	445	EEF
MARK	DATE	DESCRIPTION	BY
		REVISION	CHK



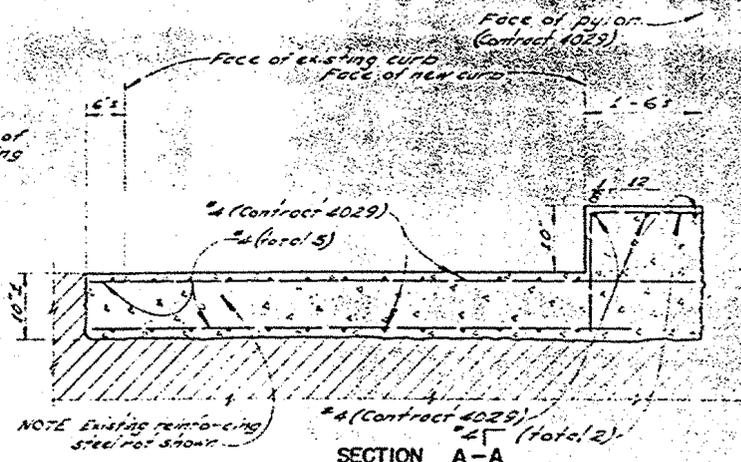
TYPICAL PLAN
North side shown. South side opposite hand.
Scale: 1/4" = 1'-0"



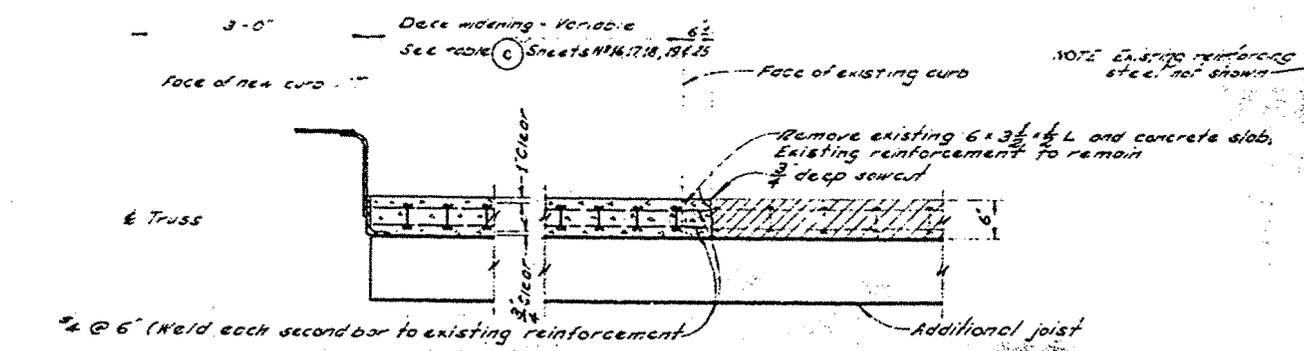
REINFORCING STEEL TRUSS SPLICES
Scale: 1/4" = 1'-0"



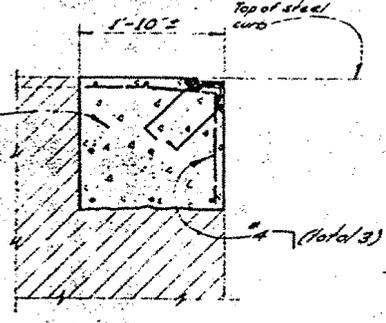
PLAN SOUTHSIDE-YB1
Scale: 3/8" = 1'-0"



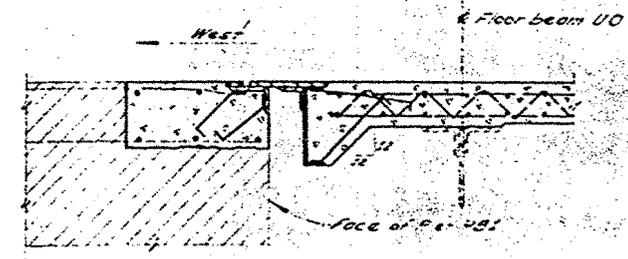
SECTION A-A
Scale: 1/2" = 1'-0"



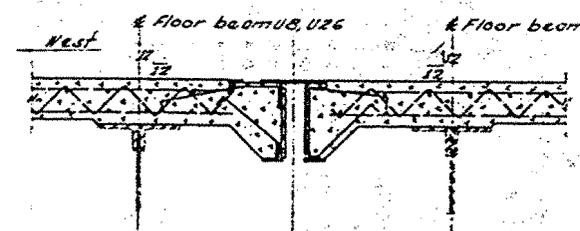
SECTION B-B
Scale: 1" = 1'-0"



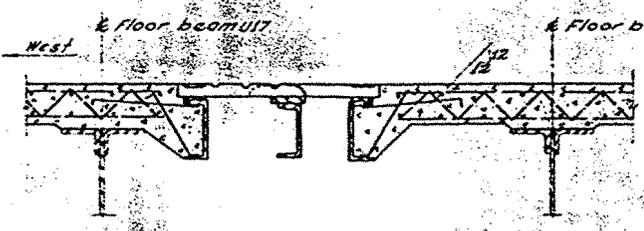
SECTION C-C
Scale: 1" = 1'-0"



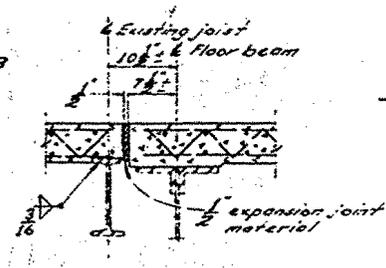
SECTION D-D
SLAB DETAIL AT YB1
Scale: 1" = 1'-0"



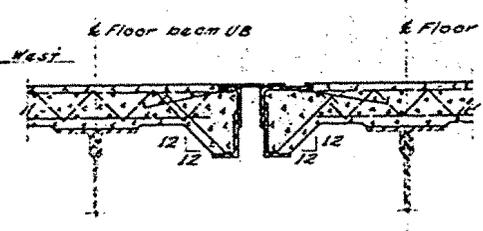
SLAB DETAIL AT YB2 & YB4
Scale: 1" = 1'-0"



SLAB DETAIL AT YB3
Scale: 1" = 1'-0"

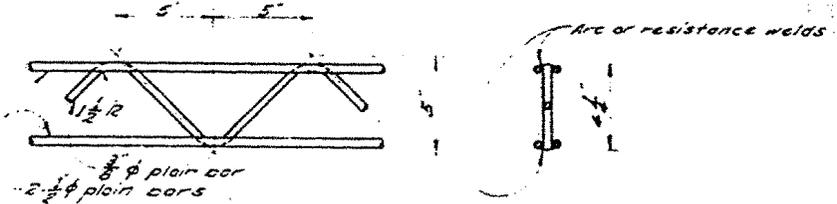


SLAB DETAIL
Scale: 1" = 1'-0"
U4, U13, U22, U31 (YB1-E1 Spans)
U4 (E9-E10 Span)
U4 (E10-E11 Span)



SLAB DETAIL AT E10
Scale: 1" = 1'-0"

- NOTES**
1. For details of expansion joints see sheet N426
 2. All new concrete shall be high strength Class L
 3. Reinforcing steel trusses shall be fabricated from plain bars. All other reinforcing steel shall be deformed bars.
 4. For as-built record see shop drawings.



DETAIL-REINFORCING STEEL TRUSS
Scale: 3/4" = 1'-0"

APPROVAL RECOMMENDED BY: [Signature]

DESIGNED BY: [Signature]
CHECKED BY: [Signature]
DATE: [Signature]

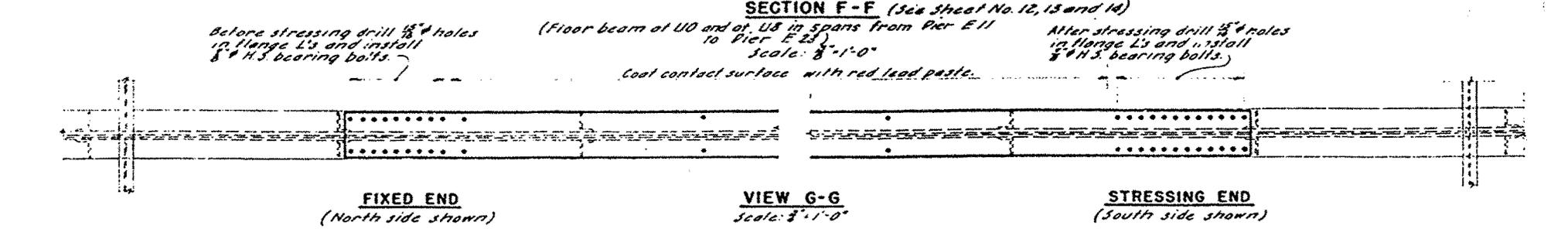
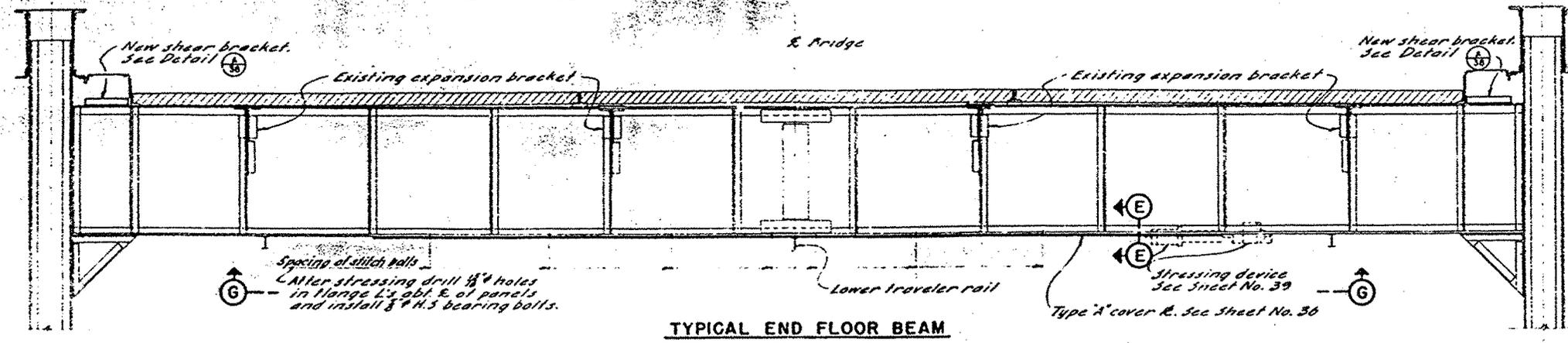
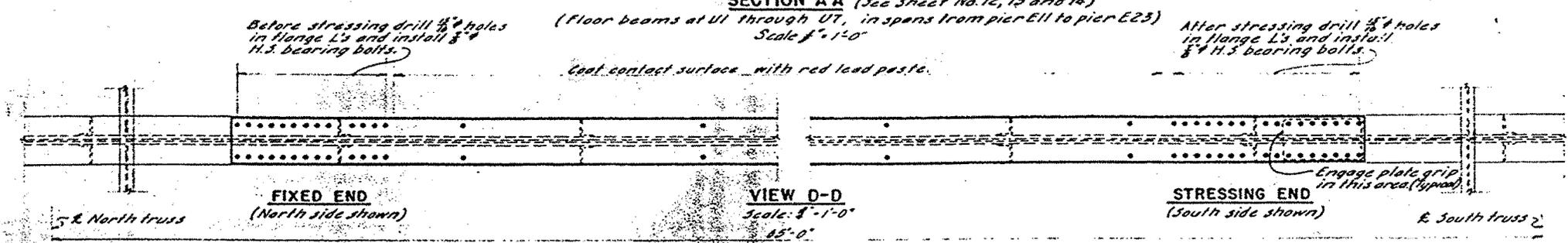
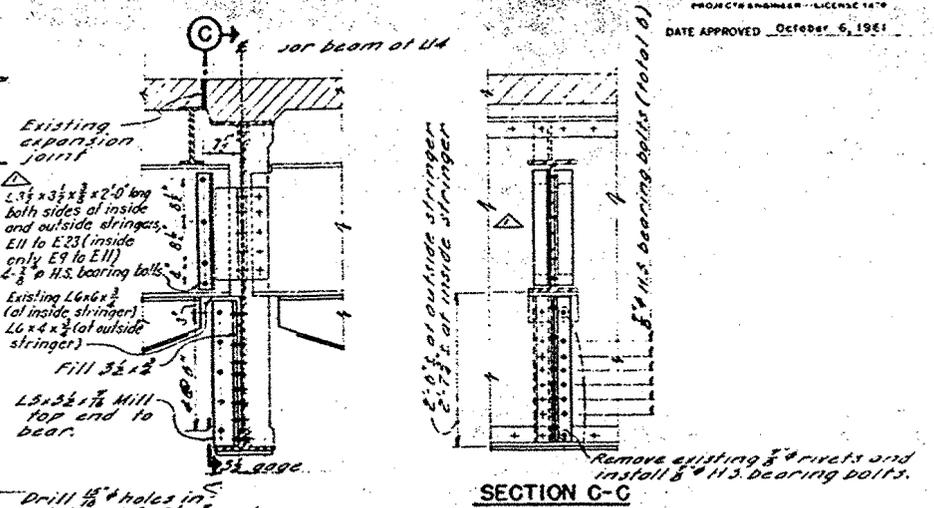
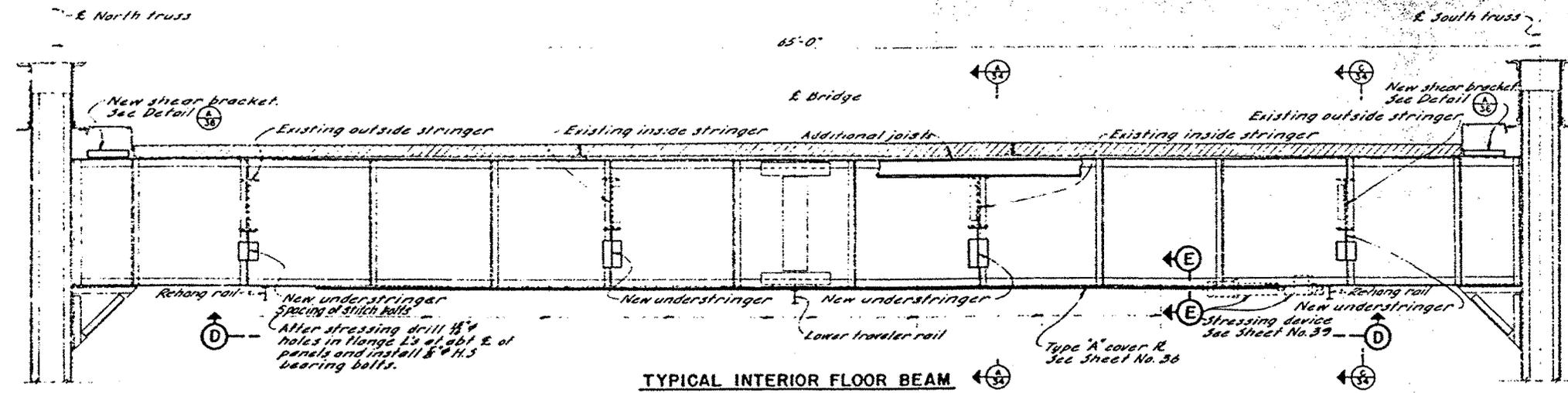
MARK	DATE	DESCRIPTION	BY	CHK
△ 11.63		As built with revisions	CG	EEF
		REVISION		

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

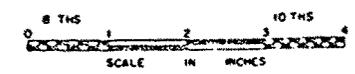
**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY**

YB1-E1 AND E9-E11 SLAB DETAILS

SCALE AS SHOWN BRIDGE 34-04 SHEET NO 32 DRAWING NO 4030-32



NOTES
 1. For erection procedure of cover plates see Sheet No. 20.

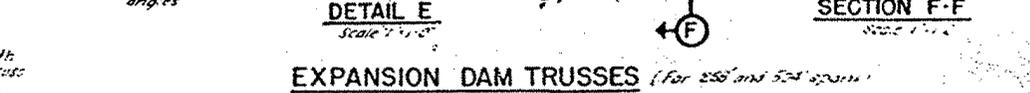
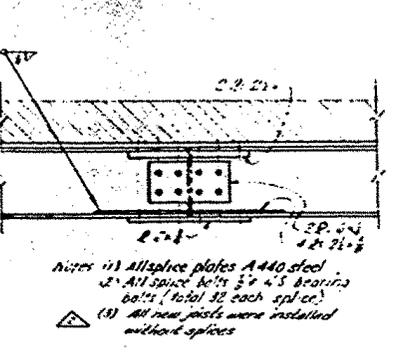
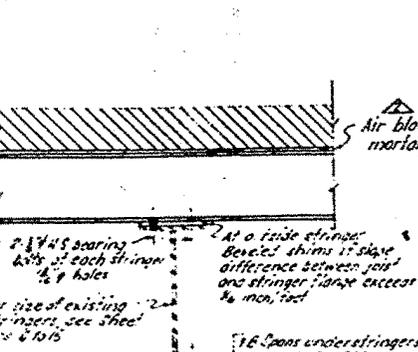
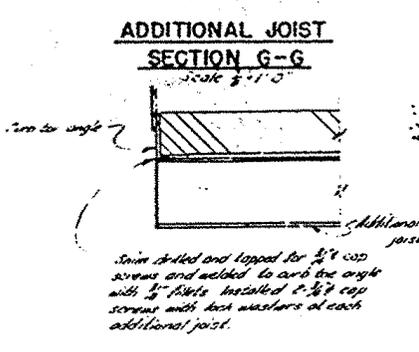
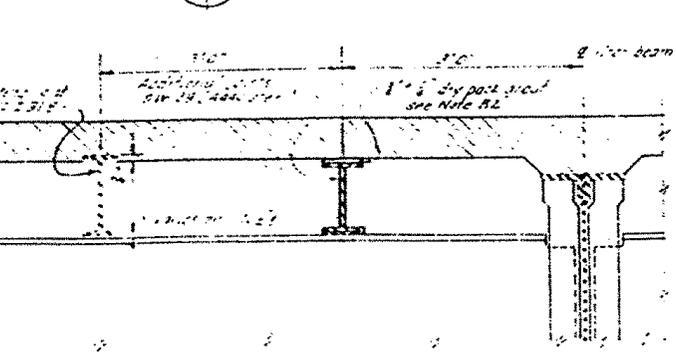
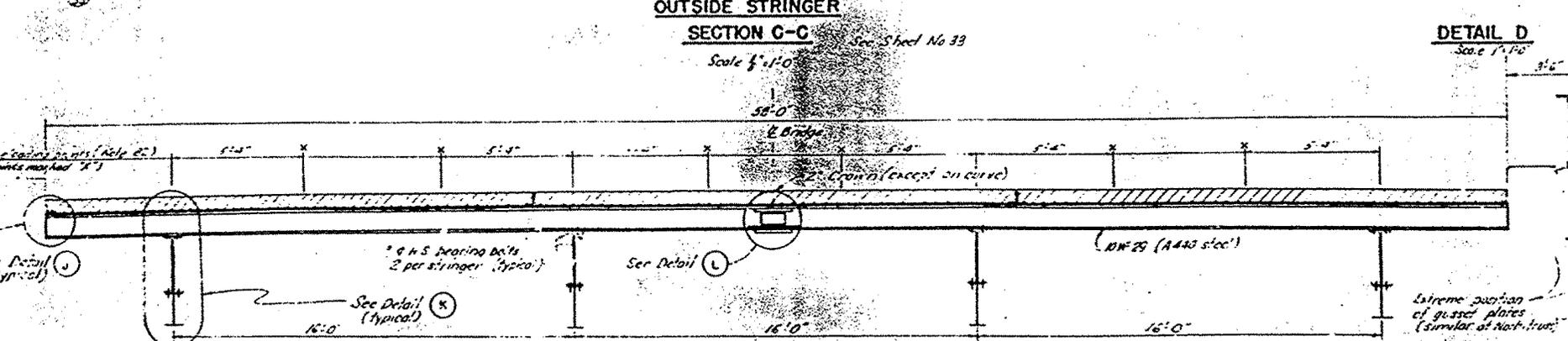
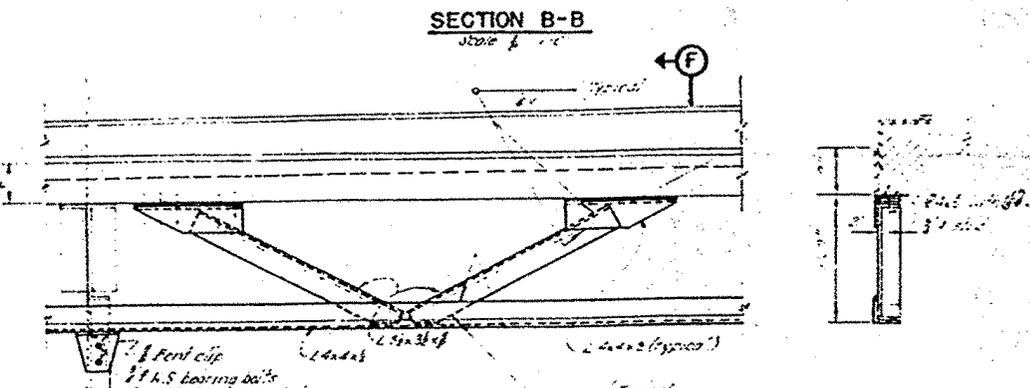
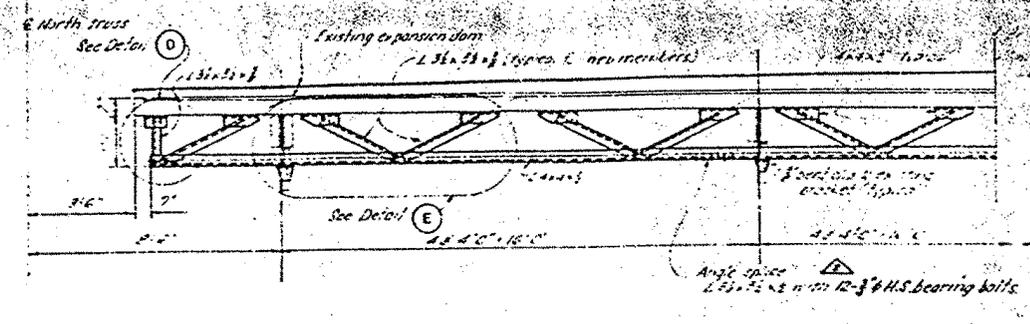
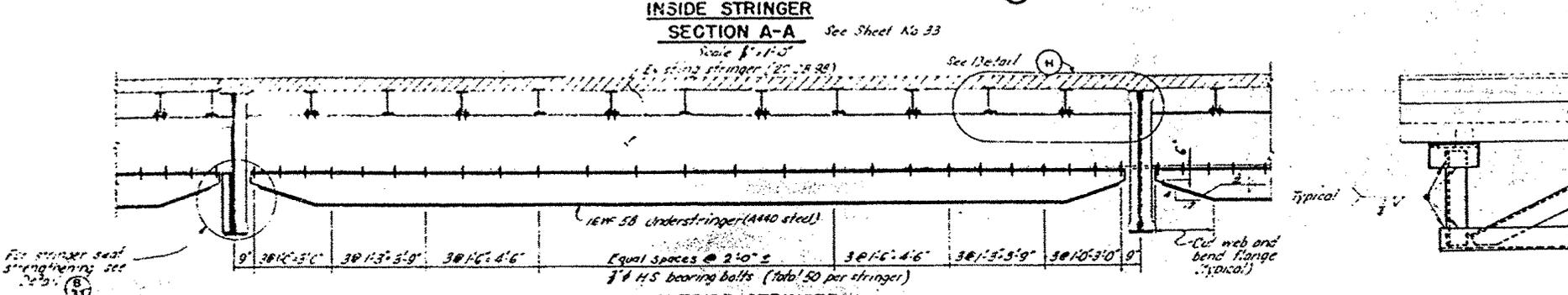
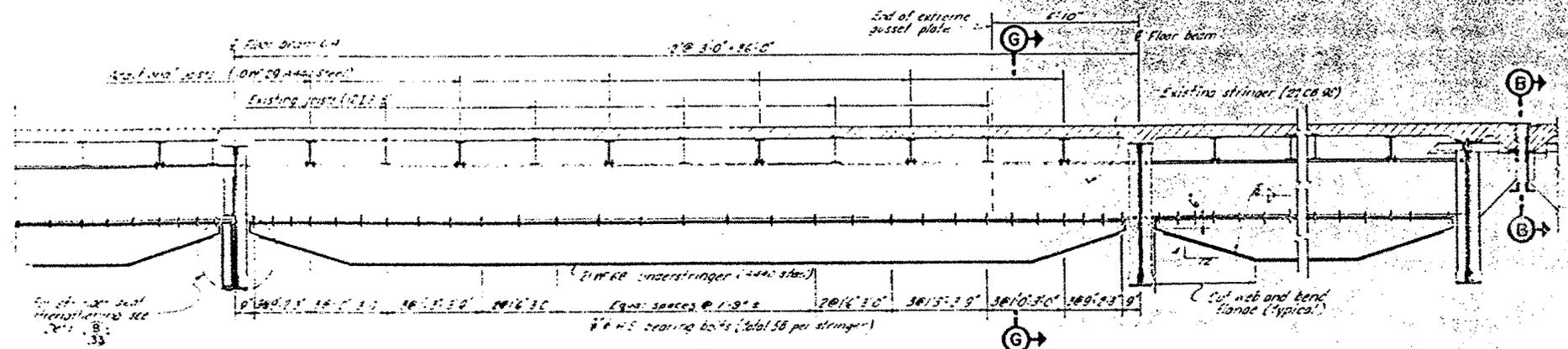


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY			
288 FOOT SPANS - FLOOR BEAMS			
SCALE AS SHOWN	BRIDGE 33-04	SHEET NO. 33	DRAW NGC402U-339

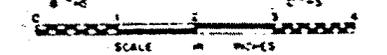
MARK	DATE	DESCRIPTION	BY	CHK
1	11.14.63	As built with revisions	06	EEF
		REVISION		

APPROVAL RECOMMENDED BY: [Signature] LICENSE 1147

DESIGNED BY: [Signature] LICENSE 1147
 CHECKED BY: [Signature] LICENSE 1147
 DRAWN BY: [Signature] LICENSE 1147
 IN CHARGE: [Signature] LICENSE 1147



- ERECTION PROCEDURE**
- A Understringers:**
 1. Drill first eight flange holes at each end of existing stringers and bolt understringer through these holes before drilling and bolting remaining holes.
 2. Roll understringers that be placed with the natural camber upward.
 3. 3/4" inch diameter H.S. bearing bolts in 1/2" inch diameter holes shall be used for all field connections.
 - B Additional Joists:**
 1. Clear underside of concrete deck as specified.
 2. Erect joist in lieu of using one center splice, as shown, the Contractor may erect joist in one piece or with one splice of 1'-0" and in locations approved by the Engineer. In any event one splice will be used for computing pay weights.
 3. Place shims on stringers if such shims that the gap between concrete and joist will average about 1/4" inches with maximum of one inch and a minimum of 1/8" inch. Drill holes in top flange of stringer place 1/2" H.S. bearing bolts (Detail K), install shims and shim of curb to match joist.
 4. Place joist against the deck with 3/8" gap at each end and all parts shown on Section G-G, weighing, jacking or screwing as approved by the Engineer.
 5. After keeping the contact areas of the one side flat as specified for the gap with air blown mortar continuously and lightly.
 6. When the mortar has attained a strength of not less than twice concrete previous to curing for joints at curb toe.
 - C Expansion Dam Trusses:**
 1. All welded connections shall be 1/2" arc no fillet welds.
 2. All connections to existing expansion dams shall be 1/2" inch full base, threaded studs, A440 steel as shown.



SUPPLEMENTAL CONTRACT DRAWING

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO DISTRICT CROSSING

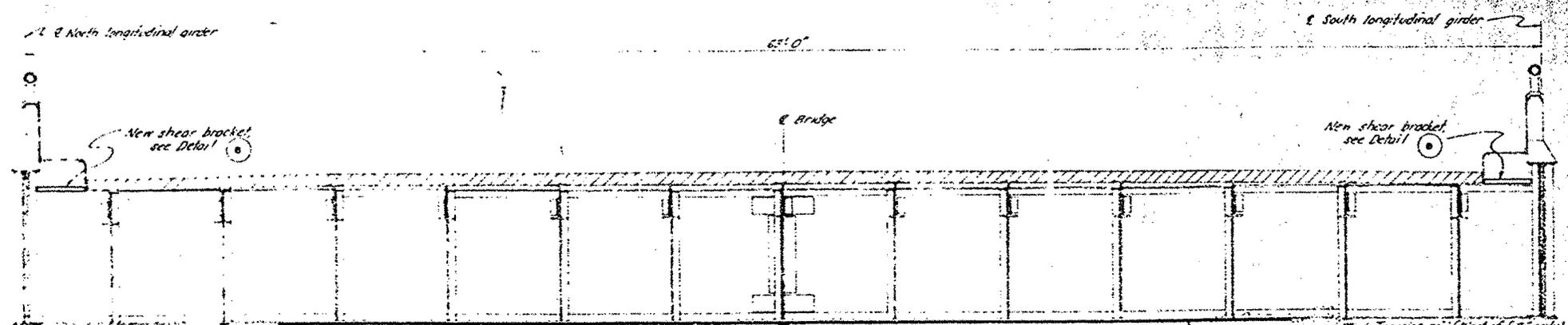
**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY**

288 FOOT SPANS - STRINGERS AND JOISTS

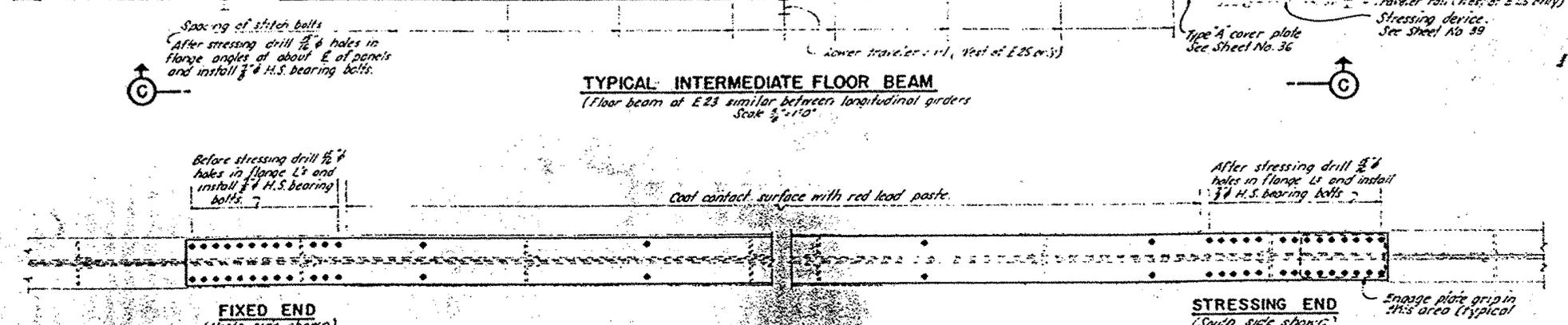
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1/1/54		As built with revisions	EEF	
1/1/54		B? note changed	EEF	EEF
		REVISION		

SCALE AS SHOWN BRIDGE 33-25 34-03 SHEET NO 34 DRAWN: 0-0030 36R

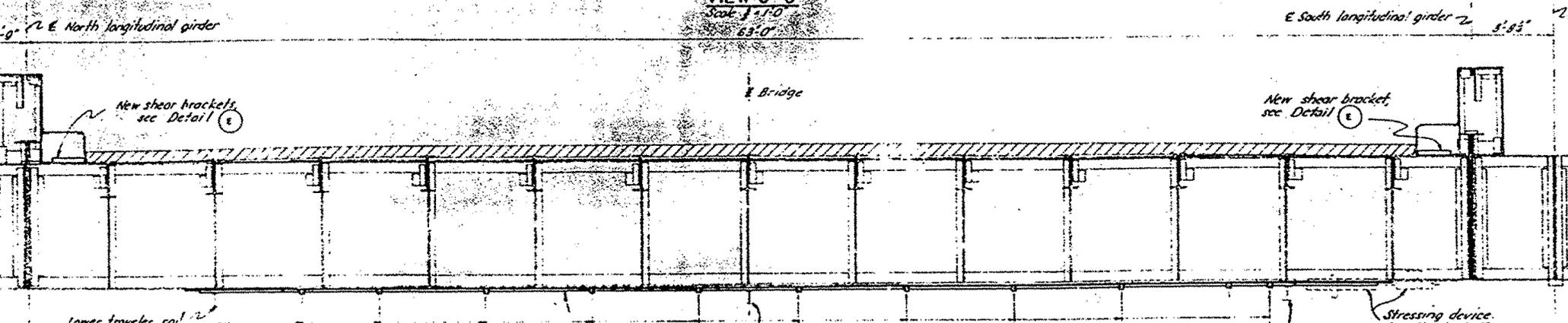
APPROVAL RECOMMENDED BY: [Signature]



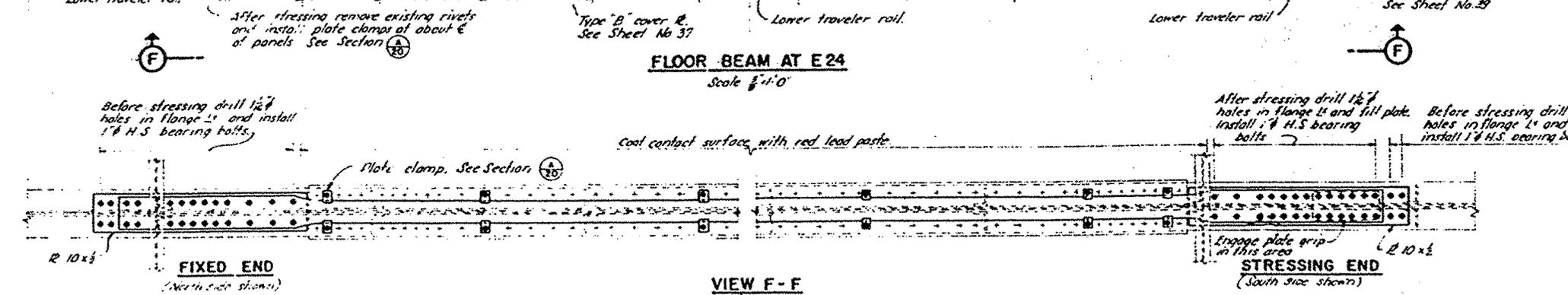
TYPICAL INTERMEDIATE FLOOR BEAM
 (Floor beam at E 23 similar between longitudinal girders)
 Scale 3/8" = 1'-0"



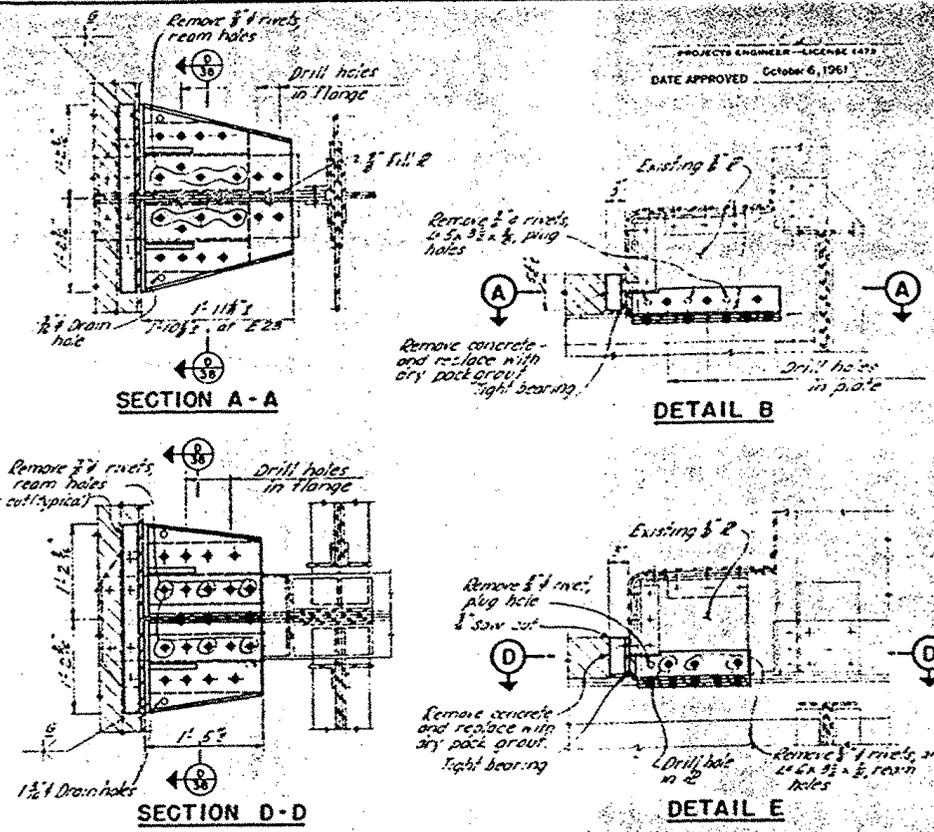
VIEW C-C
 Scale 3/8" = 1'-0"



FLOOR BEAM AT E 24
 Scale 3/8" = 1'-0"

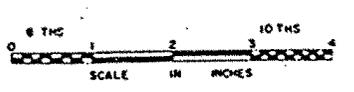


VIEW F-F
 Scale 3/8" = 1'-0"



SECTION A-A
SECTION D-D
DETAIL B
DETAIL E

- NOTES**
1. For erection procedure of new cover plates see Sheet No. 20.
 2. Floor beams of the piers 25 thru 33 do not require strengthening under this contract.
 3. For notes and erection procedure of shear brackets see Sheet No. 36.
 4. For as-built record of shear brackets see shop drawings.

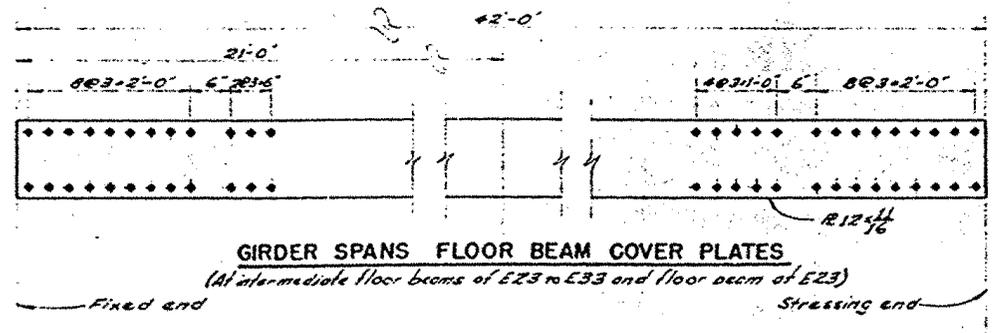
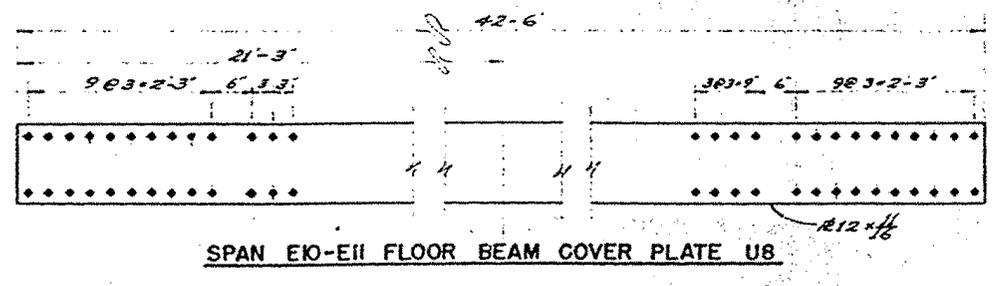
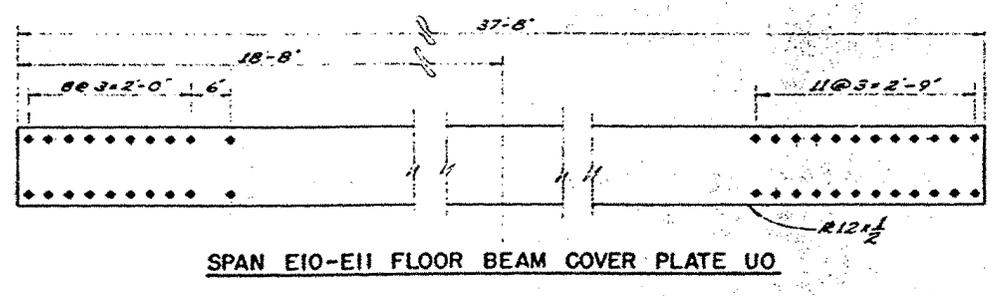
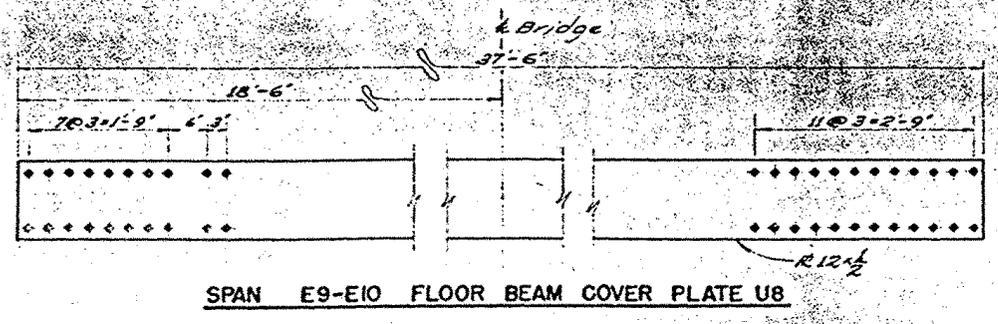
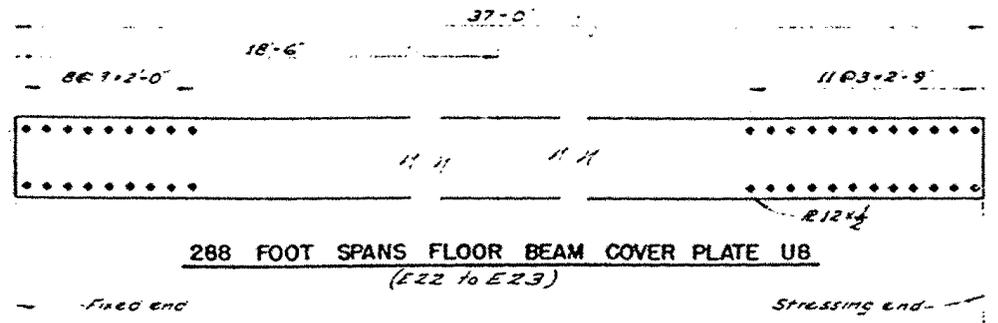
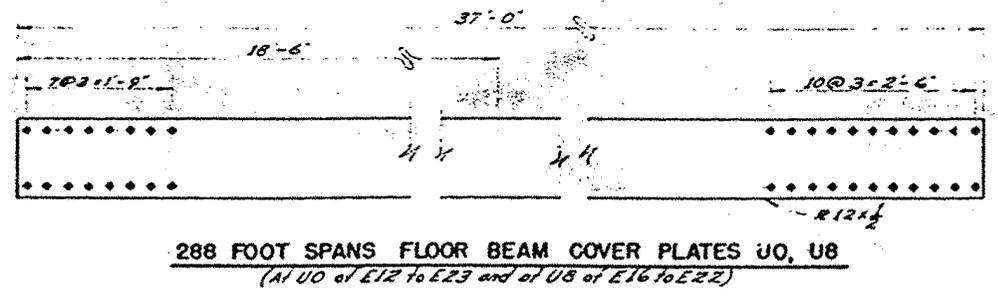
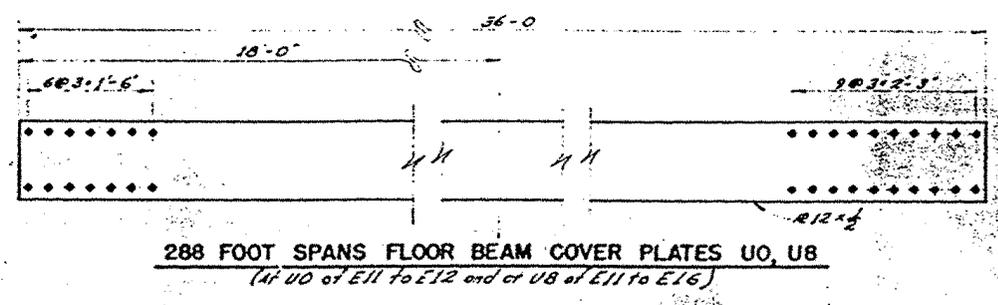
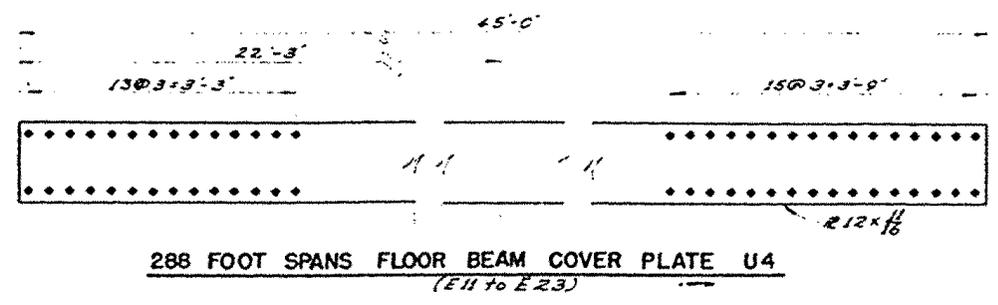
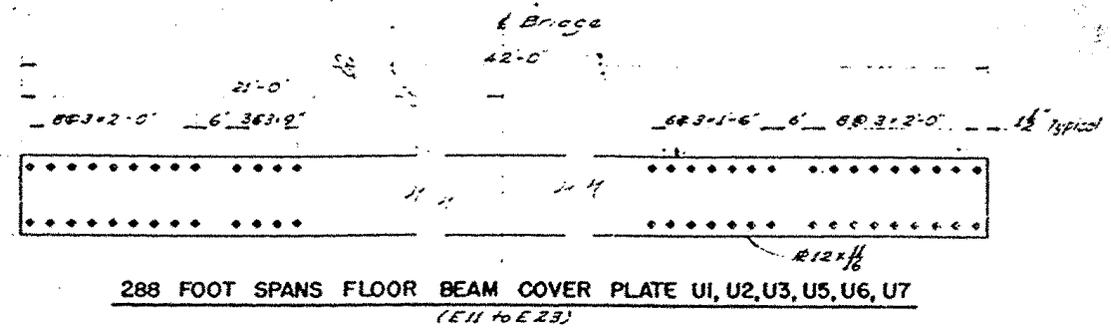


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO - OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY			
GIRDER SPANS - FLOOR BEAMS			
SCALE AS SHOWN	BRIDGE 33 - 25 34 - 03 34 - 04	SHEET NO 35	DRAWING C-4030-35

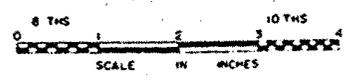
11.63	As built with revisions	J.L.S.	E.E.F.
MARK	DATE	DESCRIPTION	BY
		REVISION	CHK.

APPROVAL RECOMMENDED BY
 PROJECT ENGINEER
 LICENSE 1479

1/2" = 1'-0" Typical Splice



- NOTES**
1. All cover plates shall be 7/16 steel.
 2. One butt welded splice, is permitted on 1/16 plates only, at not less than 1'-0" from holes.
 3. All holes for type 2 cover plates shall be 15/16".
 4. For location of holes for stiffeners see sheets 33-35.
 5. For panel point designations (e.g. U1, U2) see Plan and Elevation Sheets No. 6-15.



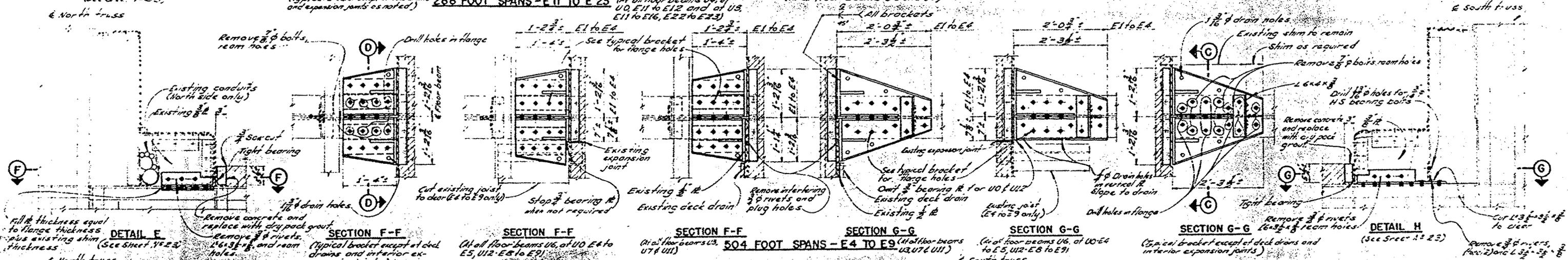
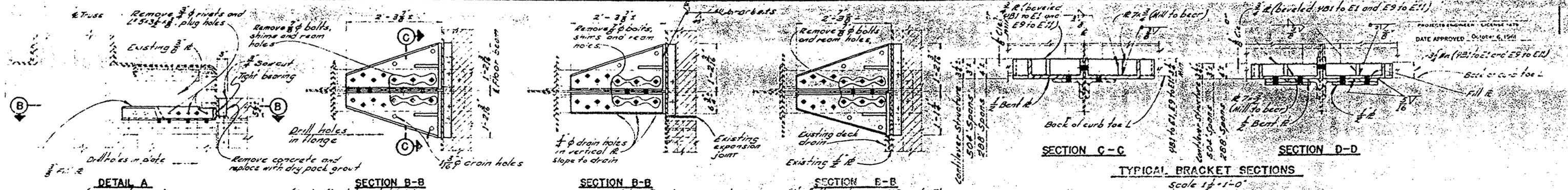
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MARK	DATE	DESCRIPTION	BY
		REVISION	CHK

STATE OF CALIFORNIA
 DEPARTMENT OF PUBLIC WORKS
 DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO-OAKLAND BAY BRIDGE
 RECONSTRUCTION
 STEEL WORK-EAST BAY**

TYPE "A" COVER PLATES

SCALE 1" = 1'-0" BRIDGE 34-04 SHEET NO 36 DRAWING - AC 34-04



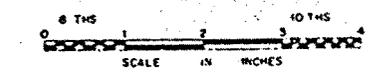
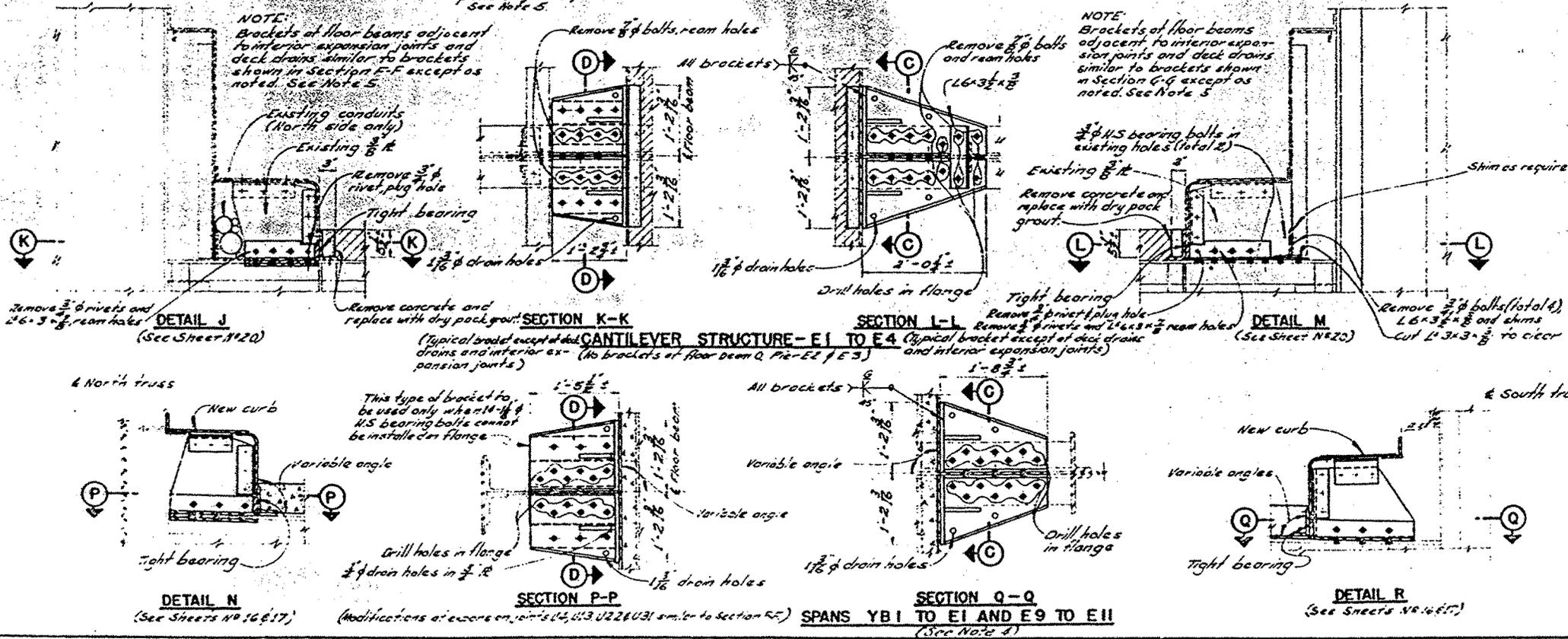
ERECTION PROCEDURE OF SHEAR BRACKETS

The purpose of these brackets is to put the concrete deck into compression while the floor beams are subjected to bending and thereby to reduce compressive stresses in the floor beam flange. To achieve this it is necessary to install the brackets in such a way that they will become rigid, non-slipping, non-yielding connections between the floor beam flanges and the concrete slabs.

- 1 The installation of the prestressed cover plate shall precede the bracket installation of each floor beam.
- 2 Sawcut and remove concrete, clean exposed concrete and steel surfaces as specified, fill rightly with dry pack grout.
- 3 Remove rivets and bolts as noted, plug unused holes by welding (carbon steel only) or with machine bolts.
- 4 Prepare steel contact surfaces as specified.
- 5 Place shear brackets singly or in pairs, fasten loosely by bathing thru available holes.
- 6 After dry pack has reached full specified strength, press shear bracket tightly against curb toe angle with the help of wedges inserted between the tail end of the brackets and the truss post.
- 7 When full contact over the entire width of the bracket is obtained drill or ream holes in bracket and/or floor beam flange and install H.S. bearing bolts.

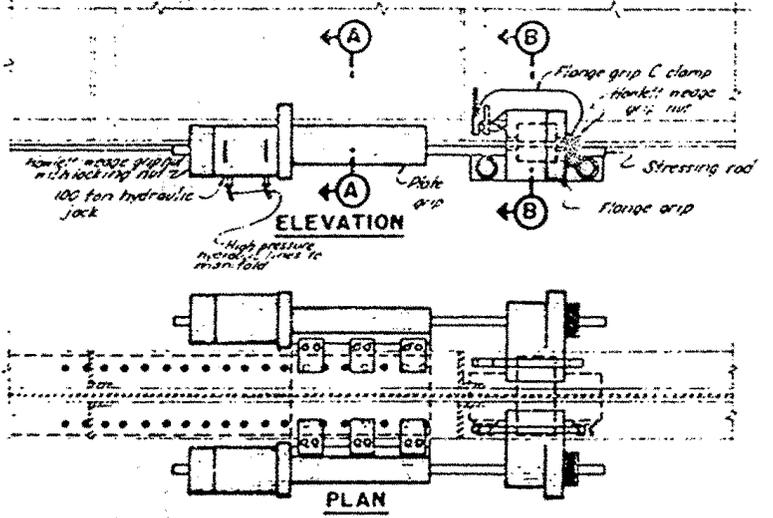
NOTES

- 1 All field connections of brackets 1/2" H.S. Bearing Bolts except as noted.
- 2 For shear brackets on girder span floor beams see Sheet NR 35.
- 3 For arrangement of shear brackets of U35, U31-E1 and U8, E10-E11, see Sheet 30.
- 4 Where curb remains in place, brackets are similar to those shown for E11 to E23.
- 5 For location of deck drains and interior expansion joints, see Sheets NR 6 to 15.
- 6 Location and dimensions of shims to be determined in the field.
- 7 For as built record of shear brackets see shop drawings. Field cutting was required for an undetermined number of shear brackets; this has not been recorded.

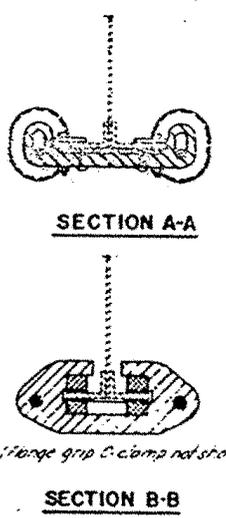


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TUNNEL CONSTRUCTION			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY			
SHEAR BRACKETS			
UNLESS NOTED	33-06	BY	CHK
SCALE 1" = 1'-0"	BY DATE 34-04	SHEET No	38
FILE NO. 230-38			

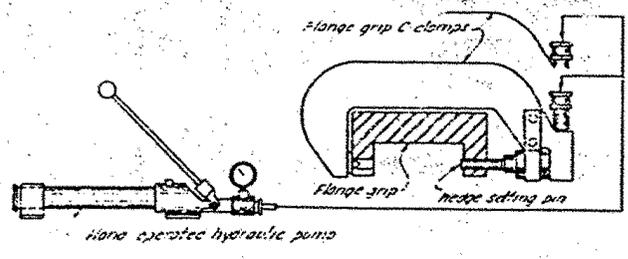
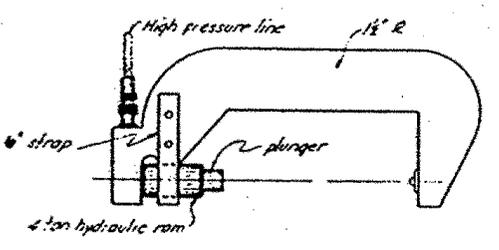
APPROVAL RECOMMENDED BY



ASSEMBLY
Scale: 1" = 1'-0"



FLANGE GRIP C-CLAMP
(Two required)



SETTING FLANGE GRIP WEDGES
No scale

LIST OF PARTS	
Flange grip complete with accessories	2
4-ton hydraulic jack	2
Hand operated hydraulic pump	1
100-ton hydraulic jack	2
1/2" diameter steel	2
Hand operated hydraulic pump complete with accessories	1
1/2" diameter steel	2
Flange grip spreader	1
1/2" diameter stress rod	2
1/2" diameter stress rod	2
1/2" diameter stress rod	2

These parts will be available at the site during construction.

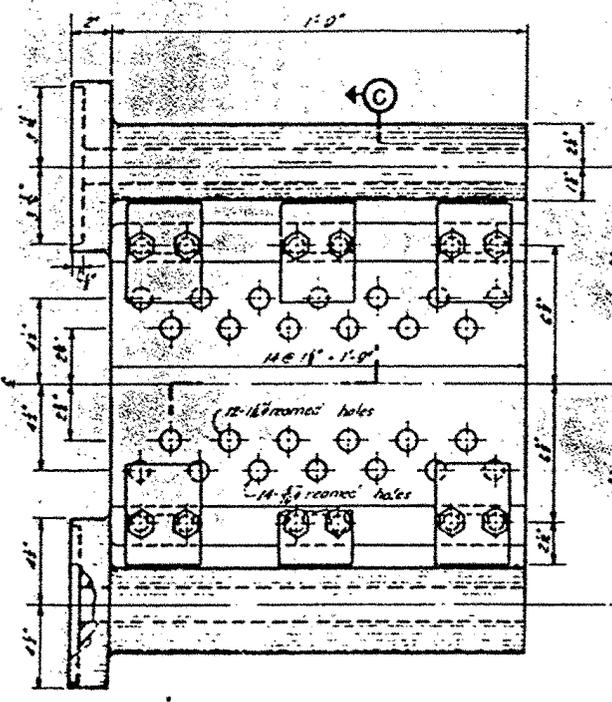
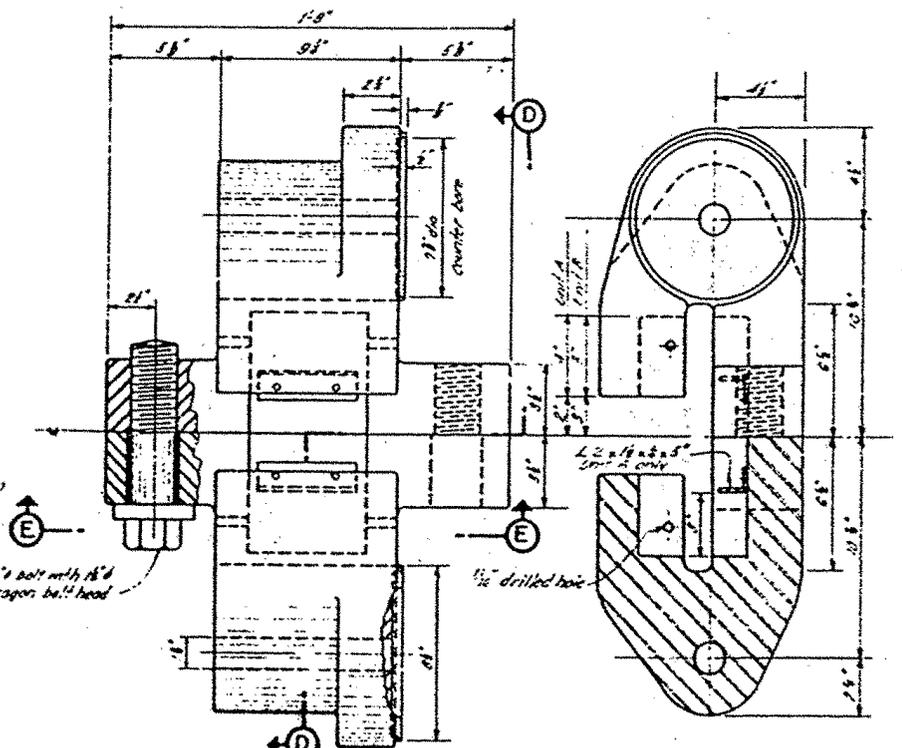
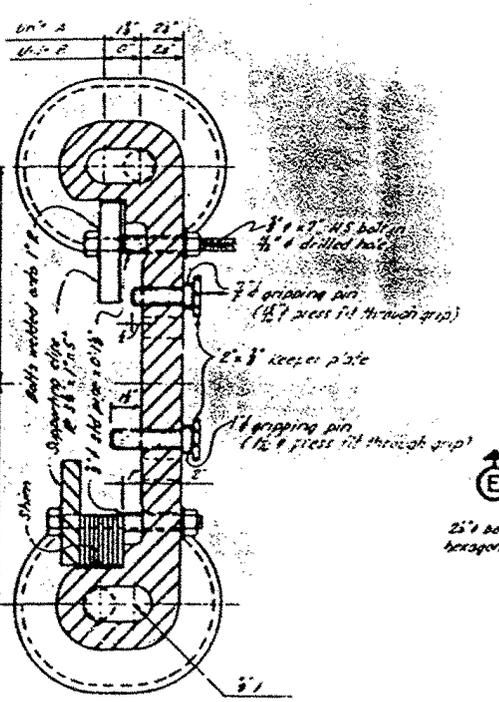
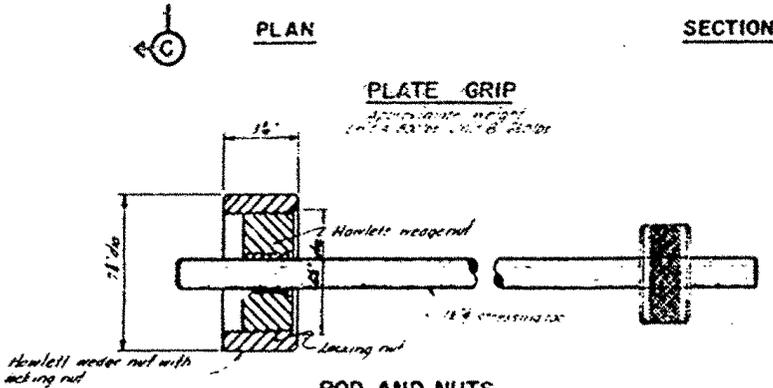
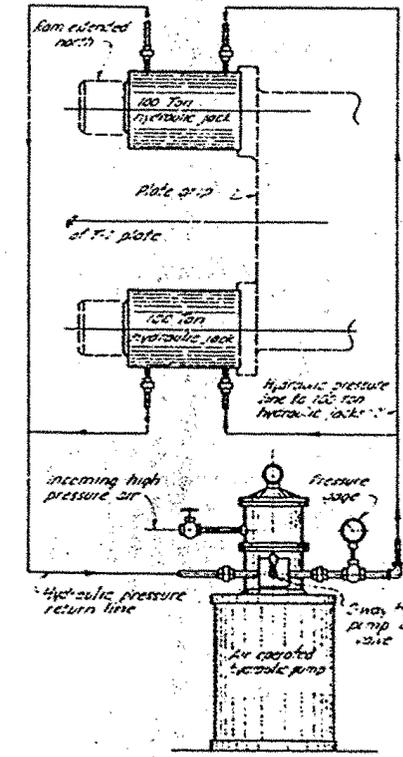
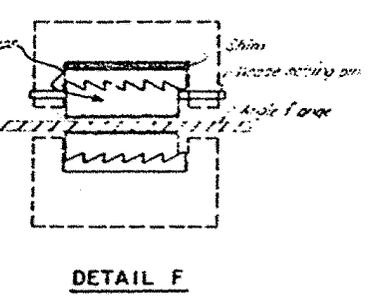
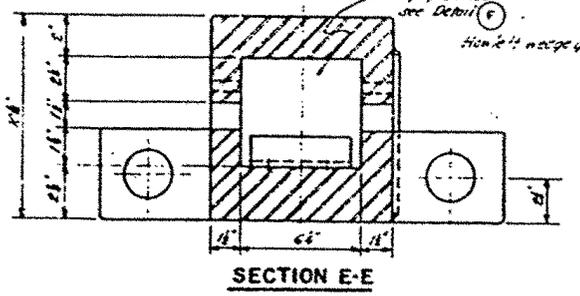


PLATE GRIP
Approximate weight 155 lbs



FLANGE GRIP
Unit A shown, Unit B similar
Approximate weight 48-52 each



ERECTION PROCEDURE OF STRESSING DEVICE

Flange grip area on flange angle
Place flange grip castings on flange angle bolt them together
Place flange grip wedges on flange angle on the top
of flange grip castings. Place plate grip on top of flange angle
and secure with gripping pins. Place 1/2" plates on top of
flange angle and fit 1/2" plates into 1/2" plate holes. Supporting
pins shall rest on flange angle. Place stressing rods, nuts and
wedges on rods and secure nuts. Connect rods with pump
and 100-ton hydraulic jacks may be placed either at the plate grip end
or at the flange grip end of the stressing rod.

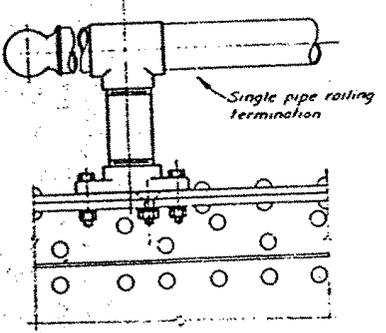
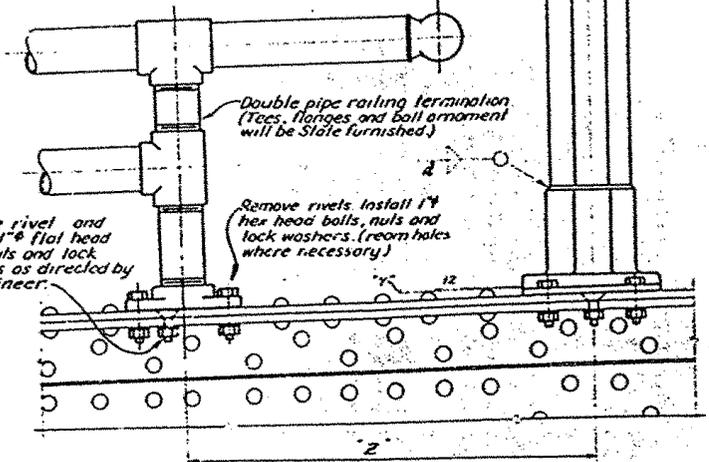
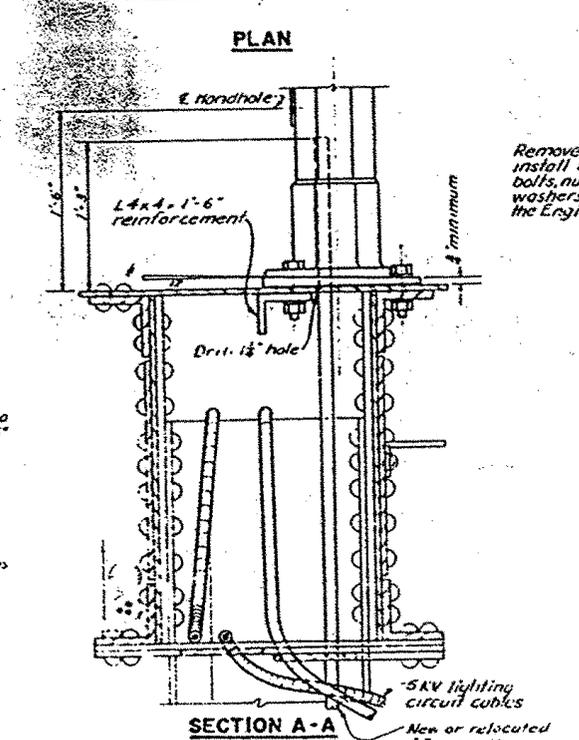
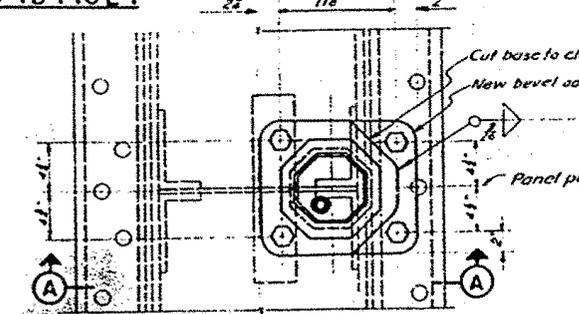
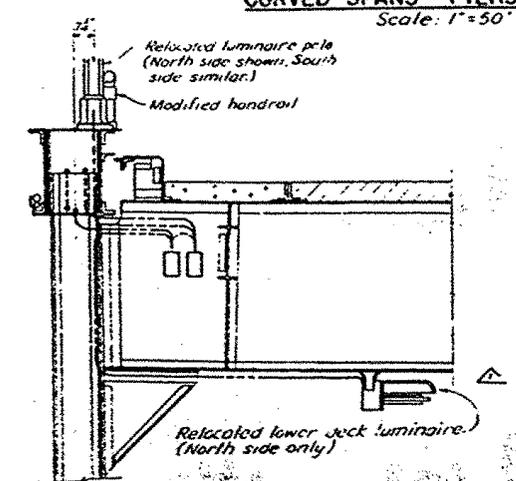
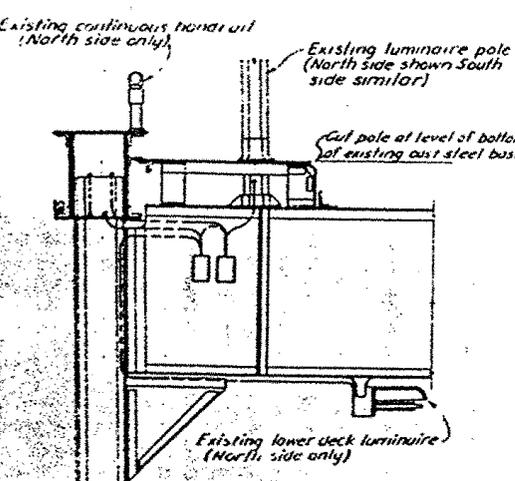
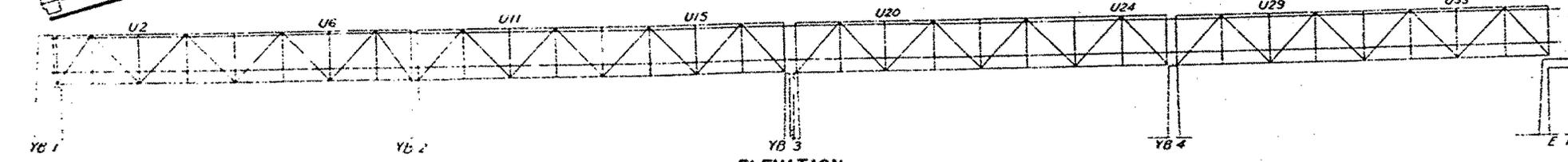
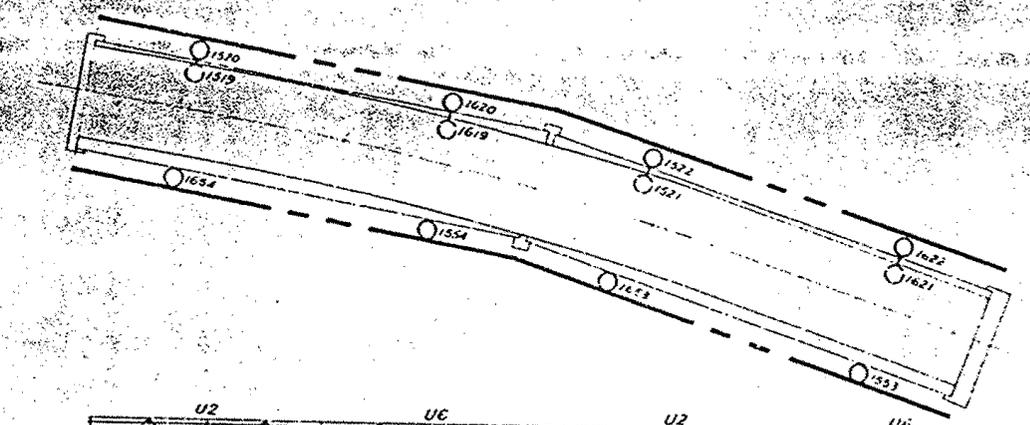
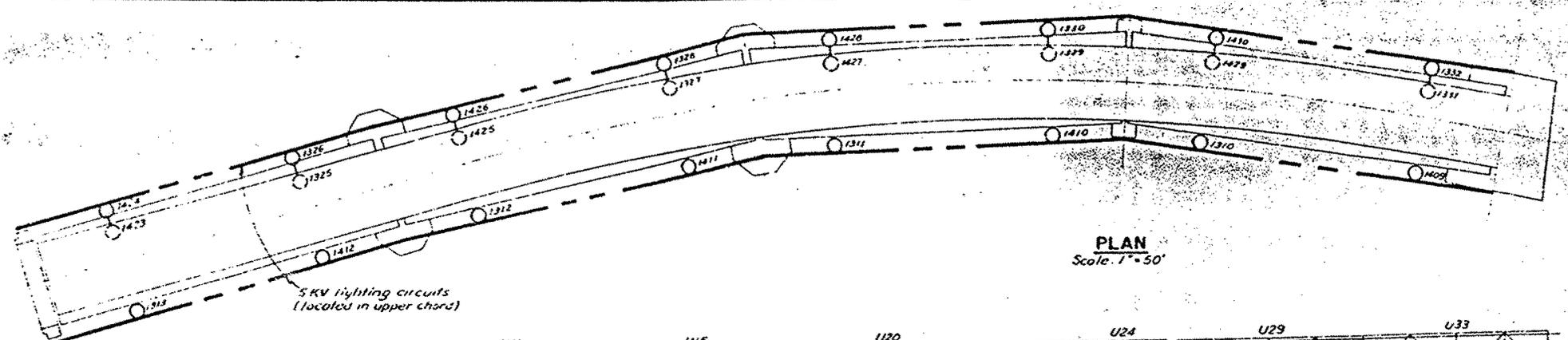


STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CONSTRUCTION			
SAN FRANCISCO - OAKLAND BAY BRIDGE RECONSTRUCTION STEELWORK - EAST BAY			
STRESSING DEVICES			
UNLESS NOTED SCALE 3" = 1'-0"	33-23 34-03 BRIDGE 34-04	SHEET NO 39	DATE

MARK	DATE	DESCRIPTION	BY	CHK
1143		No built without revisions	L.A.S.	EEF
		REVISION		

APPROVAL RECOMMENDED BY: *[Signature]*

DATE: 10/6/60
DRAWN BY: *[Signature]*
CHECKED BY: *[Signature]*
DESIGNED BY: *[Signature]*



- LEGEND**
- Upper deck pole mounted luminaire
 - Lower deck bracket mounted luminaire
 - 5KV lighting circuits
 - - - Existing secondary lighting circuits
 - - - Relocated and new secondary lighting circuits

- NOTES**
1. Dimension "Z" shall be such that not more than two rivets need be removed. "Z" maximum equals 3'-6" and "Z" minimum equals 2'-6"
 2. Dimension "Y" shall be as follows:
 Piers YB 1 to YB 3 & YB 3 to YB 4, &
 YB 4 to E 1, & E 1 to E 11, &
 3. Final alignment of poles shall be vertical. Grinding of base and use of single- & maximum steel shims will be permitted.
 4. All screwed fastenings shall be installed with approved locking devices.
 5. For as-built record of luminaire relocation see shop drawings.

POLE MOUNTING DETAILS
 Scale: 1/2"=1'-0"



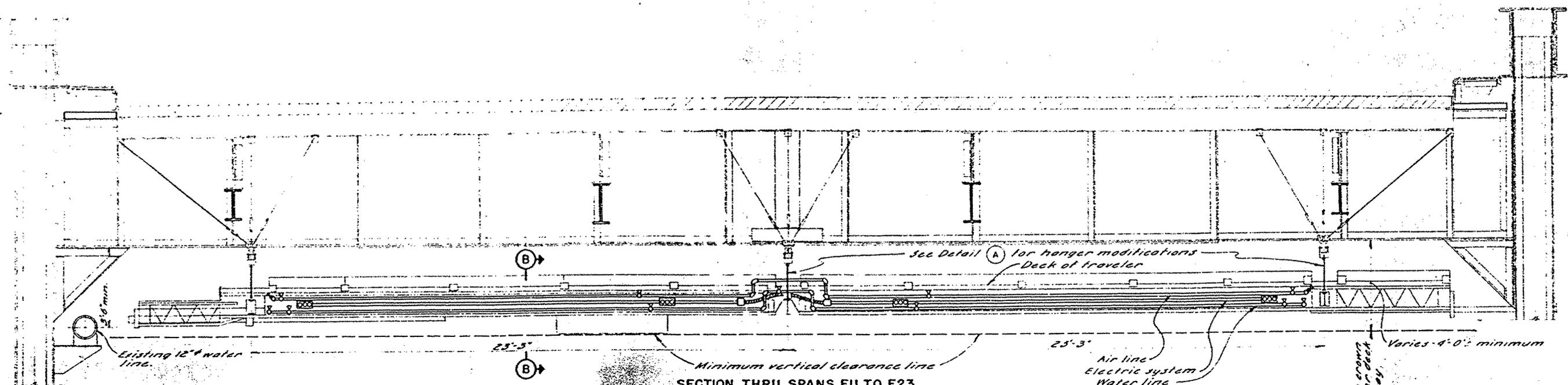
MARK	DATE	DESCRIPTION	BY	CHK
		REVISION		

STATE OF CALIFORNIA
 DEPARTMENT OF PUBLIC WORKS
 DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO-OAKLAND BAY BRIDGE
 RECONSTRUCTION
 STEEL WORK-EAST BAY**

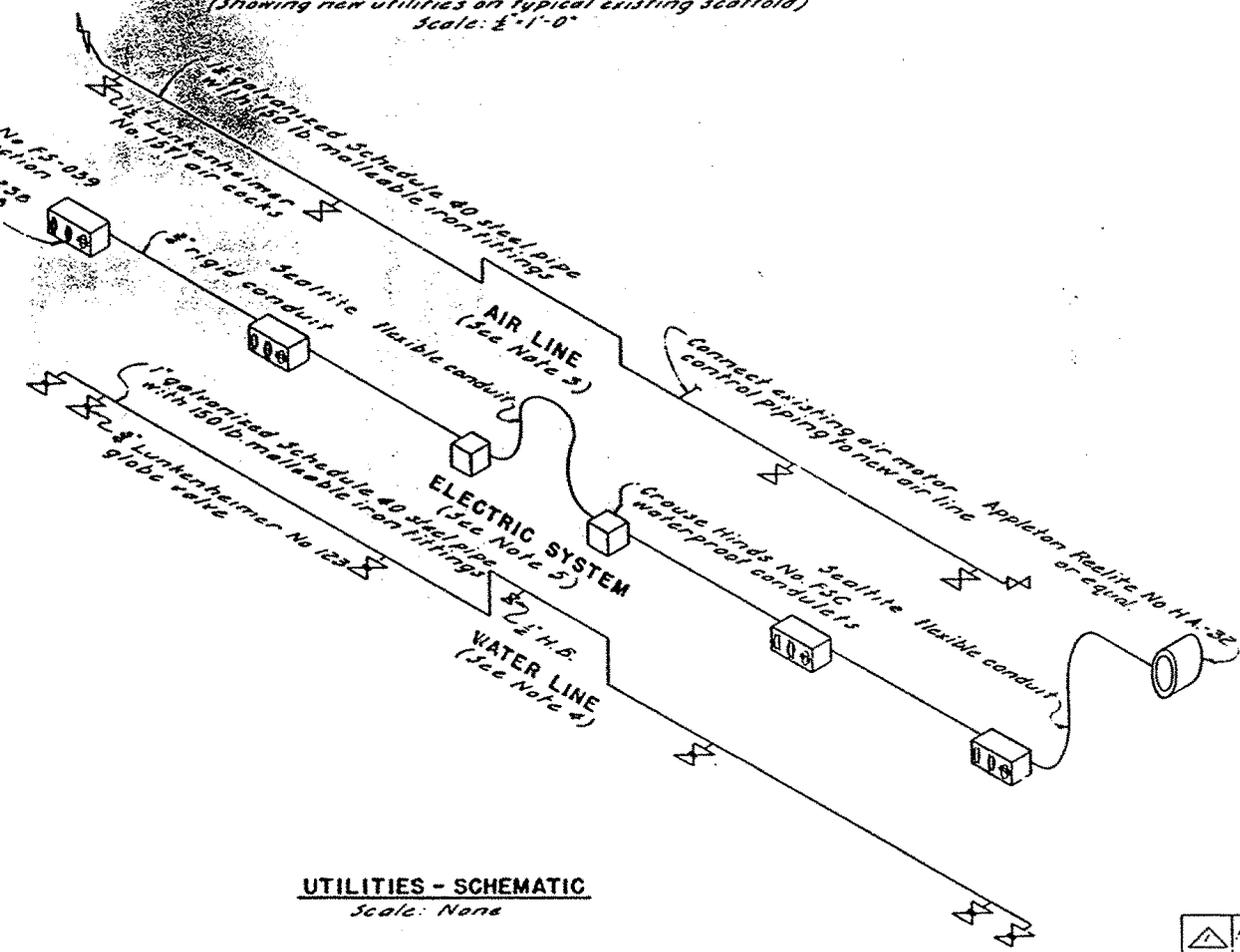
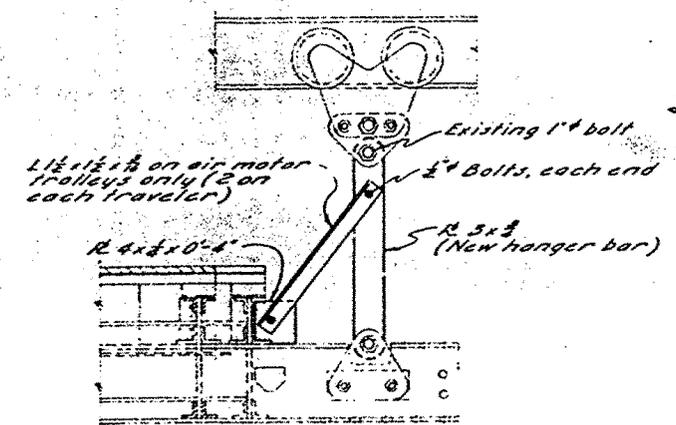
ELECTRICAL - LIGHTING RELOCATION

AS SHOWN	33-25	SHEET No. 40	DRAWING 40-40
SCALE	34-03		
	34-04		

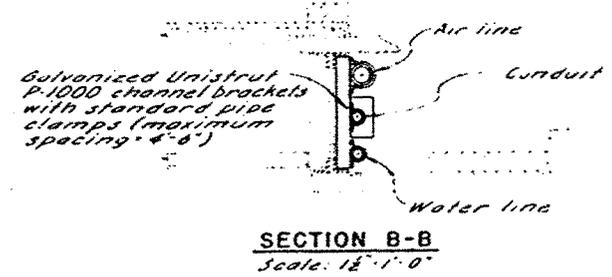


NOTES

1. Furnish and install a 1" water line, air line and a 120/240 single phase electrical distribution system, including all wire, conduit and pipe, all fittings, clamps and supports, and all necessary devices for operation.
2. All rigid conduit and associated equipment shall be hot-dip galvanized.
3. Supply three 50' lengths of 1 1/2" Acme Gold Seal hose with Chicago Pneumatic No. C-15076 and No. C-15145 universal couplings as required on the air system.
4. Supply three 50' lengths of Acme Buffalo (200 p.s.i.) hose with Chicago Pneumatic No. C-15120 and No. C-15150 universal couplings as required on the water system.
5. Supply and install 150' of 14-33J cord with Crouse-Hinds No. WF82B weatherproof plug on the electric system.



DETAIL A HANGER MODIFICATION
 (Existing hanger bars to be removed and retained on traveler for future use.)
 Scale: 1/2"=1'-0"



UTILITIES - SCHEMATIC
 Scale: None



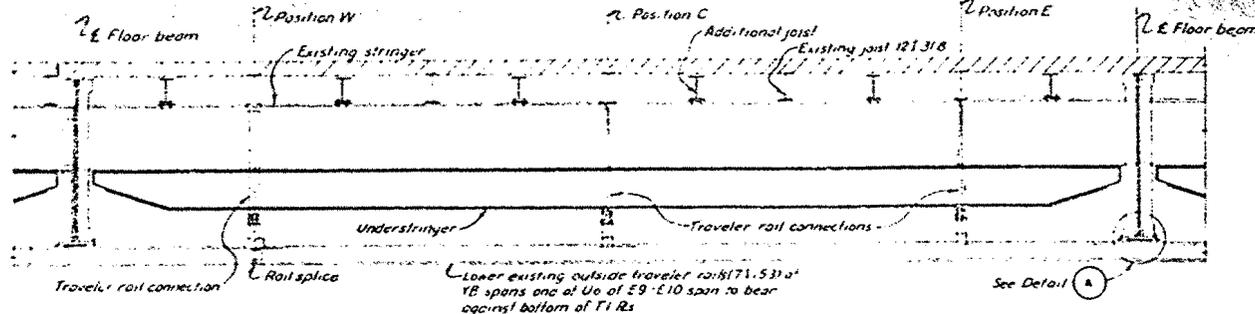
STATE OF CALIFORNIA DEPARTMENT OF PUBLIC WORKS DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS			
SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION STEEL WORK - EAST BAY			
TRAVELER SCAFFOLD MODIFICATIONS			
SCALE AS SHOWN	PAGE 34 OF 34	SHEET No. 41	DRAWING C-4030-41

11.1.61	As built without revisions	CB	EEF
MARK	DATE	DESCRIPTION	BY
		REVISION	CHK

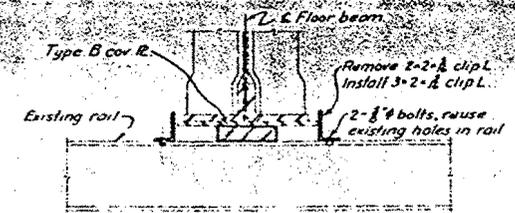
APPROVAL RECOMMENDED BY: *W. H. Kitchey*
 LICENSE 1476

DESIGN: *W. H. Kitchey*
 DRAWING: *W. H. Kitchey*
 CHECKED: *W. H. Kitchey*
 DATE: *10/6/61*
 SECTION AND DETAIL APPROVED BY: *W. H. Kitchey*
 LICENSE 1476

**CONNECTION TYPES I, II AND III
AT
VARIOUS LOCATIONS**

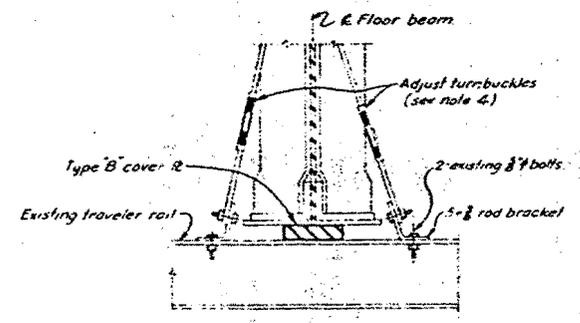


**LOCATION OF TRAVELER RAIL CONNECTIONS
OUTSIDE RAIL ELEVATION**
Scale 8"=1'-0"

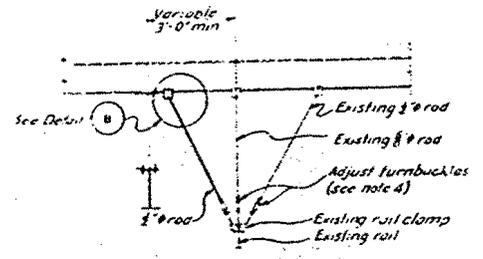


TYPICAL RAIL CONNECTION (Expansion Stop)

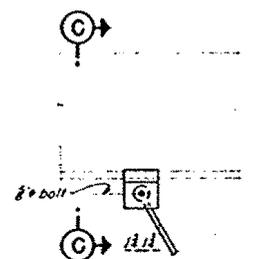
All interior floor beams under Type B cover Plate



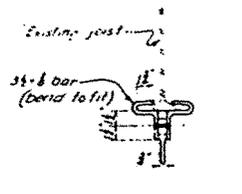
**RAIL CONNECTION
for end floor beams of YB Spans**



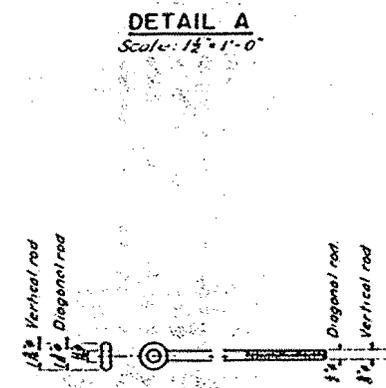
OUTSIDE RAIL CROSS SECTION
Scale 8"=1'-0"



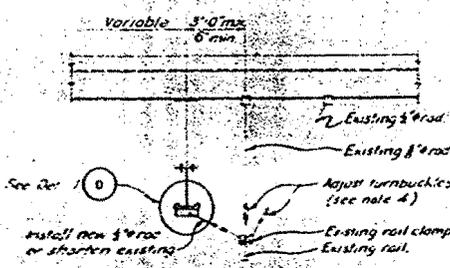
**DETAIL B
Scale 12"=1'-0"**
CONNECTION TYPE I



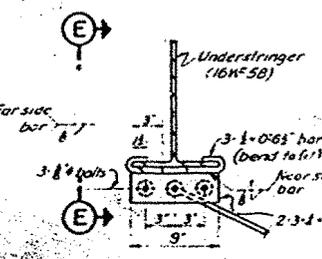
**SECTION C-C
Scale 12"=1'-0"**



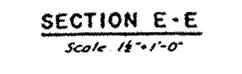
**ROD DETAIL
Scale 3"=1'-0"**



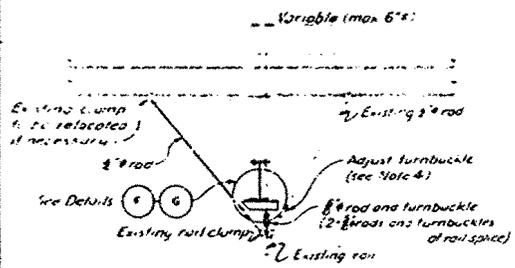
OUTSIDE RAIL CROSS SECTION
Scale 8"=1'-0"



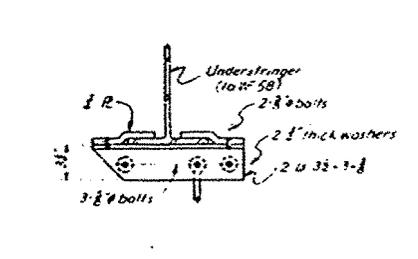
**DETAIL D
Scale 12"=1'-0"**
CONNECTION TYPE II



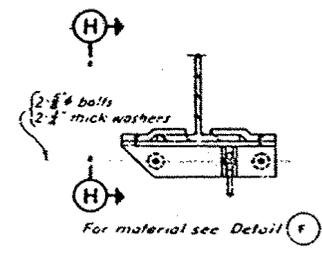
**SECTION E-E
Scale 12"=1'-0"**



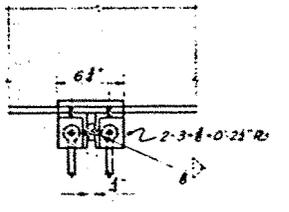
OUTSIDE RAIL CROSS SECTION
Scale 8"=1'-0"



**DETAIL F
For one vertical rod
Scale 12"=1'-0"**
CONNECTION TYPE III



**DETAIL G
A: rail splice
Scale 12"=1'-0"**



**SECTION H-H
Scale 12"=1'-0"**

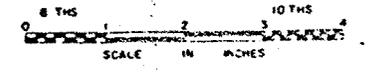
SPAN	PANEL	RAIL	POSITION IN PANEL				
			W	C	E	AW	AE
YB1-YB2	U0-U1	N(North)	I	I	I		
		S(South)	II	II	II		
	U1-U2	N	II	II	II		
		S	II(S)	II	II		
	U2-U3	N	II	II	II		
		S	II	II	II		
	U3-U4	N	II	II	II		
		S	II(S)	II	II		
U4-U5	N	II	II	II			
	S	II(S)	II	II			
U5-U6	N	II	II	II			
	S	II	II	II			
U6-U7	N	II(S)	II	II			
	S	II	II	II			
U7-U8	N	II(S)	II	II			
	S	II	II	II			
YB2-YB3	U9-U10	N	II	II	II	II	
		S	II	II	II		
	U10-U11	N	II	II	II		
		S	II	II	II		
	U11-U12	N	ETR	ETR	ETR		
		S	II	II	II		
	U12-U13	N	ETR	ETR	ETR		
		S	II	II	II		
U13-U14	N	ETR	ETR	ETR			
	S	II	II	II			
U14-U15	N	ETR	ETR	ETR			
	S	II	II	II			
U15-U16	N	II	II	II			
	S	II	II	II			
U16-U17	N	II(S)	II	II		II	
	S	II	II	II		ETR	
YB3-YB4	U18-U19	N	II	II	II	II	
		S	ETR	II	II		
	U19-U20	N	II	II	II		
		S	II(S)	II	II		
	U20-U21	N	ETR	ETR	ETR		
		S	II	II	II		
	U21-U22	N	ETR	ETR	ETR		
		S	II	II	II		
U22-U23	N	ETR	ETR	ETR			
	S	II	II	II			
U23-U24	N	ETR	ETR	ETR			
	S	II	II	II			
U24-U25	N	II	II	II			
	S	II(S)	II	II			
U25-U26	N	II(S)	II	II		II	
	S	II	II	ETR			
YB4-E1	U27-U28	N	II	II	II	II	
		S	ETR	II	II		
	U28-U29	N	II	II	II		
		S	II(S)	II	II		
	U29-U30	N	I	I	I		
		S	II	II	II		
	U30-U31	N	ETR	ETR	ETR		
		S	II	II	II		
U31-U32	N	ETR	ETR	ETR			
	S	II	II	II			
U32-U33	N	I	I	I			
	S	II	II	II			
U33-U34	N	II	II	II			
	S	II(S)	II	II			
U34-U35	N	II	II	II			
	S	II	II	II			

SPAN	PANEL	RAIL	POSITION IN PANEL				
			W	C	E	AW	AE
E9-E10	U0-U1	N(North)	II	II	II		
		S(South)	II	II	II		
	U1-U2	N	II	II	II		
		S	II(S)	II	II		
	U2-U3	N	II	II	II		
		S	II	II	II		
	U3-U4	N	ETR	ETR	ETR		
		S	II	II	II		
U4-U5	N	ETR	ETR	ETR			
	S	II(S)	II	II			
U5-U6	N	II	II	II			
	S	II	II	II			
U6-U7	N	II(S)	II	II			
	S	II	II	II		II	
U7-U8	N	II	II	II			
	S	II(S)	II	II			
E10-E11	U0-U1	N	II	II	II	II	
		S	II	II	II		
	U1-U2	N	II	II	II		
		S	II(S)	II	II		
	U2-U3	N	II	II	II		
		S	II	II	II		
	U3-U4	N	ETR	ETR	ETR		
		S	II	II	II		
U4-U5	N	ETR	ETR	ETR			
	S	II	II	II			
U5-U6	N	II	II	II			
	S	II	II	II			
U6-U7	N	II	II	II			
	S	II(S)	II	II			
U7-U8	N	II	II	II			
	S	II(S)	II	II			

AW - Indicates: Additional position west of W
AE - Indicates: Additional position east of E
ETR - Indicates: Existing connection to remain
(S) - Indicates: Location of rail splice

NOTES

- For typical center rail adjustment between floor beams, see Sect. 2.
- For adjustment of center rail under floor beam U8, span E9-E10 and U0 and U8, span E-0-E11, see Detail 8.
- For adjustment of rails under floor beam at U0, span E9-E10, see Detail 8.
- Adjustment of turnbuckles is permitted if the hanger rods engage the full length of the turnbuckle threads. Where adjustment of turnbuckles is not feasible, rail shall be lowered by substituting rods of adequate length or by shimming rod brackets. (See Rail Connection Detail A.)
- Lock washers shall be furnished under the nuts of all main rods to be used in the new work.



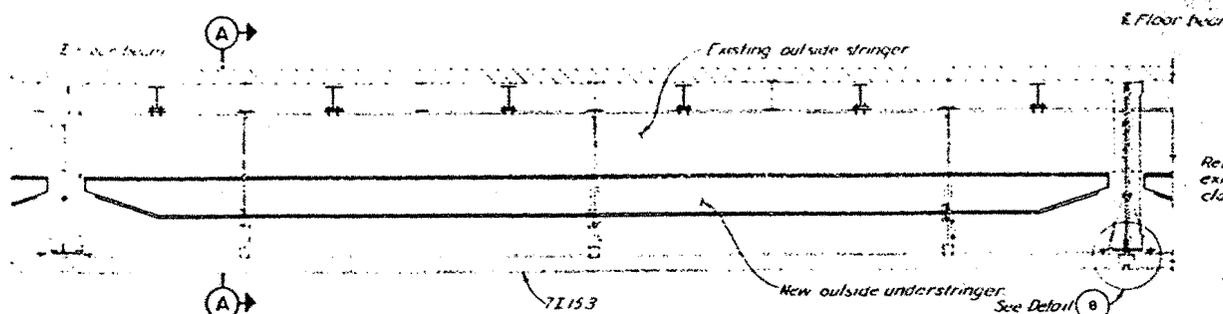
STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLLS
**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK - EAST BAY**

MARK	DATE	DESCRIPTION	BY	CHK
11163		As built without revisions	EEF	

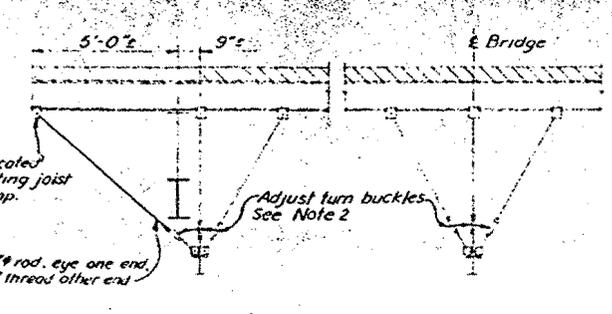
AS SHOWN SCALE: 32-25, 31-03, BRIDGE 34-04, SHEET NO 42, DRAWING: 24130-23R

APPROVAL RECOMMENDED BY: *M. Wickes* LICENSE: 1419

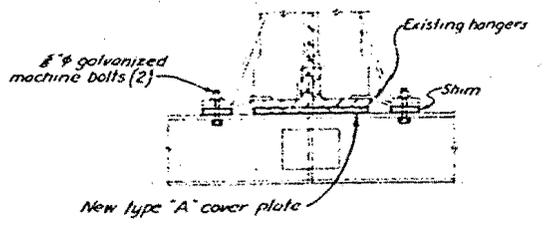
APPROVAL RECOMMENDED BY: *[Signature]*



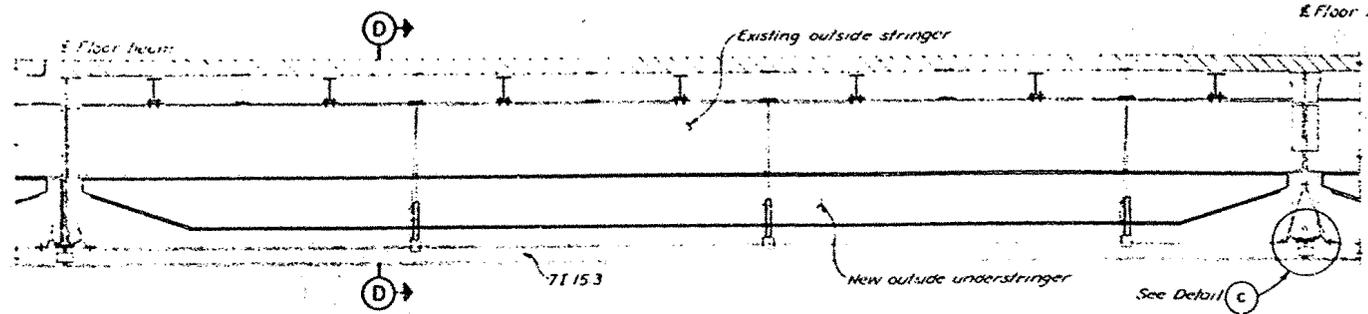
TYPICAL PANEL - 288 FOOT SPANS E11 TO E23



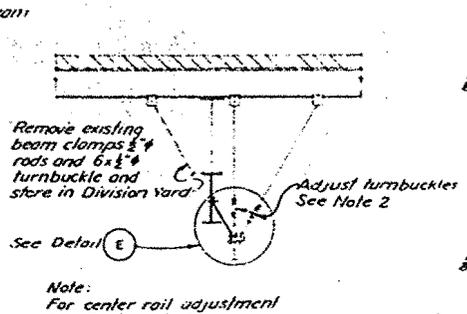
SECTION A-A



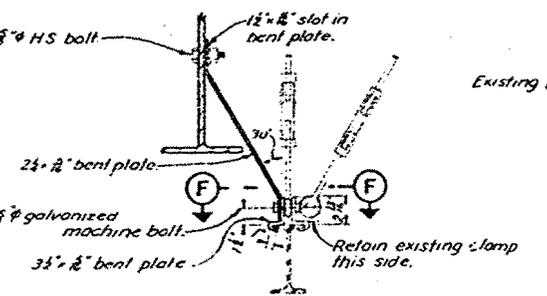
DETAIL B
Rail adjustment of type "A" cover plate.
Scale: 1/2" = 1'-0"



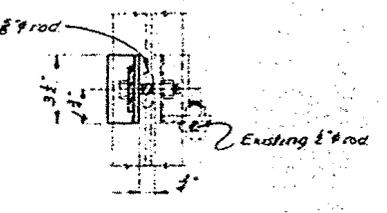
TYPICAL PANEL - 504 FOOT SPANS E4 TO E9



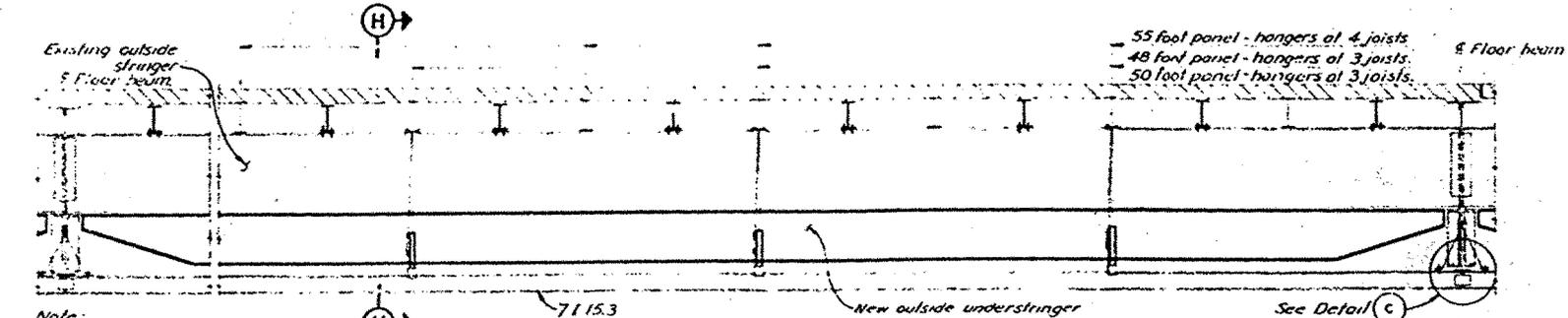
SECTION D-D



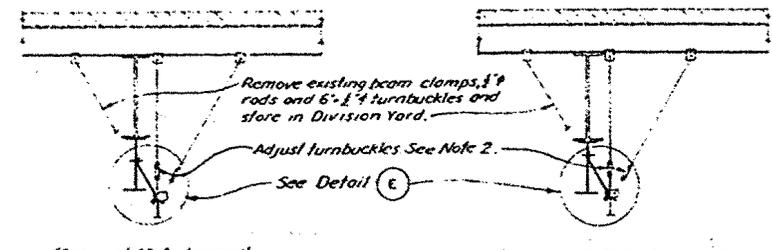
DETAIL E
Scale: 1/2" = 1'-0"



SECTION F-F
Scale: 3/4" = 1'-0"

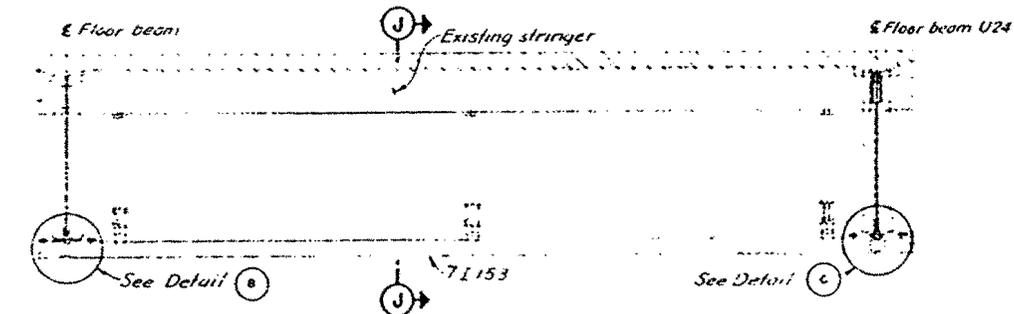


TYPICAL PANEL - CANTILEVER STRUCTURE E1 TO E4 AND TOWER E9

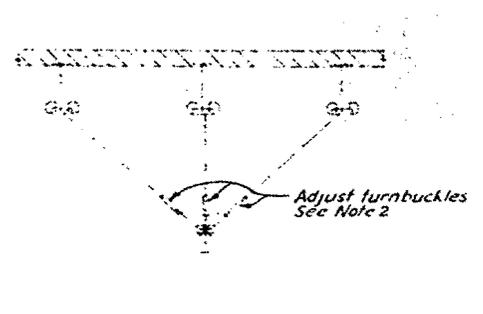


Note:
For center rail adjustment
See Section A-A.

SECTION H-H



TYPICAL PANEL - GIRDER SPANS E23-E25



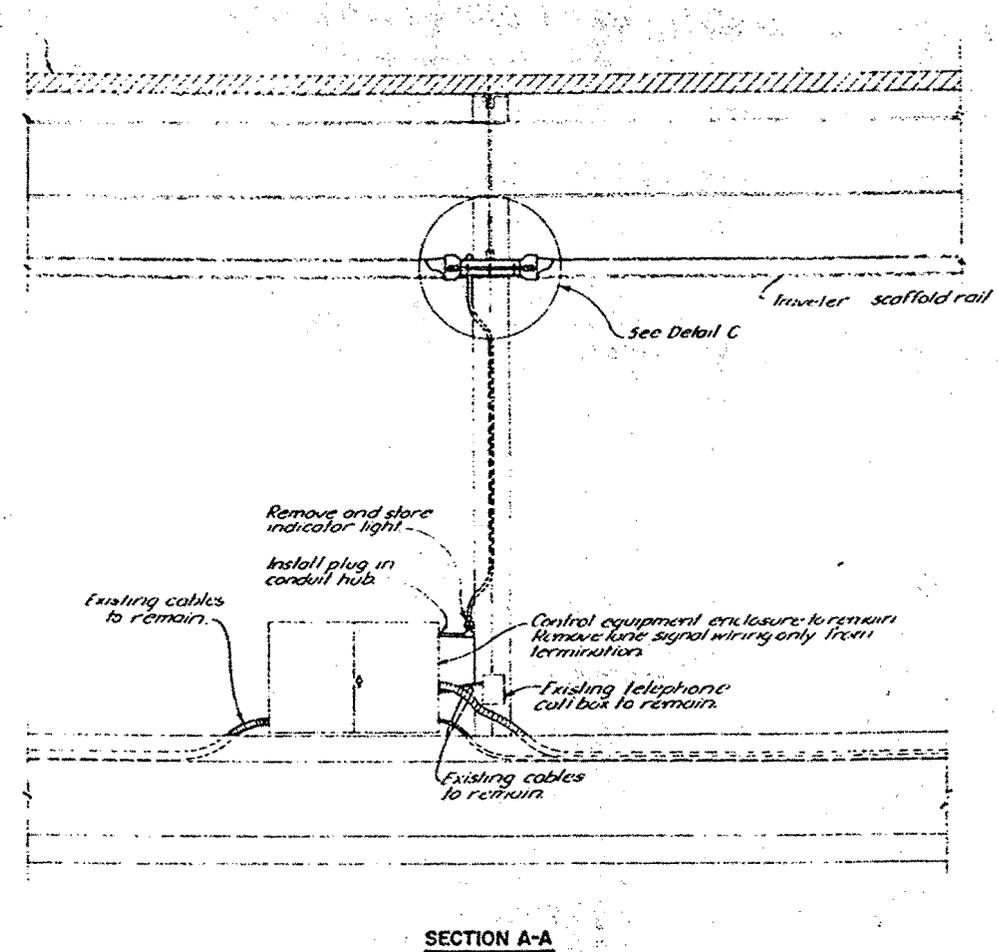
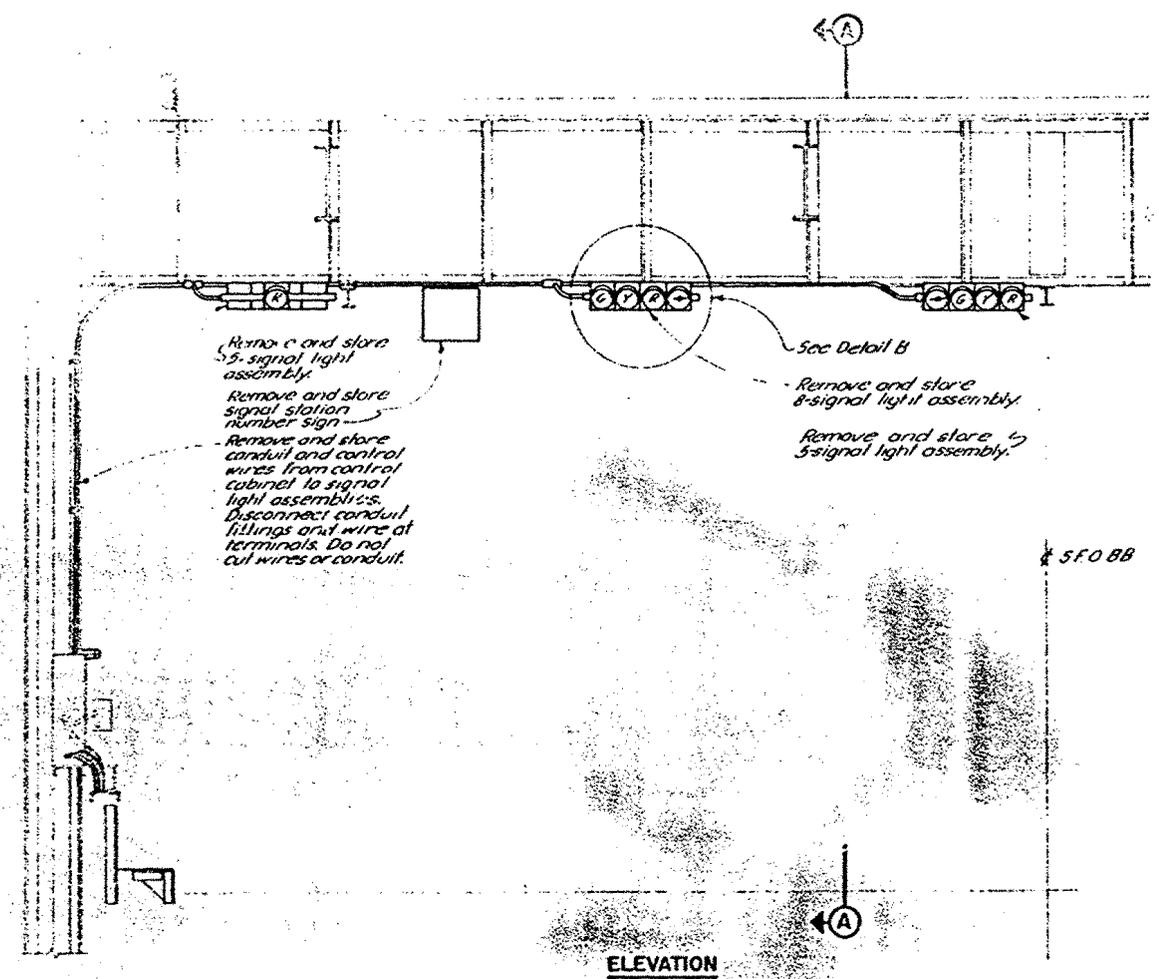
SECTION J-J

NOTES

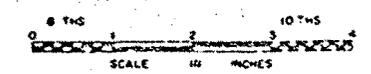
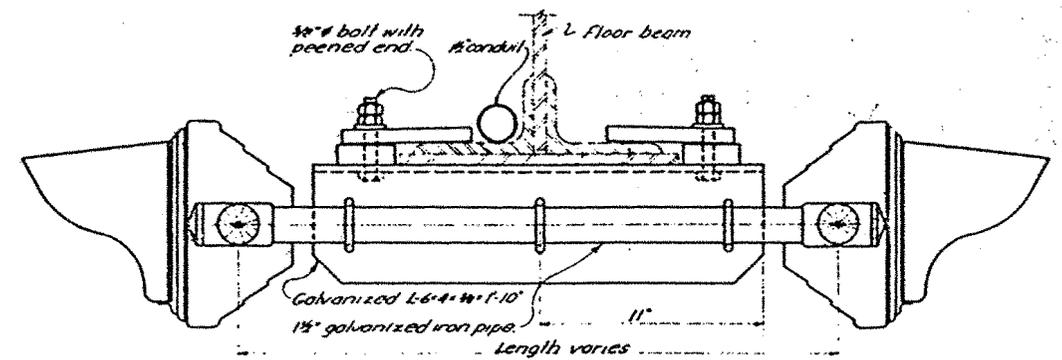
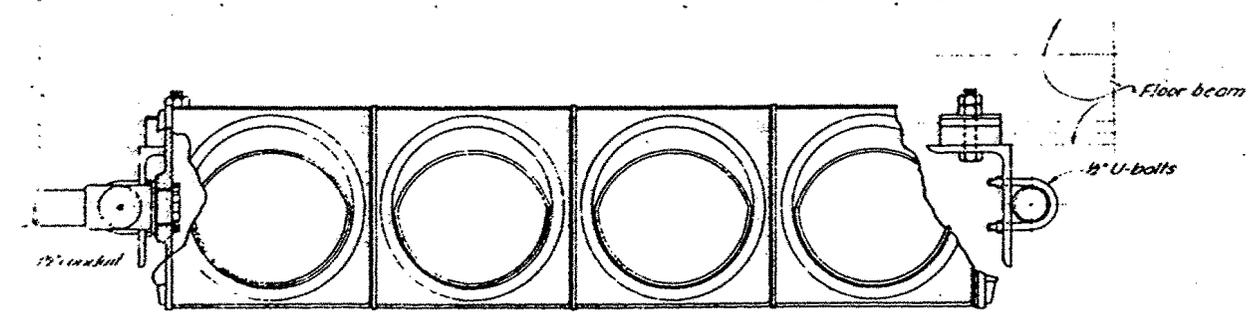
1. For new rod details, see Sheet No. 42.
2. Adjustment of turnbuckles is permitted if the hanger rods engage the full length of the turnbuckle threads. Where adjustment of turnbuckles is not feasible, rail shall be lowered by substituting rods of adequate length.
3. Lock washers shall be furnished under the nuts of all machine bolts used in the new work.

11.1.63		As built without revisions		OB	EEF	TRAVELER RAIL ADJUSTMENT E9 AND C11-E25 UNLESS NOTED SCALE 3/4" = 1'-0"
MARK	DATE	DESCRIPTION	BY	CHK		
		REVISION				

SIGNAL LOCATIONS	
Signal Number	SFOBB Station No.
23	170+95
24	175+21
25	178+12
26	181+04
27	184+62
28	193+94
29	196+70
30	202+40
31	208+12
32	214+07
33	220+42
34	225+93
35	234+43
36	237+81
37	242+91
38	248+73
39	254+55
40	260+39
41	266+23
42	272+07
43	278+20



TYPICAL LANE SIGNAL INSTALLATION
Scale: 1/4"=1'-0"



MARK	DATE	DESCRIPTION	BY	CHK
△	11.14.61	As built without revisions	CB	EEF
	33-25			
	34-03			
	34-04			

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL COLLECTORS

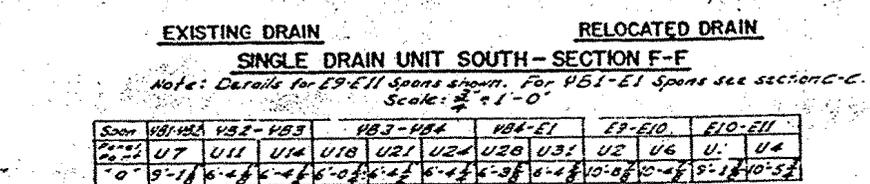
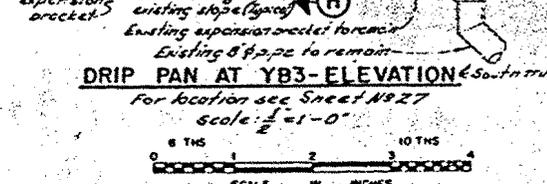
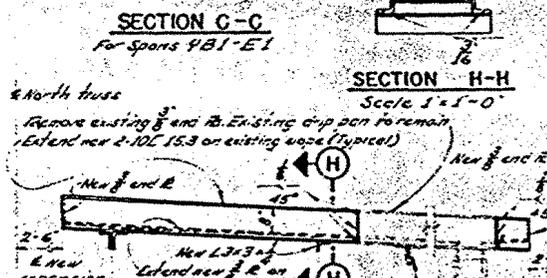
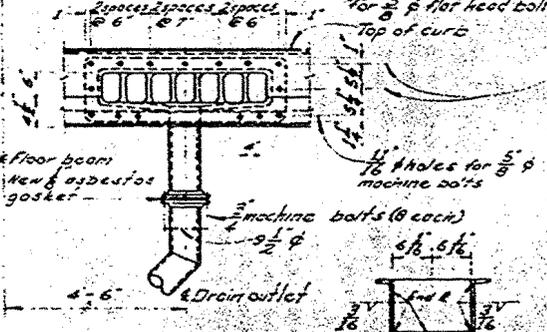
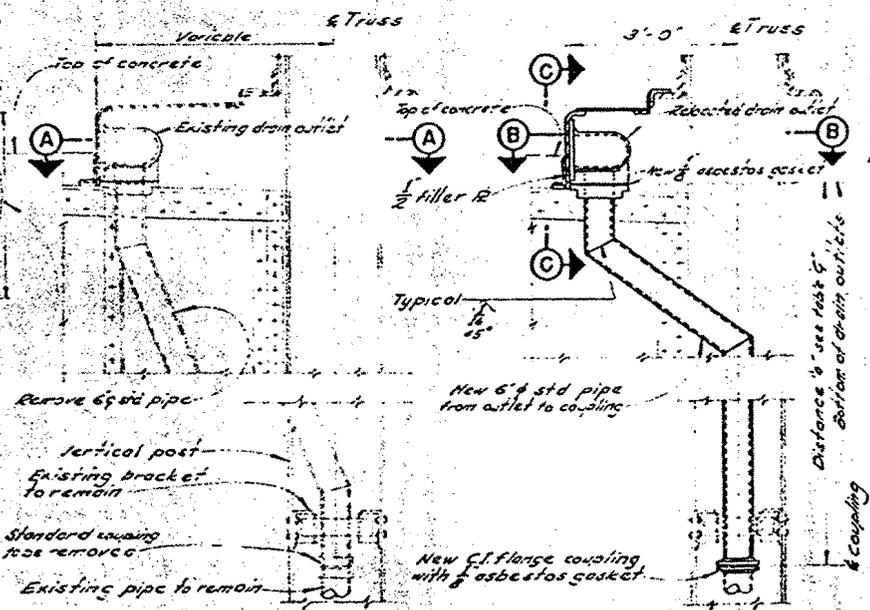
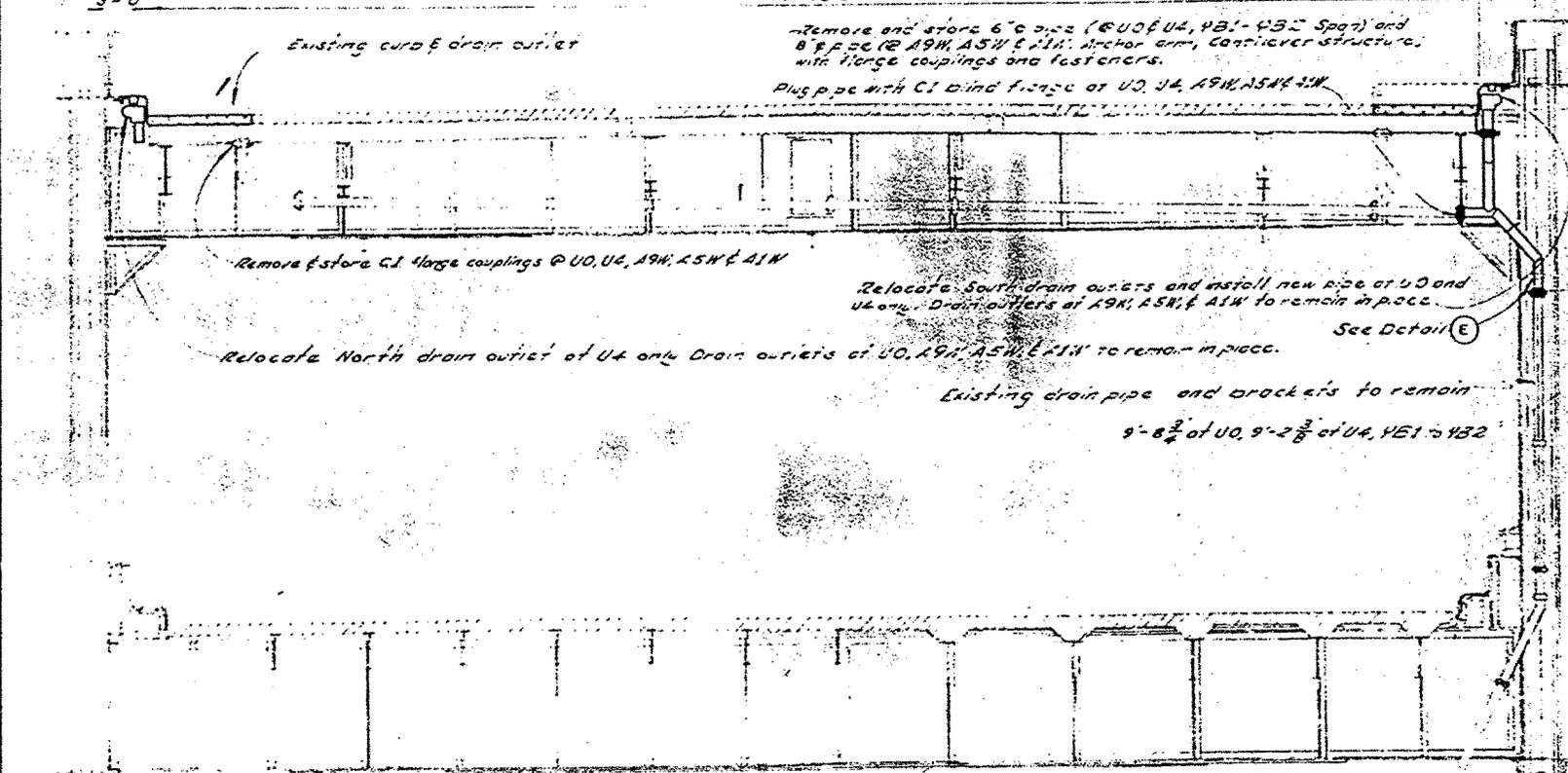
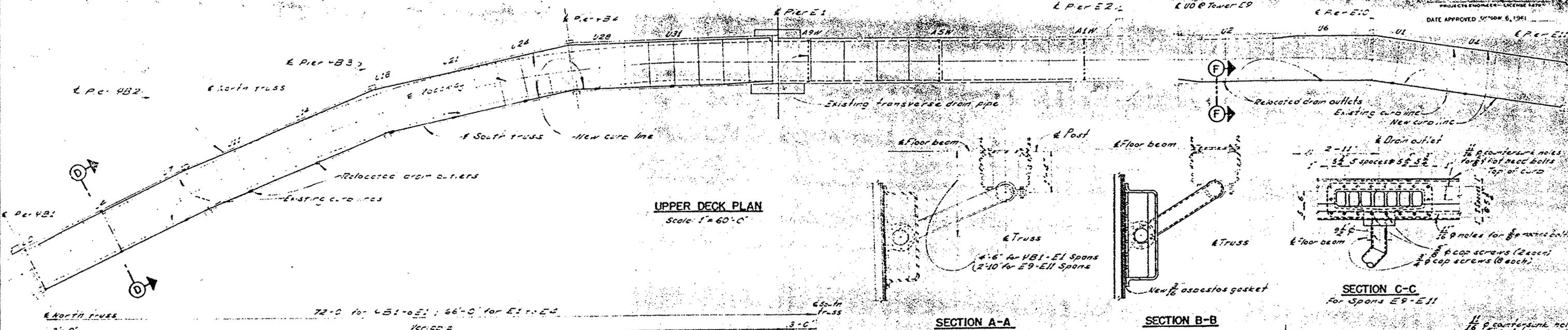
**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY**

LANE SIGNAL SYSTEM REMOVAL

33-25
34-03
BRIDGE 34-04

SHEET NO. **44**

SCALE AS SHOWN



Note: Details for E9-E11 Spans shown. For U81-E1 Spans see section C-C.
Scale: 1/2" = 1'-0"

Span	U7	U8	U9	U10	U11	U12	U13	U14	U15	U16	U17	U18
0'-0"	9'-1"	6'-4"	6'-4"	6'-0"	6'-4"	6'-4"	6'-3"	6'-4"	10'-8"	10'-4"	9'-1"	10'-5"

Note: Add to distance a length required for pipe bends and pipe connections.

TABLE G

APPROVAL RECOMMENDED BY: [Signature]

DATE: 5/10/66
PROJECT: SAN FRANCISCO-OAKLAND BAY BRIDGE RECONSTRUCTION
DRAWING: DRAIN PIPE RELOCATION

STATE OF CALIFORNIA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF SAN FRANCISCO BAY TOLL CROSSINGS

**SAN FRANCISCO-OAKLAND BAY BRIDGE
RECONSTRUCTION
STEEL WORK-EAST BAY
DRAIN PIPE RELOCATION**

SCALE AS SHOWN	BRIDGE 34-04	SHEET No 45	DRAWING 4030-45R
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MARK	DATE	DESCRIPTION	BY	CHK
11.63		As built without revisions	CB	EEF